

The print-out is not subject to the modification service.

Intended for internal and supplier use

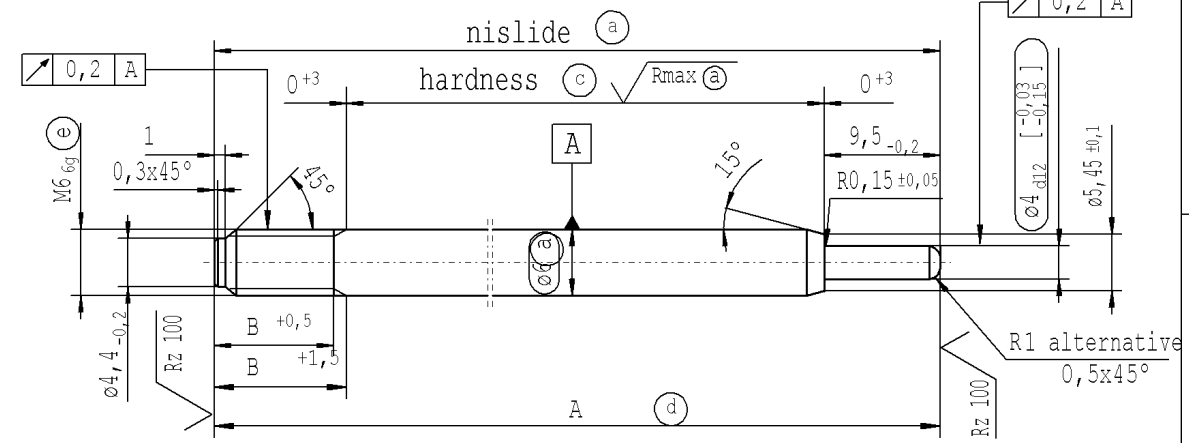
EN

Bretel datum: 26/07/2022 - 10:6

Ident. Doc.:

supp	material no.			A	B
No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV 10006248 Tab. VIII 10028959 Tab. I			overall length	thread length
	a	a	b		
	version 1	version 1	version 2		
23	529198		529198	183	8.5
24	535890		535890	93	8.5
25	536846		536846	120	8.5
26	537802		537802	111	8.5
27	541148		541148	132	8.5

version 1 (only self-manufacturing) * material: 010707

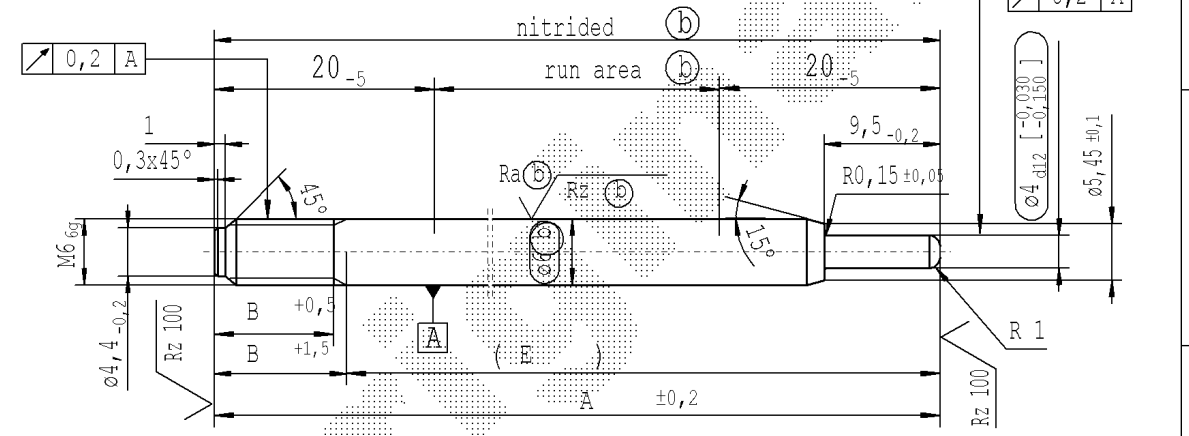


ⓐ before grinding:Hardness depth and hardness test acc. to STAB-Spec. 10258370

ⓔ threaded stud rough-turned dim. $\text{Ø}5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

ⓓ tolerances: $\pm 0,2$ after turning;
 $\pm 0,2$ after straightening;
 $\pm 0,2$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051.



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

$\sqrt{Rz 25}$ $\sqrt{Rz 100}$ \sqrt{Rmax} ⓐ \sqrt{Ra} ⓑ \sqrt{Rz} ⓒ $\sqrt{+0,2}$ $\sqrt{-0,2}$

sheet 2
of 2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted		
new	new format Internal/Supplier			DE: Vordrehmaß ... $\text{Ø}5,29$	Tab X deleted, no technical change, no new first sample required				
old	Supplier drawing separately			DE: Vordrehmaß ... $\text{Ø}5,19$					
Field				D4					
Date/Name	17.09.2020 Donat			10.05.2021 Jablonski	02.06.2021 Jablonski				
Chg. No.	691248			698020	697821				
Rev.	9			10	10				

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	
Scale: (Original DIN A3) 2:1	Dimensions without tolerances	DIN ISO 2768-mK
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Document No.:	10190070	
Material No.:	PISTON ROD	

Date	Name
06.06.2012	Donat
02.06.2021	Milles
Document No.:	10190070
Material No.:	PISTON ROD