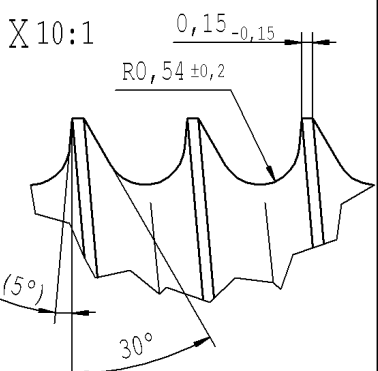
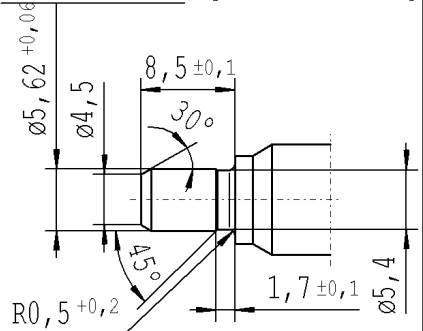
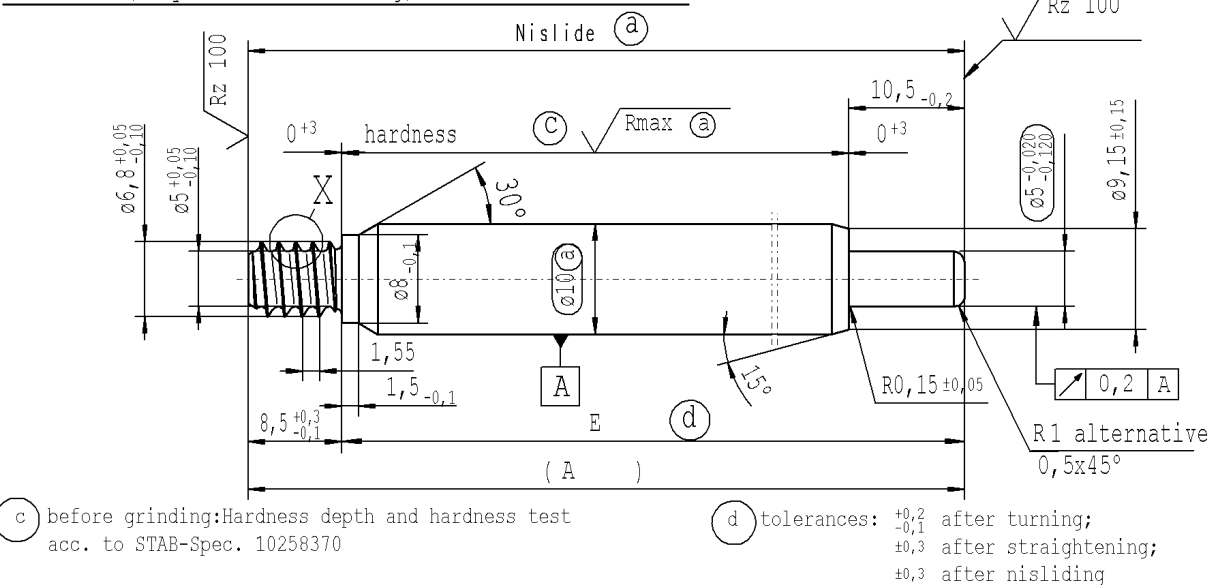


supp No.	material no.			A	E
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized			overall length	length without endfitting stud
	(a) version 1	(a) version 1	(b) version 2		
66	940254	940254	940254	399.0	390.5
67	991878	991878	991878	294.0	285.5
68	432382	432382	432382	258.0	249.5
69	242377	242377	242377	321.0	312.5
70	274643	274643	274643	228.5	220.0
71	556663	556663	556663	252.0	243.5
72	971567	971567	971567	435.0	426.5
73	042814	042814	042814	285.0	276.5
74	282531	282531	282531	429.0	420.5
75	442183	442183	442183	291.0	282.5
76	800922	800922	800922	318.0	309.5
77	675689	675689	675689	276.0	267.5
78	957470	957470	957470	198.0	189.5
79	711779	711779	711779	165.0	156.5
80	715126	715126	715126	315.0	306.5
81	726837	726837	726837	246.0	237.5
82	777744	777744	777744	270.0	261.5
83	778700	778700	778700	366.0	357.5
84	473259	473259	473259	144.0	135.5

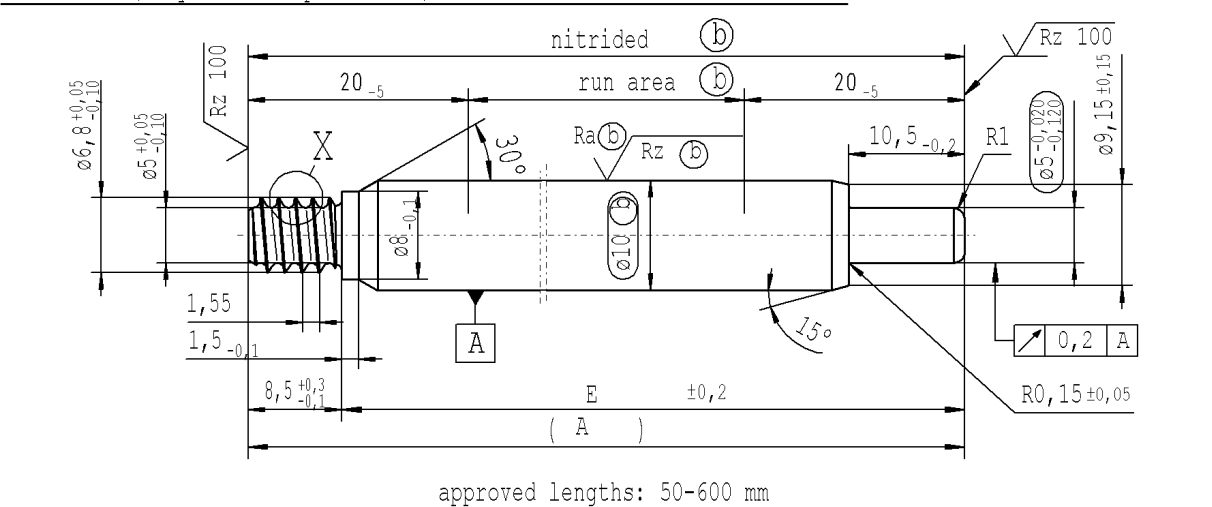
pre-worked: (only self-manufacturing)



version 1 (only self-manufacturing) * material: 010715



version 2 (only external production) * material: 1.1193 S45C JISG 4051

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ (a) Ra (b) Rz (b)) $\sqrt{+0,2}$ $\sqrt{-0,2}$ sheet 4
of 7

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	(5°); no technical change, no new first sample required						Tab XVI; no technical change, no new first sample required
old							Tab IV;
Field							F 8
Date/Name							08.04.2021 Hein
Chg. No.							12.08.2021 Donat
Rev.							696948
							699704
							13

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	Date	Name
Checked	17.12.2007	C.Hein
Document No.:	12.08.2021	Milles
Material No.:	10151520	