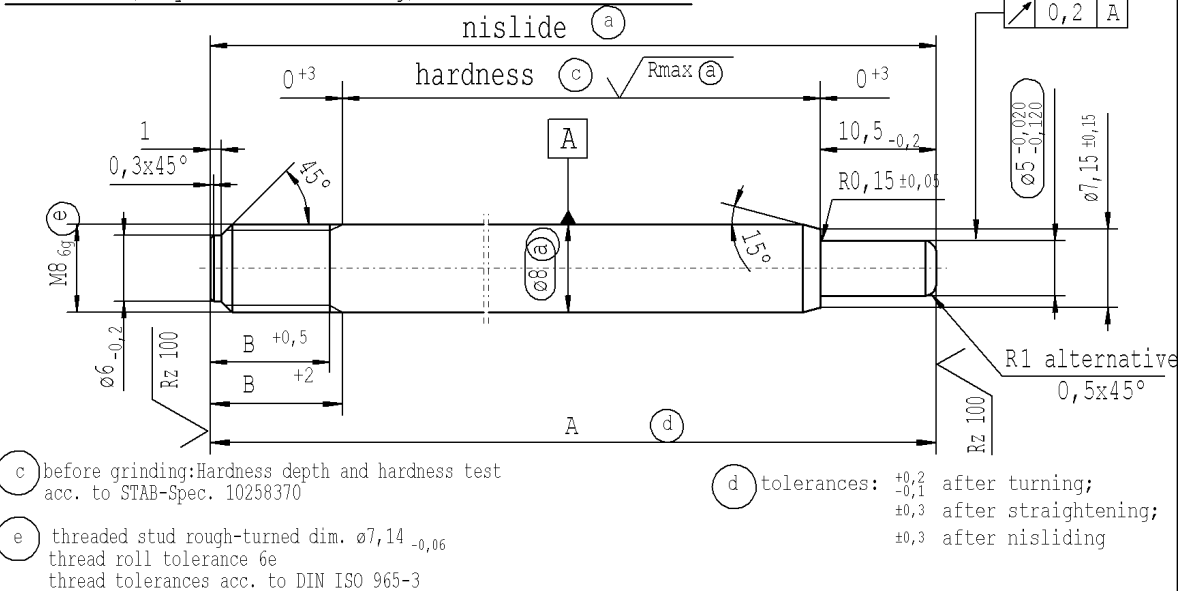


		8		7		6			
F	supp. No.	material no.				A	B		
		processing and surface treatment acc. to STAB-Spec.				overall length	thread length		
		10006248 Tab. XVI optimized	10006248 Tab. V	10006248 Tab. X	10028959 Tab. I				
		(a) version 1	(a) version 1	(a) version 1	(b) version 2				
E	64	642482		642482	642482	240.0	10		
	65	642960		642960	642960	417.0	10		
	66	645111		645111	645111	303.0	10		
	67	686219		686219	686219	222.0	10		
	68	688370		688370	688370	159.0	10		
	69	704622		704622	704622	132.0	10		
	70	730673		730673	730673	279.0	10		
	71	972780		972780	972780	189.0	10		
	72	997636		997636	997636	222.0	6		
	73	073424		073424	073424	127.0	10		
D	74	113815		113815	113815	171.0	10		
	75	127438		127438	127438	198.0	10		
	76	146319		146319	146319	660.0	10		
	77	148231		148231	148231	291.0	10		
C									
B									

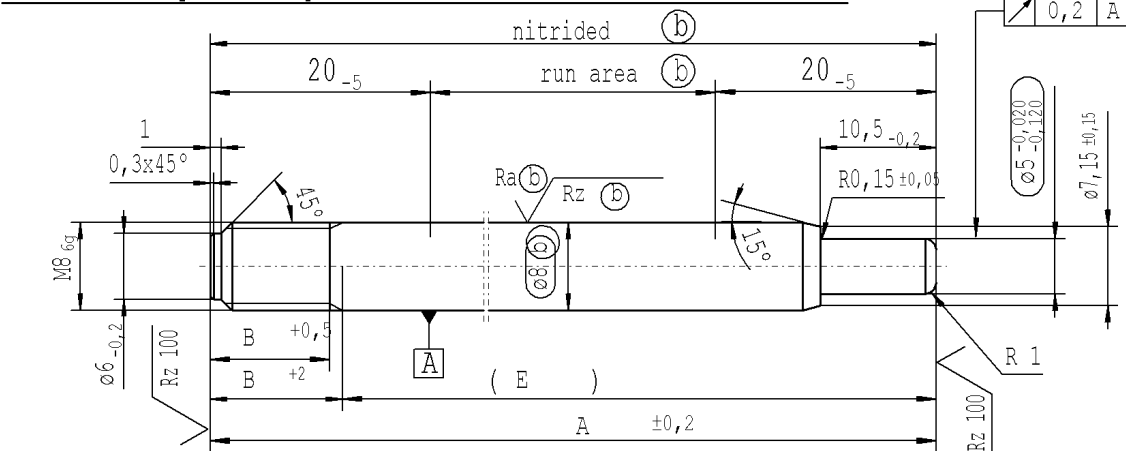
AIAG CQI-standards acc. to STAB-Spec. 10027692

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	© = acc. STAB-Spec. 10258370		new format Internal/Supplier		Tab XVI; no technical change, no new first sample required			
old	© = RHT 0,4 0,7 mm		Supplier drawing separately		Tab IV;			
Field	C8		-		F 8			
Date/Name	06.06.2019 Höfer		17.09.2020 Donat		16.08.2021 Donat			
Chg. No.	678546		691413		699704			
Rev.	6		7		7			

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3

approved lengths: 100-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{R_{max}}$ (a) Ra (b) Rz (b)) $\downarrow +0,2$ $\downarrow -0,2$ sheet 4
of 4

Environmental protection acc. to STAB-Spec. 10005649

Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Höfer
	Edge tolerances acc. to DIN ISO 13715 Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Checked	Milles
Replaces:			Document No.: 10210124	
STABILUS	PISTON ROD		Material No.:	