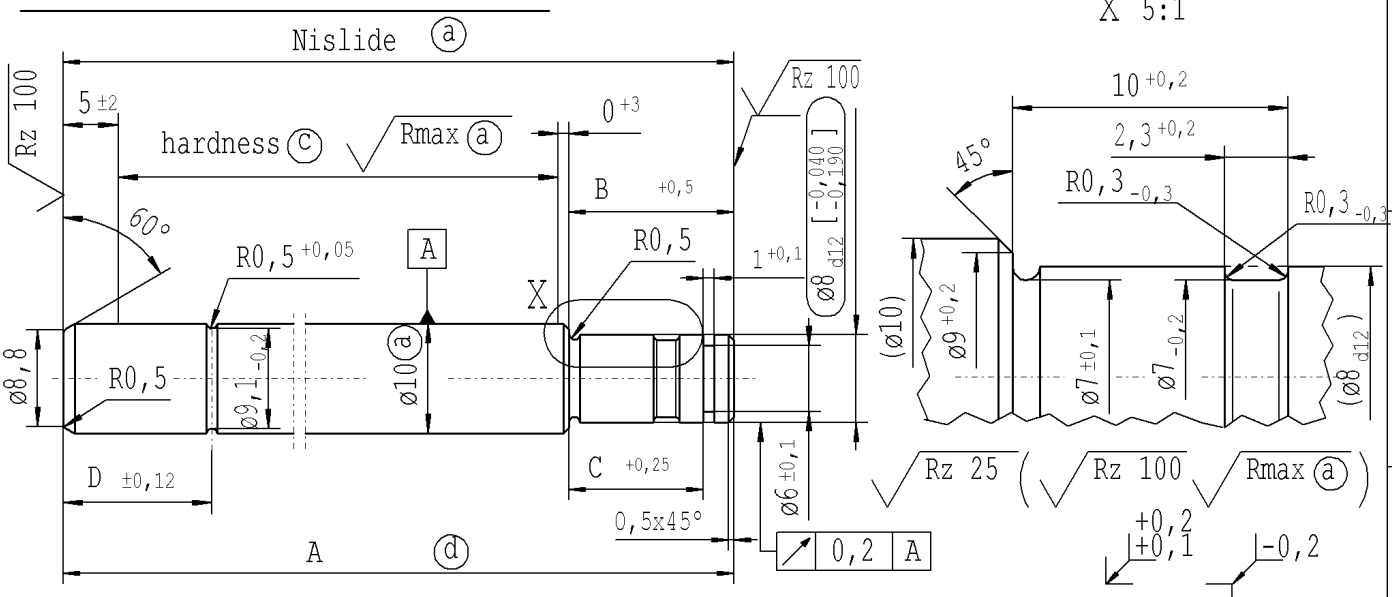


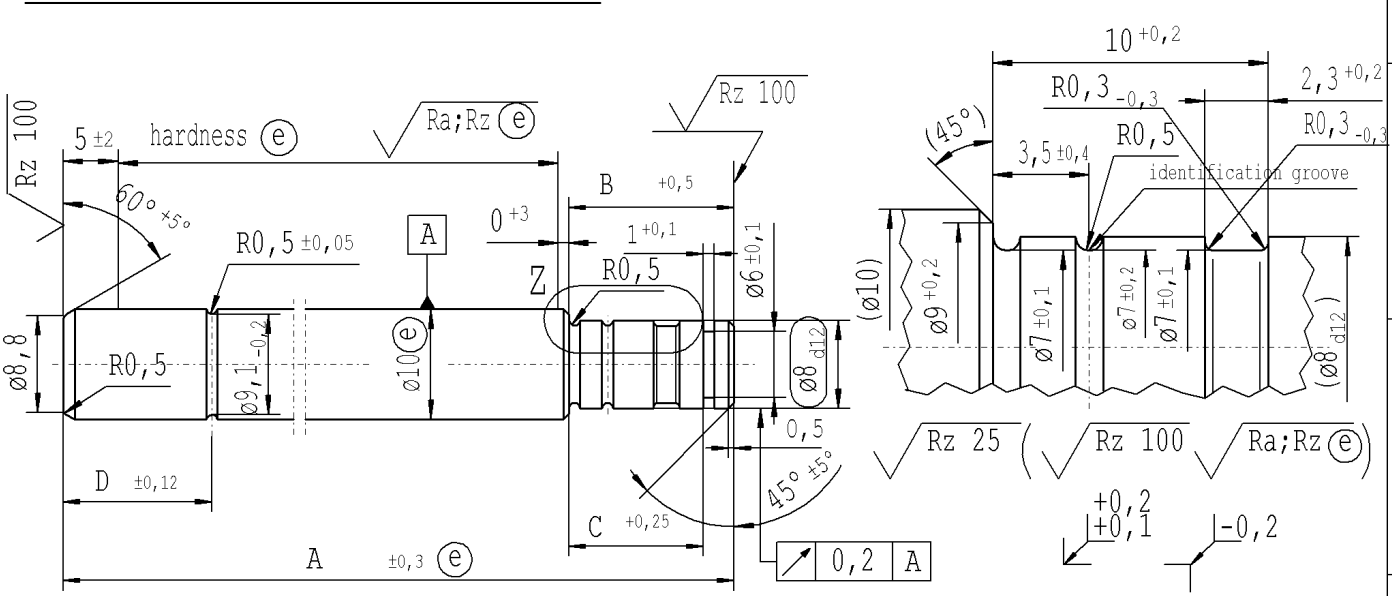
CONFIDENTIAL!
Intended for internal use only

supp No.	material no.		A	B	C	D
	surface treatment processing acc. to STAB-Spec. 10006248 table 5 Nislide light Version 1 ⓐ	surface treatment processing acc. to STAB-Spec. 10028959 table II Version 2 ⓔ	overall length	stud length end fitting side	groove clearance	stud length piston side
162	633367	633367	156.0	15	12.2	13.5
163	644839	644839	132.0	15	12.2	15
164	816202	816202	321.0	15	12.2	13.5
165	343939	343939	306.0	15	12.2	13.5
166	446470	446470	339.0	21	18.2	13.5
167	476823	476823	123.0	15	12.2	15
168	984937	984937	78.0	15	12.2	13.5
169	091795	091795	309.0	21	18.2	13.5
170	307852	307852	342.0	21	18.2	13.5
171	043997	043997	237.0	15	12.2	15
172	839150	839150	270.0	15	12.2	13.5
175	202455	202455	120.0	15	12.2	15
176	284671	284671	237.0	15	12.2	13.5
178	174735	174735	360.0	15	12.2	13.5
179	261493	261493	219.0	15	12.2	15
181	807608	807608	198.0	15	12.2	15
182	319093	319093	210.0	15	12.2	15
184	362113	362113	162.0	16.5	13.5	13.5
185	364264	364264	153.0	16.5	13.5	13.5
186	367610	367610	219.0	16.5	13.5	13.5
187	651781	651781	156.0	15	12.2	15

Version 1 (only self-manufacturing)



Version 2 (only external manufacturing)



ⓐ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

ⓔ tolerance $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

sheet 6
of 8

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted		Material: Version 1: Mat.No. 010715	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	Text ⓔ	1.1193	3,5 ±0,4	9417RH + 4855RF	revised	ⓐ = acc. STAB-Spec. 10258370	new format Internal/Supplier	Version 2 : 1.1193	Drawn by			14.02.2005	Keßelheim
old	---	S 45 C	3,5 ±0,2	was on Doc.10004222	-	ⓐ = RHT 0,4 ... 0,7 mm	Supplier drawing separately	Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Checked	19.01.2021	Banciu
Field	AB 7/8	Material	E2	Table	-	-	B 7-8	Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:	10028770	
Date/Name	25.11.05 Keßelh.	25.10.06 Keß.	16.5.07 Keß.	28.03.2014 Höfer	14.05.2019 Jablonski	19.01.2021 Jablonski	-	Replaces:	STABILUS		Material No.:	PISTON ROD	
Chg. No.	547031	548667	556680	612070	678684	694187	-	STABILUS		PISTON ROD		Material No.:	
Rev.	3	4	5	6	7	8	-	STABILUS		PISTON ROD		Material No.:	