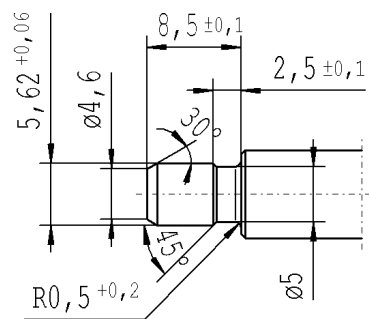
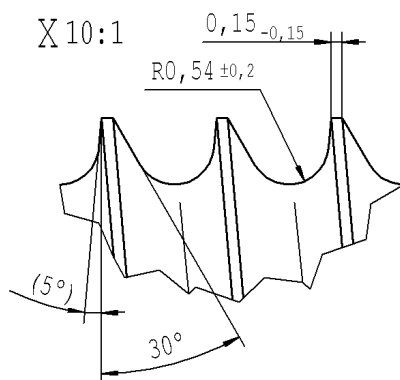


supp No.	material no.			A	E
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	overall length	length without endfitting stud
290	638896	638896	638896	376.0	367.5
291	639613	639613	639613	303.0	294.5
292	644632	644632	644632	339.0	330.5
293	681916	681916	681916	58.0	49.5
294	683350	683350	683350	63.0	54.5
295	687891	687891	687891	101.0	92.5
296	688369	688369	688369	379.5	371.0
297	697690	697690	697690	90.0	81.5
298	698168	698168	698168	113.0	104.5
299	709162	709162	709162	336.5	328.0
300	713703	713703	713703	410.0	401.5
301	714898	714898	714898	114.0	105.5
302	716093	716093	716093	456.0	447.5
303	717288	717288	717288	334.5	326.0
304	717766	717766	717766	88.0	79.5
305	721590	721590	721590	372.0	363.5
306	732823	732823	732823	301.5	293.0
307	757440	757440	757440	316.0	307.5
308	763893	763893	763893	81.0	72.5

pre-worked: (only self-manufacturing)



X 10:1



AIAG CQI-standards acc. to STAB-Spec. 10027692

DE: X EN: X ES: IT: PR: X FR: RO: X

CAD created document handwritten changes not permitted

new (5°) no technical change, no new first sample required

Tab XVI no technical change, no new first sample required

old 5°

Tab IV

Field B/6-7

F 8

Date/Name 31.03.2021 Hein

12.08.2021 Donat

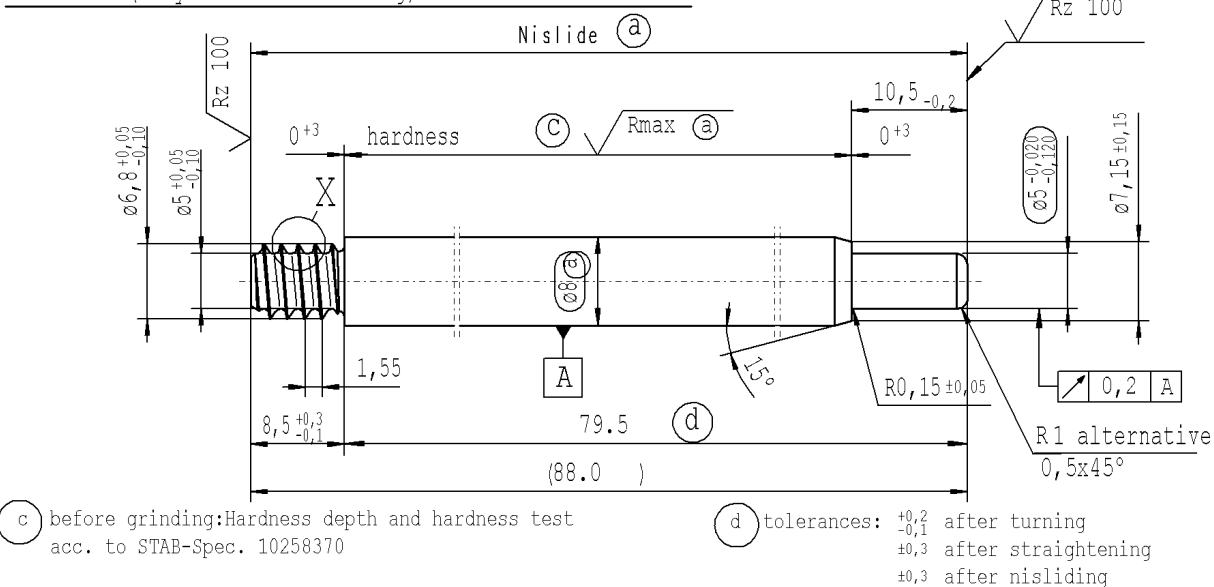
Chg. No. 696924

699704

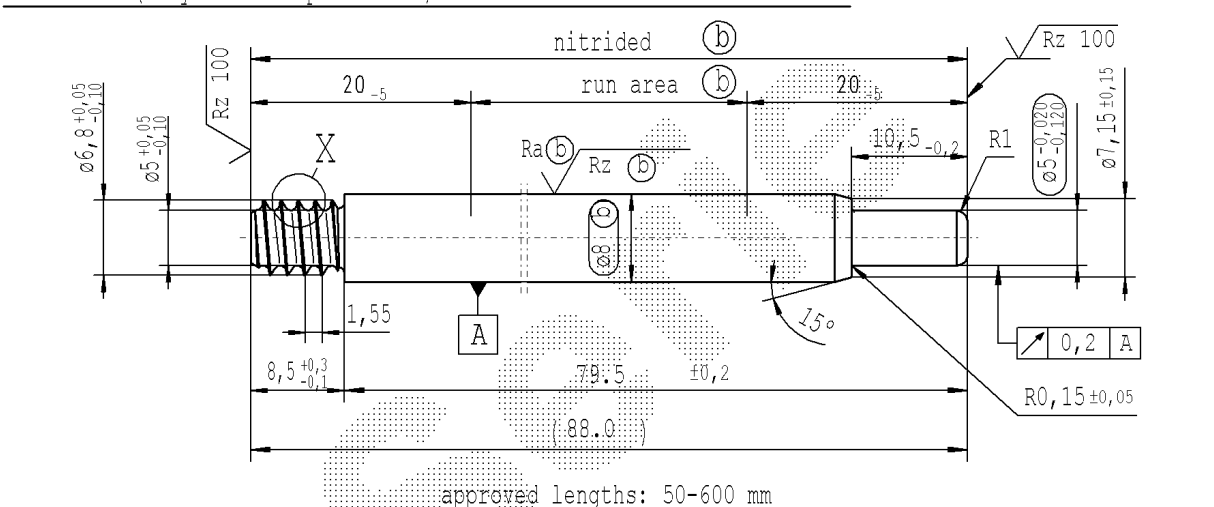
Rev. 21

21

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ (a)}$ $Ra\ (b)$ $Rz\ (b)$) $\sqrt{+0,2}$ $\sqrt{-0,2}$ sheet 14
of 16

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted
new	(5°) no technical change, no new first sample required						Tab XVI no technical change, no new first sample required
old	5°						Tab IV
Field	B/6-7						F 8
Date/Name	31.03.2021 Hein						12.08.2021 Donat
Chg. No.	696924						699704
Rev.	21						21

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish DIN EN ISO 1302	
Replaces:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Höfer
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		Document No.:	10151065
		Material No.:	

PISTON ROD