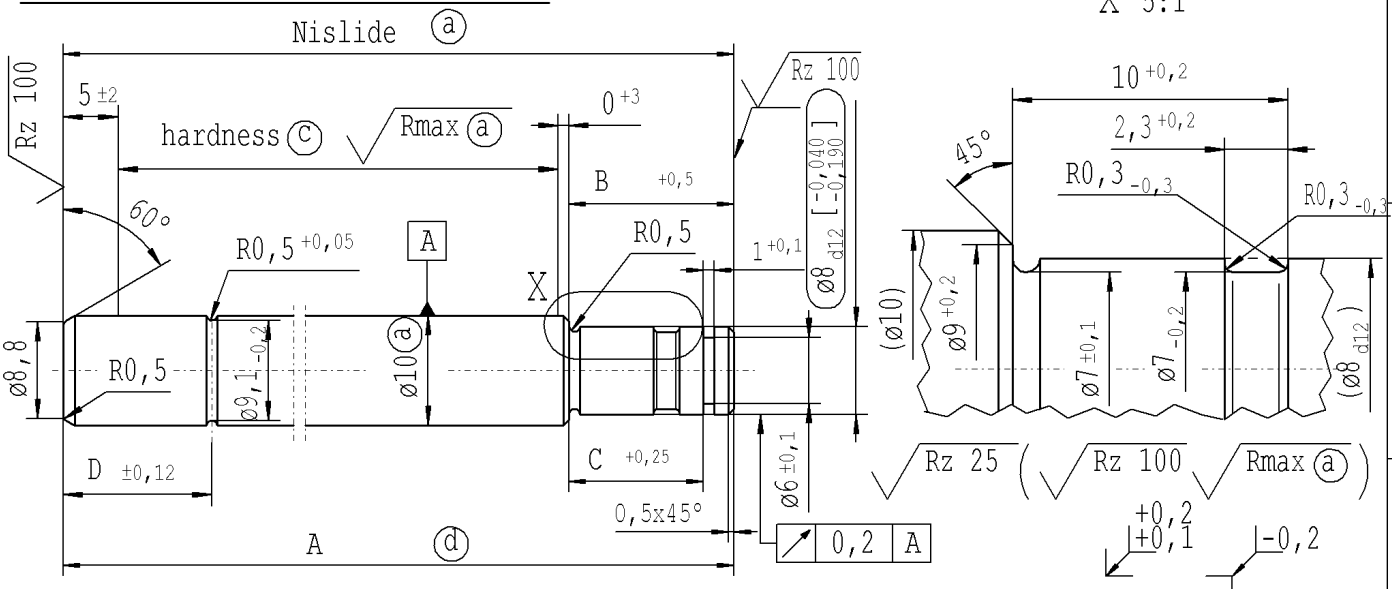


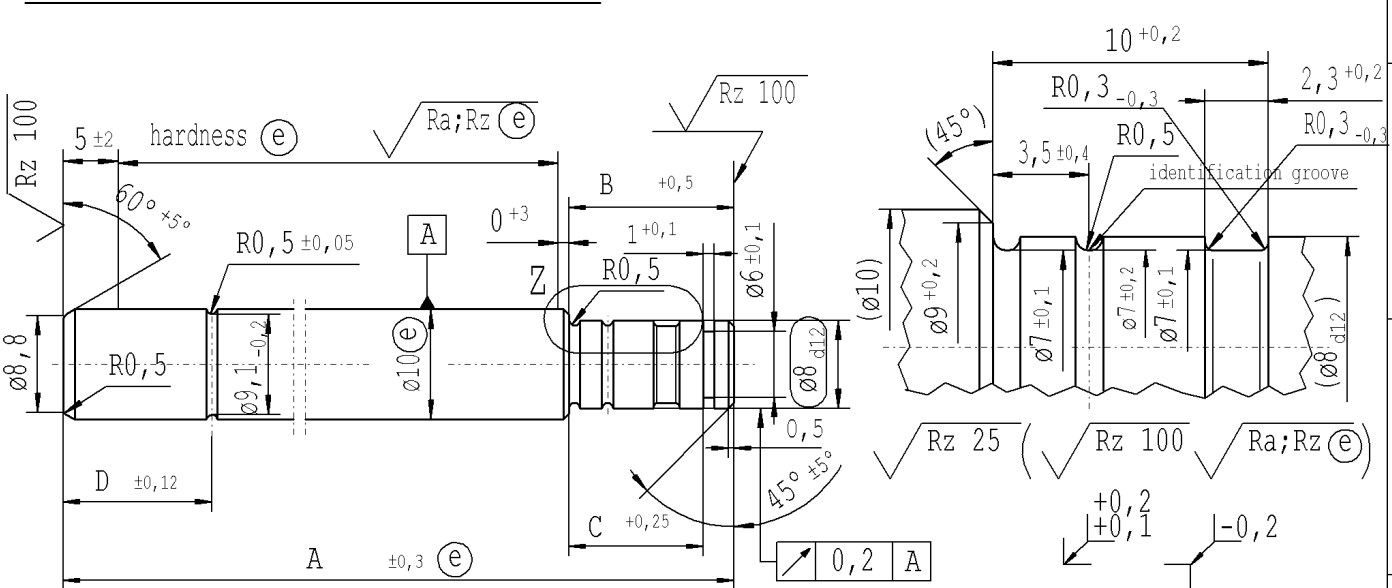
CONFIDENTIAL!
Intended for internal use only

supp No.	material no.		A	B	C	D
	surface treatment processing acc. to STAB-Spec. 10006248 table 5 Nislide light	surface treatment processing acc. to STAB-Spec. 10028959 table II	overall length	stud length end fitting side	groove clearance	stud length piston side
	Version 1	Version 2				
68	005170	005170	214.0	15	12.2	13.5
70	005180	005180	351.0	15	12.2	13.5
71	005184	005184	312.0	15	12.2	13.5
73	005196	005196	117.0	15	12.2	13.5
74	005200	005200	141.0	15	12.2	13.5
75	005202	005202	186.0	15	12.2	13.5
76	005218	005218	216.0	15	12.2	13.5
77	005224	005224	222.0	15	12.2	13.5
78	005230	005230	132.0	15	12.2	13.5
80	005244	005244	279.0	16.5	13.5	13.5
83	006063	006063	180.0	16.5	13.5	13.5
84	006068	006068	240.0	16.5	13.5	13.5
85	006919	006919	102.0	16.5	13.5	13.5
87	006974	006974	171.0	16.5	13.5	13.5
88	006984	006984	138.0	15	12.2	13.5
89	007011	007011	183.0	15	12.2	15
90	007062	007062	126.0	15	12.2	13.5
91	007077	007077	219.0	15	12.2	13.5
93	007104	007104	213.0	15	12.2	15
94	007147	007147	150.0	15	12.2	13.5
95	007227	007227	330.0	16.5	13.5	13.5

Version 1 (only self-manufacturing)



Version 2 (only external manufacturing)



⊙ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

⊙ tolerance $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

sheet 3
of 8

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted		Material: Version 1: Mat.No. 010715	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	Text (e)	1.1193	3,5 ±0,4	9417RH + 4655RF	revised	⊙ = acc. STAB-Spec. 10258370	new format Internal/Supplier	Version 2 : 1.1193	Drawn by			14.02.2005	Keßelheim
old	---	S 45 C	3,5 ±0,2	was on Doc.10004222	-	⊙ = RHT 0,4 ... 0,7 mm	Supplier drawing separately	Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	19.01.2021	Banciu
Field	AB 7/8	Material	E2	Table	-	B 7-8	-	Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:	10028770	
Date/Name	25.11.05 Keßelh.	25.10.06 Keß.	16.5.07 Keß.	28.03.2014 Höfer	14.05.2019 Jablonski	19.01.2021 Jablonski	-	Replaces:			Material No.:		
Chg. No.	547031	548667	556680	612070	678684	694187	-	STABILUS	PISTON ROD				
Rev.	3	4	5	6	7	8	-						