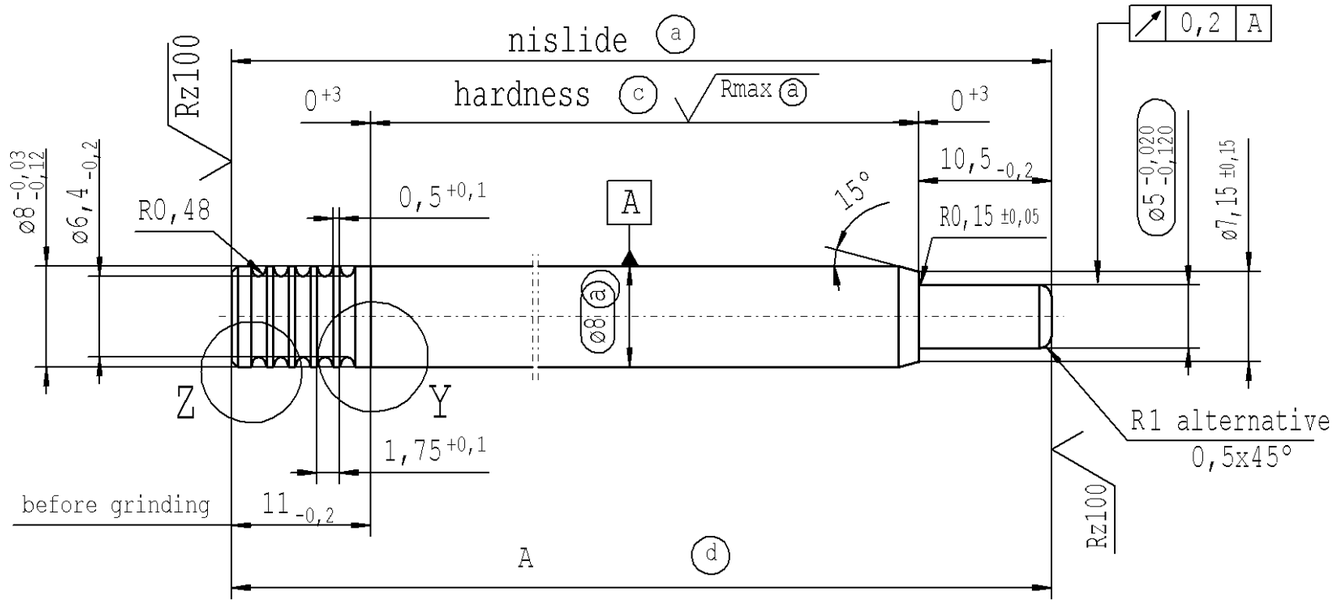
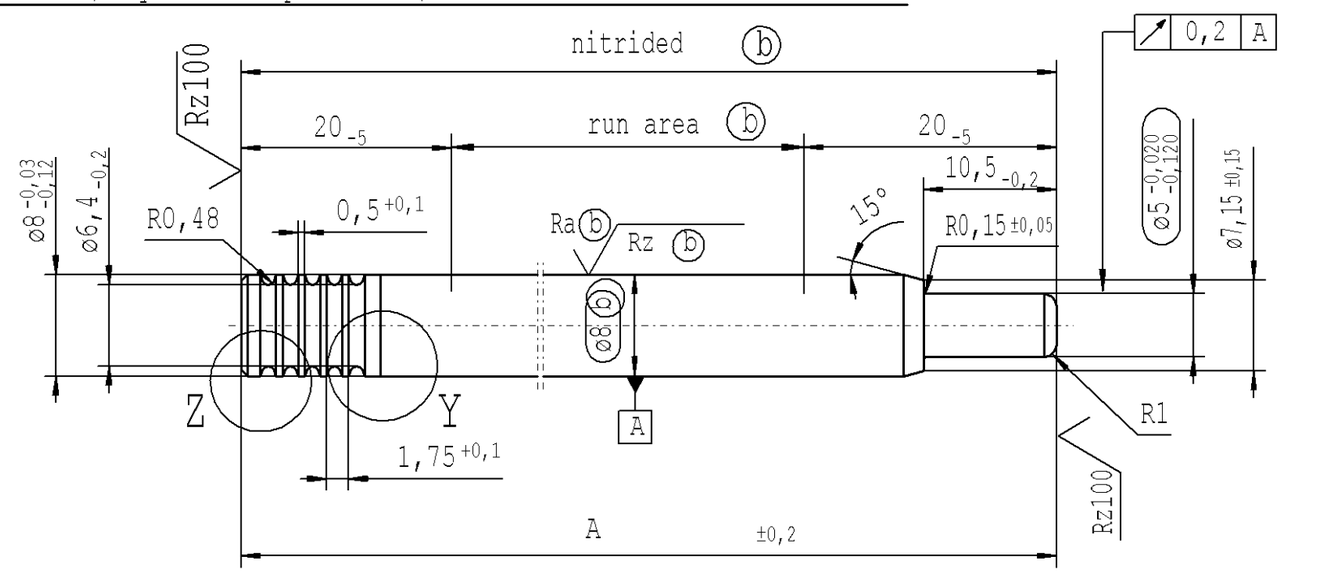
supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length
1	196507	196507	196507	267

version 1 (only self-manufacturing) * material: 010731

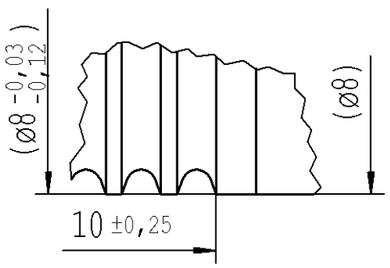


version 2 (only external production) * material: 1.1193 S45C JISG 4051

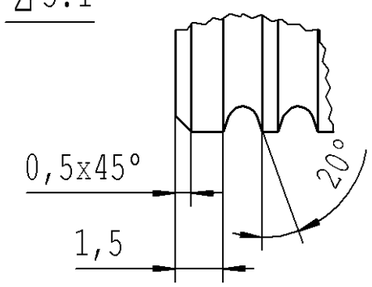


approved lengths: 90-600 mm

Y 5:1



Z 5:1



(c) before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370

(d) tolerance $^{+0,2}_{-0,1}$ after turning
±0,3 after straightening
±0,3 after chroming/nisliding

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted

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new	INITIAL RELEASE
old	-
Field	-
Date/Name	11.05.2021 Hein
Chg. No.	-
Rev.	0

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	11.05.2021	Hein
Checked	11.05.2021	Klinkner

Document No.: 10293697

Material No.:

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