

The print-out is not subject to the modification service.

Intended for internal and supplier use

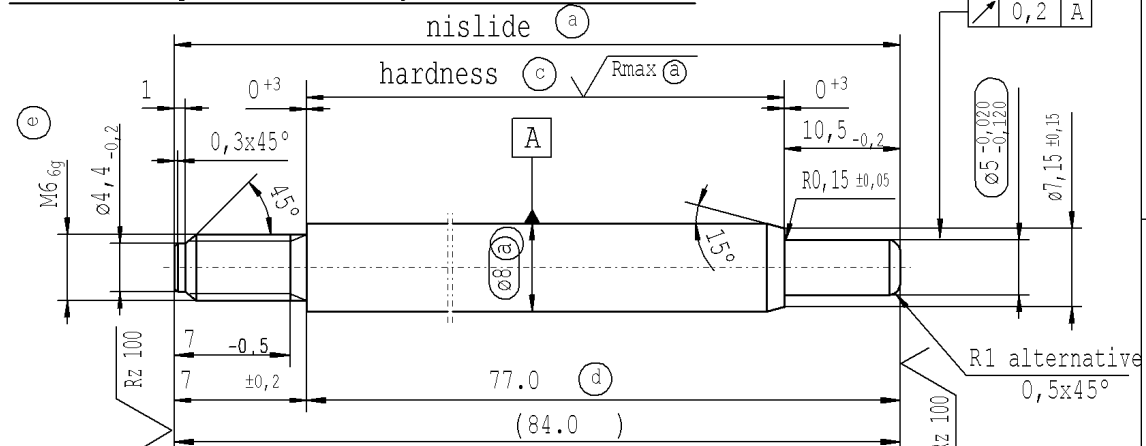
EN

Ident. Doc.:

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length	length without end-fitting stud
60	041865	041865	041865	234.0	7	227.0
61	102579	102579	102579	75.0	7	68.0
62	190292	190292	190292	255.0	7	248.0
63	259363	259363	259363	147.0	7	140.0
64	278722	278722	278722	89.0	7	82.0
65	560264	560264	560264	163.0	7	156.0
66	655625	655625	655625	84.0	7	77.0
67	155878	155878	155878	117.0	7	110.0
68	163526	163526	163526	267.0	7	260.0
69	209175	209175	209175	156.0	7	149.0
70	336562	336562	336562	288.0	7	281.0
71	342537	342537	342537	99.0	7	92.0
72	345405	345405	345405	174.5	7	167.5
73	349707	349707	349707	342.0	7	335.0
74	350185	350185	350185	118.5	7	111.5
75	351141	351141	351141	90.0	7	83.0
76	354965	354965	354965	204.0	7	197.0
77	357116	357116	357116	252.0	7	245.0
78	366915	366915	366915	247.0	7	240.0
79	373129	373129	373129	251.0	7	244.0
80	374085	374085	374085	121.5	7	114.5
81	384601	384601	384601	312.0	7	305.0
82	386035	386035	386035	216.0	7	209.0
83	436942	436942	436942	327.0	7	320.0
84	439571	439571	439571	107.0	7	100.0
85	456301	456301	456301	303.0	7	296.0
86	473270	473270	473270	309.0	7	302.0
87	477333	477333	477333	72.0	7	65.0
88	480201	480201	480201	315.0	7	308.0

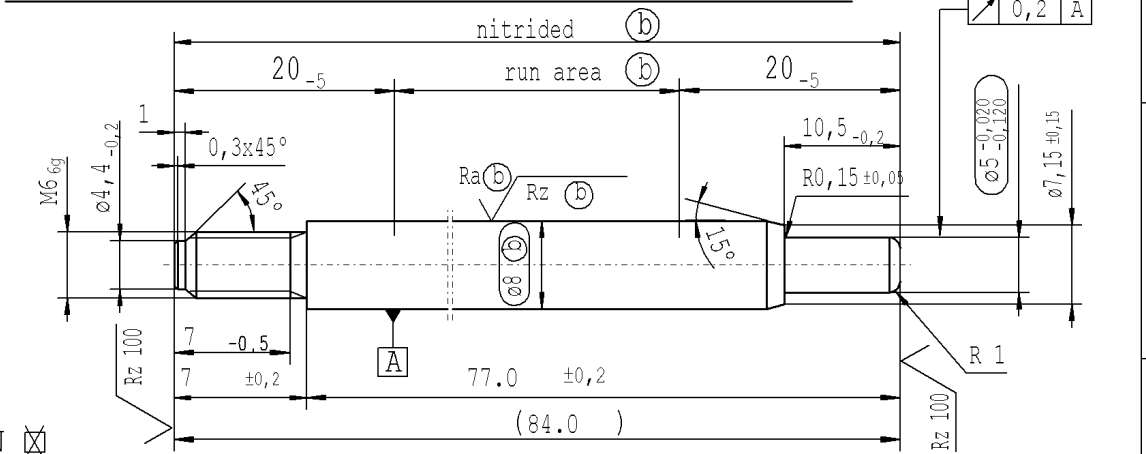
ZS CN
ZS RO

version 1 (only self-manufacturing) * material: 010731



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
(d) tolerances: +0,2 after turning
-0,1 after straightening
+0,3 after nisliding
(e) threaded stud rough-turned dim. $\phi 5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ \sqrt{Rmax} (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$ sheet 3 of 4

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	
CAD created document handwritten changes not permitted				Material: *			
new $\phi 8$ b no technical change, no new first sample required				ZS CN / ZS RO no technical change, no new first sample required			
old $\phi 8$ a				-			
Field C/3				B/5			
Date/Name 11.11.2021 Hein				10.03.2022 Hein			
Chg. No. 703194				707979			
Rev. 9				9			
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Marking of special characteristics according to STAB-Spec. 10270932			
Surface finish DIN EN ISO 1302				Scale: (Original DIN A3) 2:1			
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				Date 14.01.2008 Name Höfer			
				Checked 11.03.2022 Klinkner			
				Document No.: 10151863			
				Material No.:			