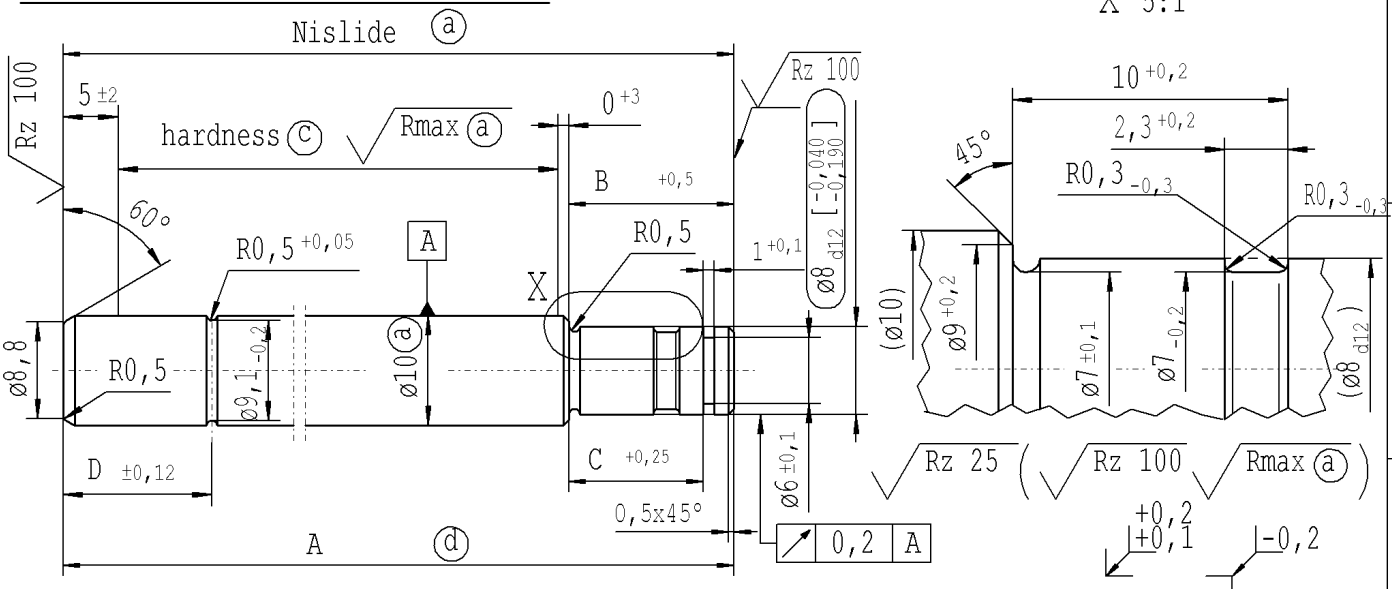


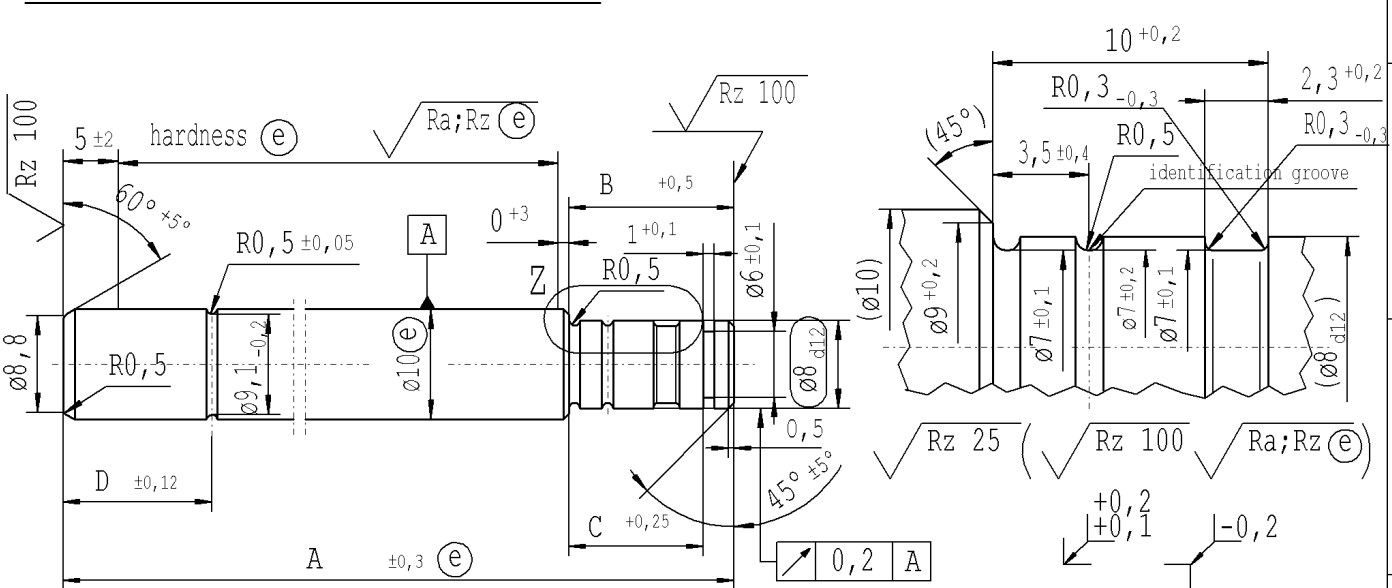
CONFIDENTIAL!
Intended for internal use only

supp No.	material no.		A	B	C	D
	surface treatment processing acc. to STAB-Spec. 10006248 table 5 Nislide light Version 1 ⓐ	surface treatment processing acc. to STAB-Spec. 10028959 table II Version 2 ⓔ	overall length	stud length end fitting side	groove clearance	stud length piston side
1	3248BC	3248BC	205.0	15	12.2	13.5
2	6959RQ	6959RQ	191.5	15	12.2	13.5
3	7666AV	7666AV	169.0	15	12.2	13.5
4	7690AA	7690AA	193.0	15	12.2	13.5
5	2282BQ	2282BQ	157.0	15	12.2	13.5
6	2469BG	2469BG	178.0	15	12.2	13.5
7	4827BX	4827BX	181.0	15	12.2	13.5
11	3156BN	3156BN	154.0	15	12.2	13.5
14	2545QZ	2545QZ	173.5	15	12.2	13.5
15	0707SG	0707SG	176.5	15	12.2	13.5
16	2667RT	2667RT	179.5	15	12.2	13.5
17	0902SR	0902SR	182.5	15	12.2	13.5
21	4215BA	4215BA	208.0	15	12.2	13.5
22	3623BL	3623BL	211.0	15	12.2	13.5
25	2471BN	2471BN	259.0	15	12.2	13.5
26	3135BD	3135BD	307.0	15	12.2	13.5
27	2986BB	2986BB	322.0	15	12.2	13.5
37	4855RF	4855RF	180.0	15	12.2	13.5
39	6043ZC	6043ZC	185.0	15	12.2	13.5
40	6059ZU	6059ZU	165.0	15	12.2	13.5
41	6101ZC	6101ZC	162.0	15	12.2	13.5

Version 1 (only self-manufacturing)



Version 2 (only external manufacturing)



- ⓐ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370
- ⓔ tolerance $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

sheet 1
of 8

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	Text ⓔ	1.1193	3,5 ±0,4	9417RH + 4855RF	revised	ⓐ = acc. STAB-Spec. 10258370	new format Internal/Supplier	
old	---	S 45 C	3,5 ±0,2	was on Doc.10004222	-	ⓐ = RHT 0,4 ... 0,7 mm	Supplier drawing separately	
Field	AB 7/8	Material	E2	Table	-	B 7-8	-	
Date/Name	25.11.05 Keßelh.	25.10.06 Keß.	16.5.07 Keß.	28.03.2014 Höfer	14.05.2019 Jablonski	19.01.2021 Jablonski	-	
Chg. No.	547031	548667	556680	612070	678684	694187	-	
Rev.	3	4	5	6	7	8	-	

Material: Version 1: Mat.No. 010715 Version 2 : 1.1193	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date 14.02.2005	Name Keßelheim
Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked 19.01.2021	Banciu
Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10028770	
Replaces:	STABILUS		Material No.:	
		PISTON ROD		