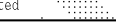
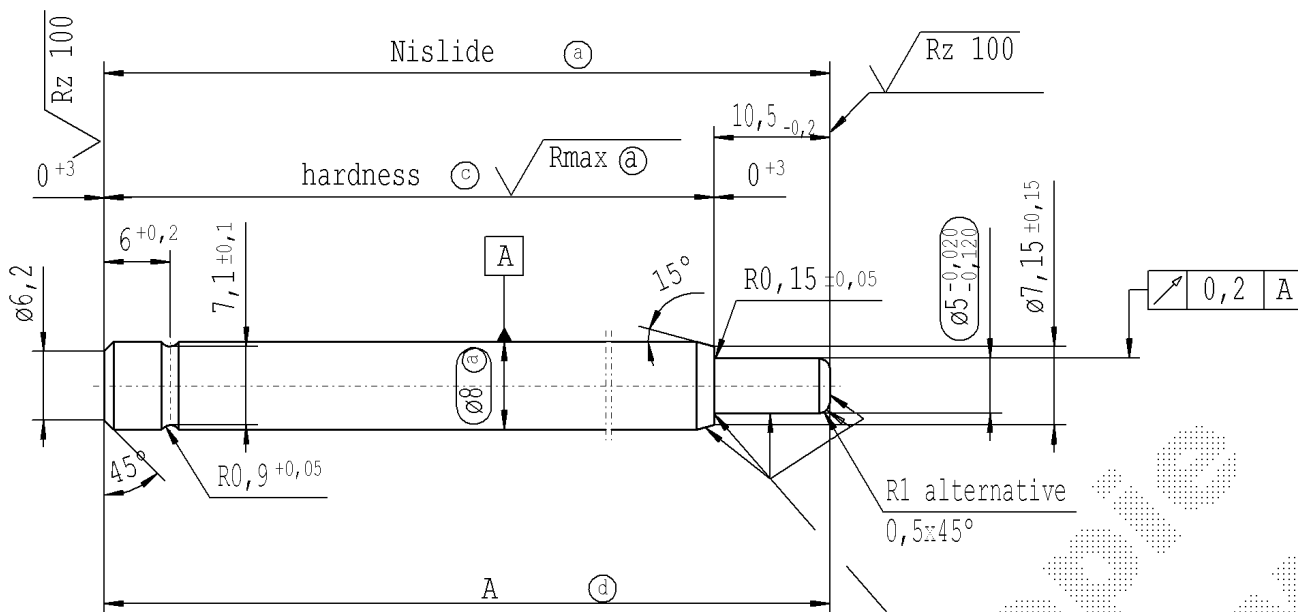


		8		7		
F	supp No.	material no.		A		
		Surface treatment acc. STAB-Spec.: 10006248 10028959 Nislide Tab.IV Nislide Tab.I ZhangShi		overáall length		
	1	964406	141			
	2	065537	87			
E	xxxxxx 150					
D						
C						
B						
A						

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE			product family: 2019/1323				
old	-			product family: 2019/XXXX				
Field	-			B/5-6				
Date/Name	10.10.2019 Höfer			08.01.2020 Hein				
Chg. No.	-			685079				
Rev.	0			1				



surface treated, alternative	not surface treated
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100	100

- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370
- (d) tolerances: $^{+0,2}_{-0,1}$ after turning;
 $\pm 0,3$ after straightening;
 $\pm 0,3$ after nisliding

Pay part China acc. separate
Supplier drawing

for ZhangShi
product family: 2019/1323
approved lengths: 50-600 mm

$$\sqrt{Rz \cdot 25} \left(\sqrt{Rz \cdot 100} - \sqrt{R_{\max}} \right) \cdot a$$

sheet 1
of 1

Environmental protection acc. to STAB-Spec. 10005649

Material:	All dimensions are in mm	 Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
mat.no.: 010731	Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK	Drawn by 10.10.2019
Edge tolerances acc. to DIN ISO 13715			Checked 08.01.2020	Klinkner
Surface finish acc. to DIN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Document No.: 10270514	
Reglages:			Material No.:	
STABILUS	PISTON ROD			