

The print-out is not subject to the modification service.

Intended for internal and supplier use

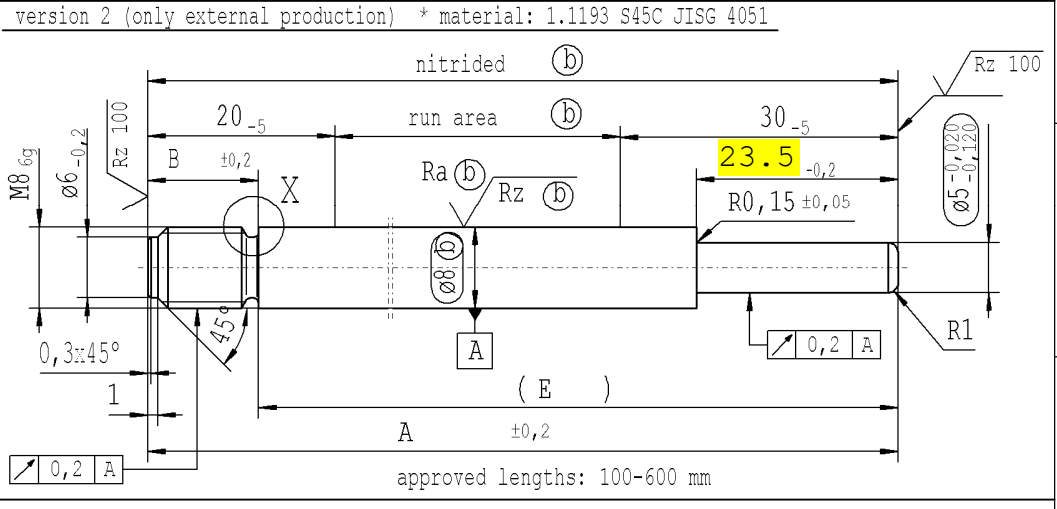
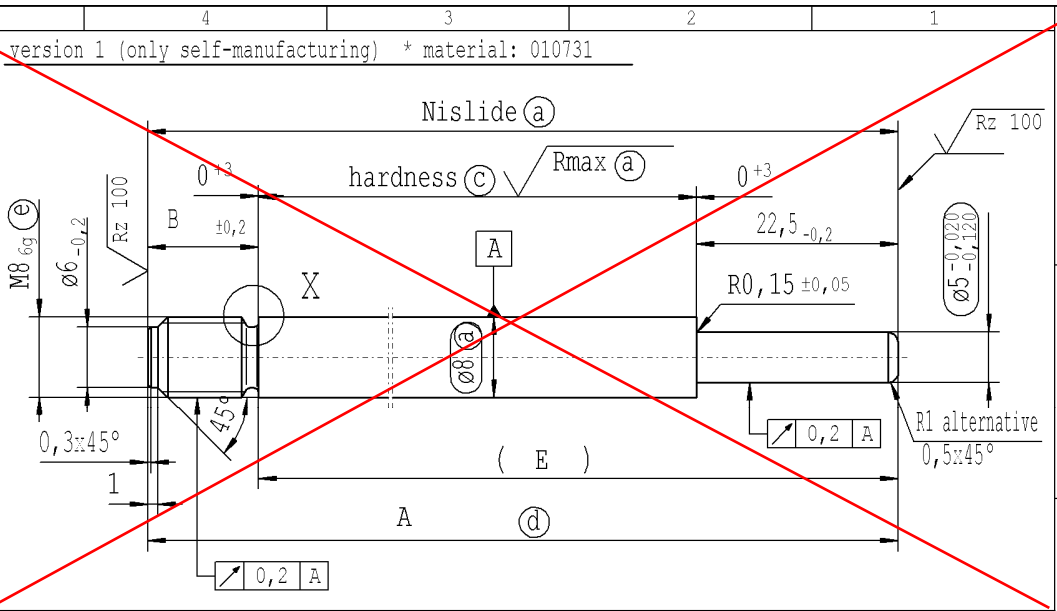
EN

Installation: 17/2/2022 - 7:45

Ident. Doc.:

supp No.	material no.			A	B	E
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	stud length endfitting side	length without endfitting stud
1	228041	228041	228041	327	10	317
2	242624	242624	242624	303	9	294
3	243341	243341	243341	300	9	291
4	949592	949592	949592	249	10	239
5	686936	686936	686936	240	10	230
6	162332	162332	162332	204	10	194
7	453673	453673	453673	192	10	182
8	485699	485699	485699	318	9	309
9	948881	948881	948881	285	9	276
10	996203	996203	996203	318	10	308
11	037336	037336	037336	324	10	314

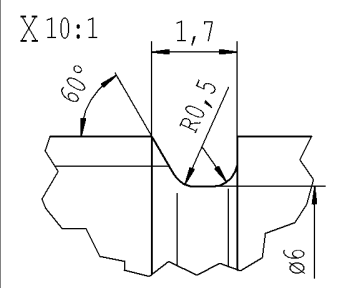
xxx	xxxxxxxx	xxxxxxxx	xxxxxxxx	193	9	184



approved lengths: 100-600 mm

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ (a)}$ $Ra\ (b)$ $Rz\ (b)$)

$\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$



(c) before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $\pm 0,2$ after turning;
 $\pm 0,3$ after straightening;
 $\pm 0,3$ after nisliding

(e) threaded stud pre-turned
dimension $\varnothing 7,14_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	acc. STAB-Spec. 10258370	new format Internal/Supplier		Tab XVI; no technical change, no new first sample required			
old	RHT 0,4 ... 0,7 mm	Supplier drawing separately		Tab IV;			
Field	B8	-		F 8			
Date/Name	24.04.2019 Höfer	12.11.2020 Hein		16.08.2021 Donat			
Chg. No.	678037	692034		699704			
Rev.	2	3		3			
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Marking of special characteristics according to STAB-Spec. 10270932			
Surface finish DIN EN ISO 1302				Scale: (Original DIN A3) 2:1			
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STABILUS				PISTON ROD			
Date				Date		Name	
7.02.2018				07.02.2018		Höfer	
Checked				Checked		Milles	
16.08.2021				16.08.2021		Milles	
Document No.:				10252085			
Material No.:				10252085			