

The print-out is not subject to the modification service.

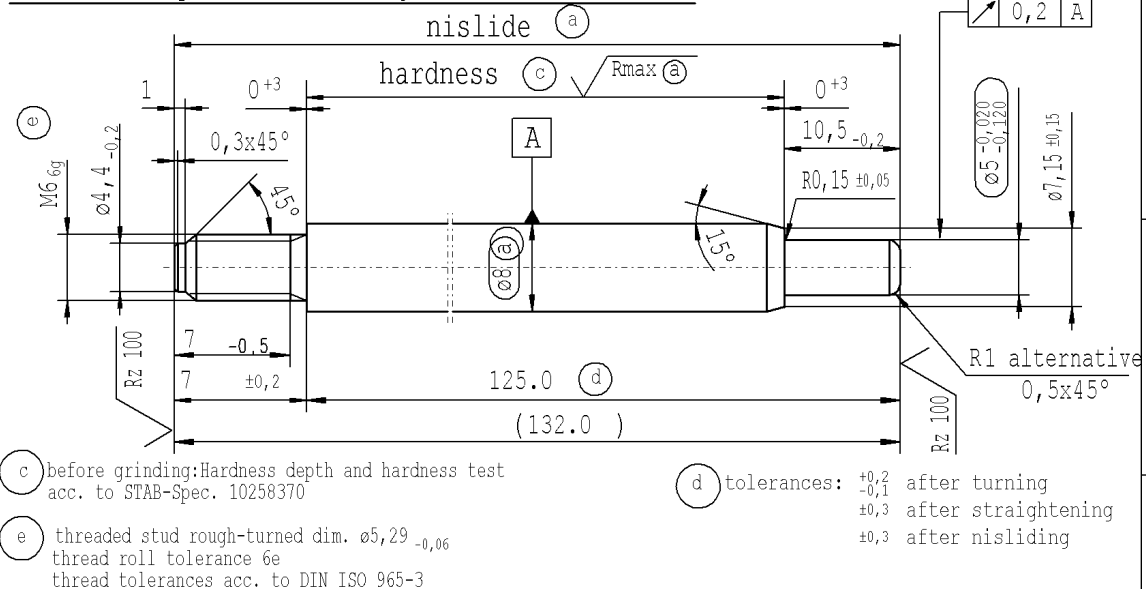
Intended for internal and supplier use

EN

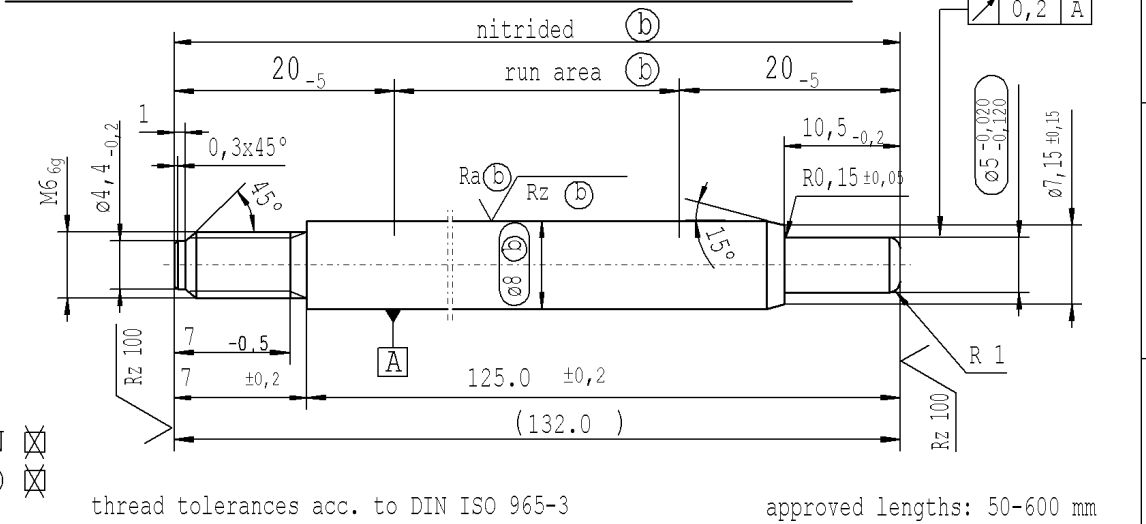
Ident. Doc.: 20/2/2022 - 14:1

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length	length without end-fitting stud
89	482113	482113	482113	246.0	7	239.0
90	496931	496931	496931	142.0	7	135.0
91	617865	617865	617865	318.0	7	311.0
92	620733	620733	620733	192.0	7	185.0
93	639375	639375	639375	294.0	7	287.0
94	650130	650130	650130	230.0	7	223.0
95	690043	690043	690043	253.0	7	246.0
96	704144	704144	704144	348.0	7	341.0
97	973975	973975	973975	339.0	7	332.0
98	980667	980667	980667	153.0	7	146.0
99	984013	984013	984013	108.0	7	101.0
100	985686	985686	985686	264.0	7	257.0
101	998592	998592	998592	254.0	7	247.0
102	147275	147275	147275	195.0	7	188.0
103	147753	147753	147753	132.0	7	125.0
104	258889	258889	258889	155.0	7	148.0

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051



ZS CN
ZS RO

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ (a)}$ $Ra\ (b)$ $Rz\ (b)$) $\sqrt{\pm 0,2}$ $\sqrt{-0,2}$

sheet 4 of 4

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted	
new	ø8 b no technical change, no new first sample required		ZS CN / ZS RO no technical change, no new first sample required					
old	ø8 a		-					
Field	C/3		B/5					
Date/Name	11.11.2021 Hein		10.03.2022 Hein					
Chg. No.	703194		707979					
Rev.	9		9					

Material: *		All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by	Höfer
Surface finish DIN EN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		11.03.2022	Klinkner
Replaces:		STABILUS		PISTON ROD		10151863	
						Material No.:	

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649