

The print-out is not subject to the modification service.

Intended for internal and supplier use

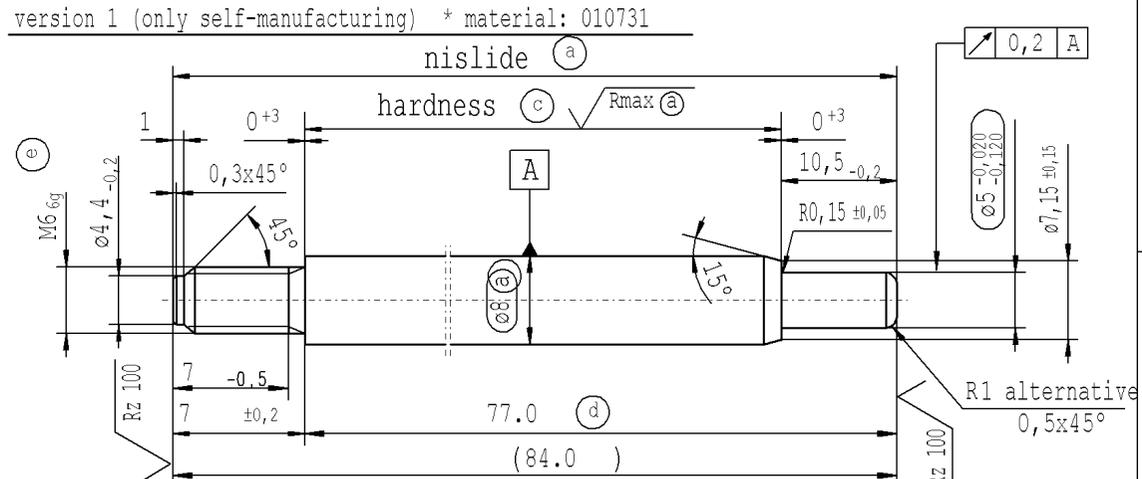
EN

Ident. Doc.:

Ident. Doc.:

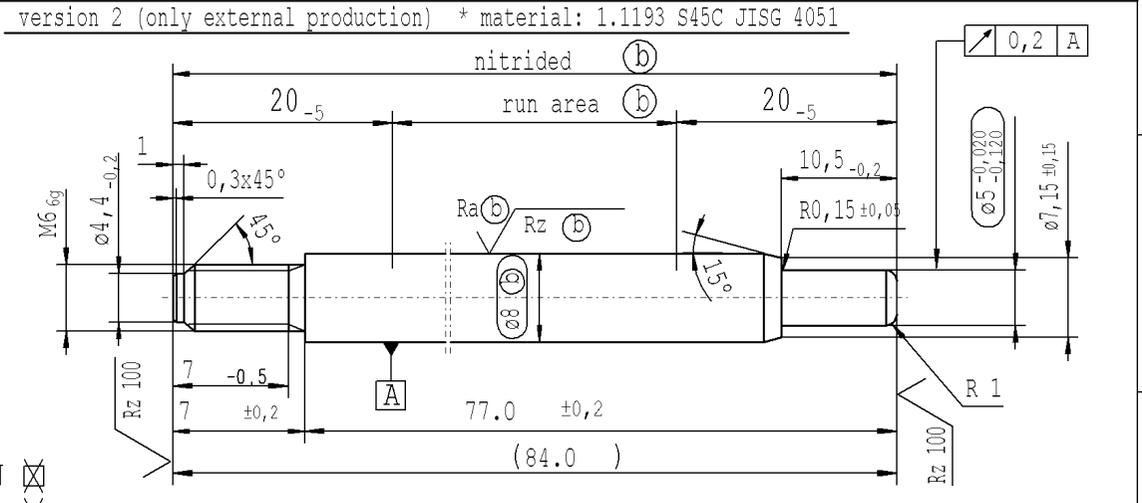
supp No.	material no.			A overall length	B thread length	E length without end-fitting stud
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2			
60	041865	041865	041865	234.0	7	227.0
61	102579	102579	102579	75.0	7	68.0
62	190292	190292	190292	255.0	7	248.0
63	259363	259363	259363	147.0	7	140.0
64	278722	278722	278722	89.0	7	82.0
65	560264	560264	560264	163.0	7	156.0
66	655625	655625	655625	84.0	7	77.0
67	155878	155878	155878	117.0	7	110.0
68	163526	163526	163526	267.0	7	260.0
69	209175	209175	209175	156.0	7	149.0
70	336562	336562	336562	288.0	7	281.0
71	342537	342537	342537	99.0	7	92.0
72	345405	345405	345405	174.5	7	167.5
73	349707	349707	349707	342.0	7	335.0
74	350185	350185	350185	118.5	7	111.5
75	351141	351141	351141	90.0	7	83.0
76	354965	354965	354965	204.0	7	197.0
77	357116	357116	357116	252.0	7	245.0
78	366915	366915	366915	247.0	7	240.0
79	373129	373129	373129	251.0	7	244.0
80	374085	374085	374085	121.5	7	114.5
81	384601	384601	384601	312.0	7	305.0
82	386035	386035	386035	216.0	7	209.0
83	436942	436942	436942	327.0	7	320.0
84	439571	439571	439571	107.0	7	100.0
85	456301	456301	456301	303.0	7	296.0
86	473270	473270	473270	309.0	7	302.0
87	477333	477333	477333	72.0	7	65.0
88	480201	480201	480201	315.0	7	308.0

ZS CN
ZS RO



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
(d) tolerances: $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

(e) threaded stud rough-turned dim. $\varnothing 5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3



thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ \sqrt{Rmax} (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) $\pm 0,2$ $\pm 0,2$

DE: X							EN: X							ES:							IT:							PR:							FR:							RO: X							CAD created document handwritten changes not permitted																																																																																																																																																																														
new														old														Field														Date/Name														Chg. No.														Rev.														ZS CN / ZS RO no technical change, no new first sample required														-														C/3														B/5														11.11.2021 Hein														10.03.2022 Hein														703194														707979														9														9													

Material: *														All dimensions are in mm														Marking of special characteristics according to STAB-Spec. 10270932														Date														Name																																																							
Edge tolerances acc. to DIN ISO 13715														Surface finish DIN EN ISO 1302														Replaces:														Scale: (Original DIN A3) 2:1														Dimensions without tolerances DIN ISO 2768-mK														Drawn by														14.01.2008														Höfer													
STABILUS														PISTON ROD														Document No.:														10151863														Material No.:																																																							

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