

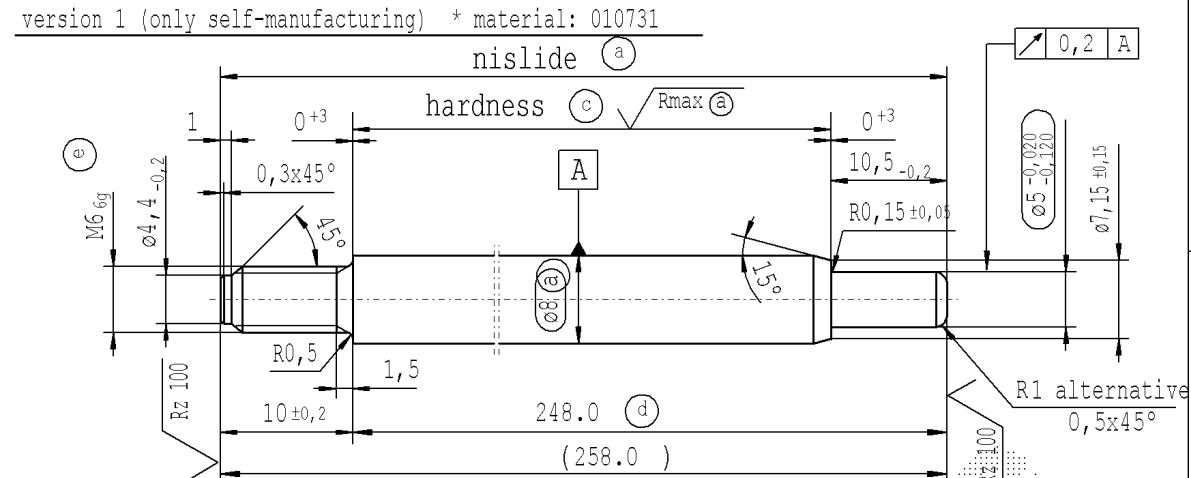
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.:

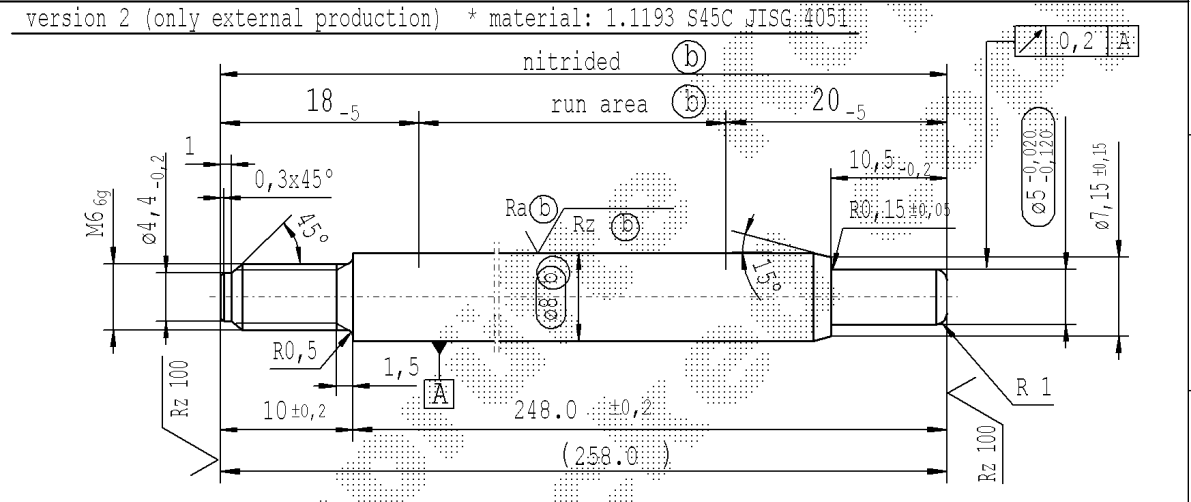
supp No.	material no.			A	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	length without end-fitting stud
30	112357	112357	112357	321.0	311.0
31	413497	413497	413497	267.0	257.0
32	844414	844414	844414	90.0	80.0
33	224215	224215	224215	276.0	266.0
34	418530	418530	418530	123.0	113.0
35	131014	131014	131014	96.0	86.0
36	386990	386990	386990	93.0	83.0
37	337040	337040	337040	280.0	270.0
38	353770	353770	353770	112.0	102.0
39	367393	367393	367393	258.0	248.0
40	373607	373607	373607	402.0	392.0
41	375997	375997	375997	147.0	137.0
42	376475	376475	376475	417.0	407.0
43	389620	389620	389620	153.0	143.0
44	424514	424514	424514	84.0	74.0
45	457496	457496	457496	259.0	249.0
46	458452	458452	458452	351.0	341.0
47	461798	461798	461798	261.0	251.0
48	465383	465383	465383	288.0	278.0
49	469207	469207	469207	235.5	225.5
50	470402	470402	470402	159.0	149.0
51	475899	475899	475899	243.0	233.0
52	476616	476616	476616	282.0	272.0
53	487610	487610	487610	555.0	545.0
54	498843	498843	498843	273.0	263.0
55	500277	500277	500277	87.0	77.0
56	693150	693150	693150	309.0	299.0
57	705817	705817	705817	291.0	281.0
58	720396	720396	720396	168.0	158.0



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

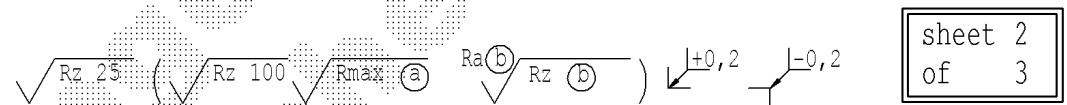
(d) tolerances: $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

(e) threaded stud rough-turned dim. $\varnothing 5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm



AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	⊙ = acc. STAB-Spec. 10258370	new format Internal/Supplier		Tab XVI no technical change, no new first sample required			
old	⊙ = RHT 0,4 0,7 mm	Supplier drawing separately		Tab IV			
Field	B 4-5		-		F 8		
Date/Name	15.05.2019 Donat		15.07.2020 Höfer		12.08.2021 Donat		
Chg. No.	678703		690133		699704		
Rev.	6		7		7		
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Marking of special characteristics according to STAB-Spec. 10270932			
Surface finish: DIN EN ISO 1302				Scale: (Original DIN A3) 2:1			
Replaces:				Dimensions without tolerances DIN ISO 2768-mK			
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PISTON ROD				Date: 25.04.2008 Name: Hein			
				Checked: 12.08.2021 Milles			
				Document No.: 10154967			
				Material No.:			