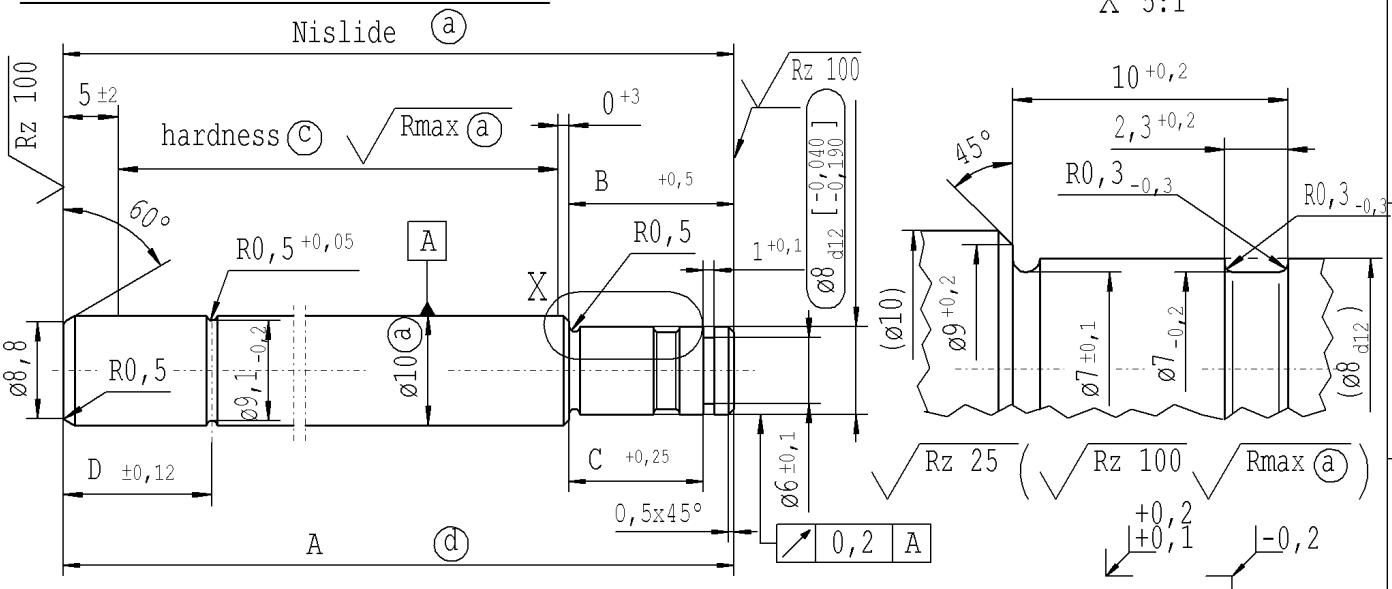


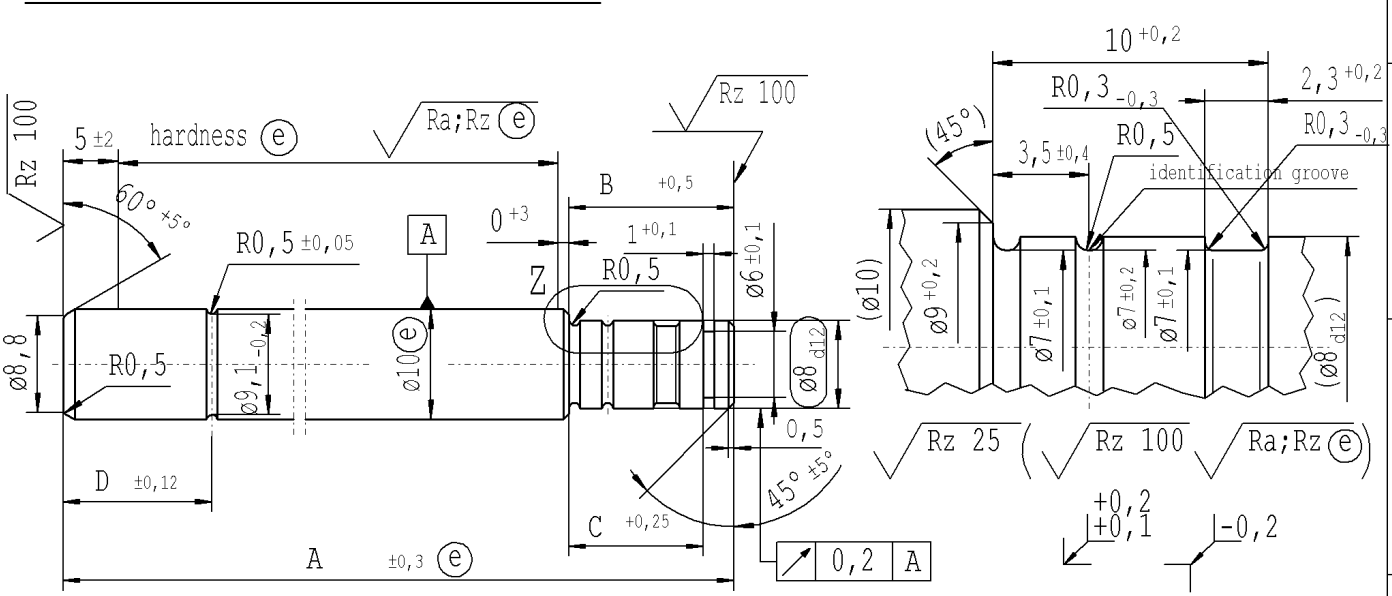
CONFIDENTIAL!
Intended for internal use only

supp No.	material no.		A	B	C	D
	surface treatment processing acc. to STAB-Spec. 10006248 table 5 Nislide light Version 1 ⓐ	surface treatment processing acc. to STAB-Spec. 10028959 table II Version 2 ⓔ	overall length	stud length end fitting side	groove clearance	stud length piston side
96	007236	007236	231.0	15	12.2	13.5
97	007271	007271	207.0	15	12.2	13.5
100	007843	007843	255.0	15	12.2	13.5
102	007878	007878	324.0	16.5	13.5	13.5
103	007892	007892	162.0	15	12.2	15
106	008153	008153	261.0	15	12.2	13.5
108	013080	013080	327.0	15	12.2	13.5
114	017390	017390	144.0	21	18.2	13.5
115	018646	018646	129.0	21	18.2	13.5
119	019731	019731	150.0	21	18.2	15
122	033289	033289	144.0	15	12.2	13.5
123	034918	034918	189.0	21	18.2	15
124	033666	033666	168.0	21	18.2	13.5
125	034992	034992	81.0	16.5	13.5	15
126	034822	034822	231.0	15	12.2	15
127	034501	034501	165.0	15	12.2	15
129	239512	239512	141.0	15	12.2	15
130	573634	573634	192.0	15	12.2	15
131	112571	112571	72.0	15	12.2	13.5
132	543727	543727	378	15	12.2	13.5
133	989944	989944	399.0	15	12.2	13.5

Version 1 (only self-manufacturing)



Version 2 (only external manufacturing)



sheet 4
of 8

- ⓐ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370
- ⓔ tolerance ± 0.2 after turning
 ± 0.3 after straightening
 ± 0.3 after nisliding

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	Text ⓔ	1.1193	3,5 ±0,4	9417RH + 4855RF	revised	ⓐ = acc. STAB-Spec. 10258370	new format Internal/Supplier	
old	---	S 45 C	3,5 ±0,2	was on Doc.10004222	-	ⓐ = RHT 0,4 ... 0,7 mm	Supplier drawing separately	
Field	AB 7/8	Material	E2	Table	-	B 7-8	-	
Date/Name	25.11.05 Keßelh.	25.10.06 Keß.	16.5.07 Keß.	28.03.2014 Höfer	14.05.2019 Jablonski	19.01.2021 Jablonski	-	
Chg. No.	547031	548667	556680	612070	678684	694187	-	
Rev.	3	4	5	6	7	8	-	

Material: Version 1: Mat.No. 010715 Version 2 : 1.1193	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date 14.02.2005	Name Keßelheim
Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked 19.01.2021	Banciu
Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10028770	
Replaces:	STABILUS		Material No.:	
		PISTON ROD		