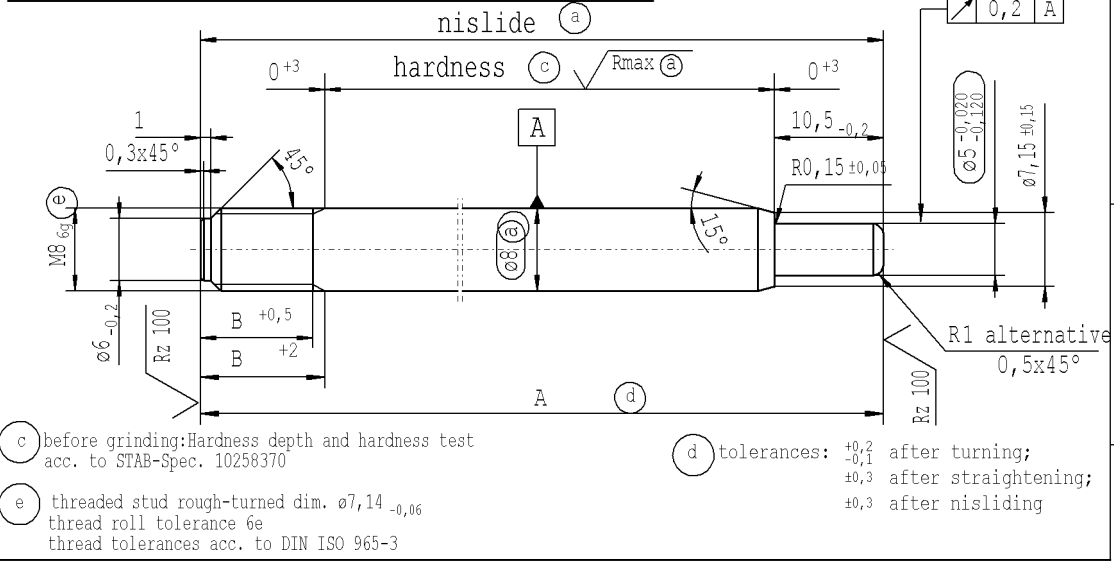
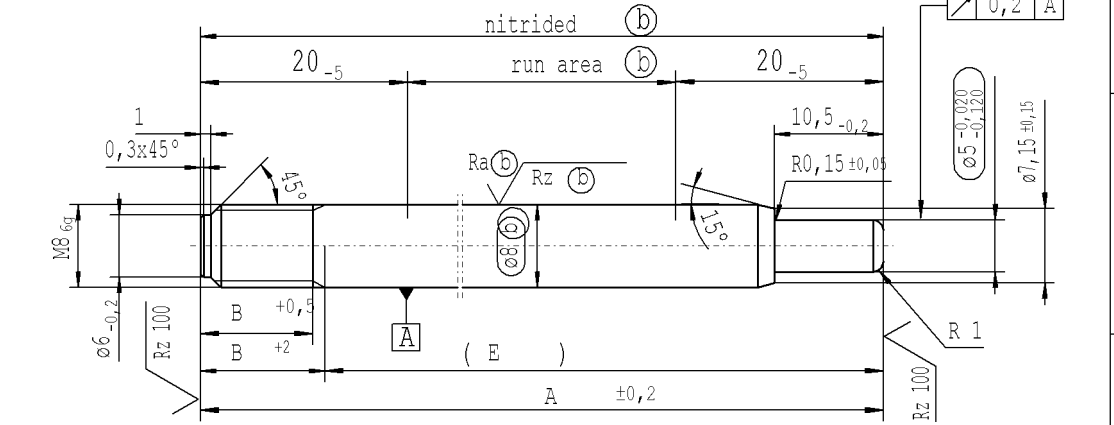


supp No.	material no.				A overall length	B thread length
	processing and surface treatment acc. to STAB-Spec.					
	10006248 Tab. XVI optimized (a) version 1	10006248 Tab. V (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2		
64	642482		642482	642482	240.0	10
65	642960		642960	642960	417.0	10
66	645111		645111	645111	303.0	10
67	686219		686219	686219	222.0	10
68	688370		688370	688370	159.0	10
69	704622		704622	704622	132.0	10
70	730673		730673	730673	279.0	10
71	972780		972780	972780	189.0	10
72	997636		997636	997636	222.0	6
73	073424		073424	073424	127.0	10
74	113815		113815	113815	171.0	10
75	127438		127438	127438	198.0	10
76	146319		146319	146319	660.0	10
77	148231		148231	148231	291.0	10
XX	XXXXXX		XXXXXX	XXXXXX	288	8

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3 approved lengths: 100-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{R_{max}}$ (a) Ra (b) Rz (b)) \downarrow +0,2 \downarrow -0,2

AIAG CQI-standards acc. to STAB-Spec. 10027692							Environmental protection acc. to STAB-Spec. 10005649						
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted						
new	© = acc. STAB-Spec. 10258370		new format Internal/Supplier			Tab XVI; no technical change, no new first sample required							
old	© = RHT 0,4 ... 0,7 mm		Supplier drawing separately			Tab IV;							
Field	C8		-			F 8							
Date/Name	06.06.2019 Höfer		17.09.2020 Donat			16.08.2021 Donat							
Chg. No.	678546		691413			699704							
Rev.	6		7			7							

Material:	*		All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932		Drawn by	Date	Name	
Edge tolerances acc. to DIN ISO 13715			Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK		Checked	05.03.2014	Höfer	
Surface finish DIN EN ISO 1302			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		16.08.2021	Milles	
Replaces:					Material No.:		10210124		
STABILUS		PISTON ROD							