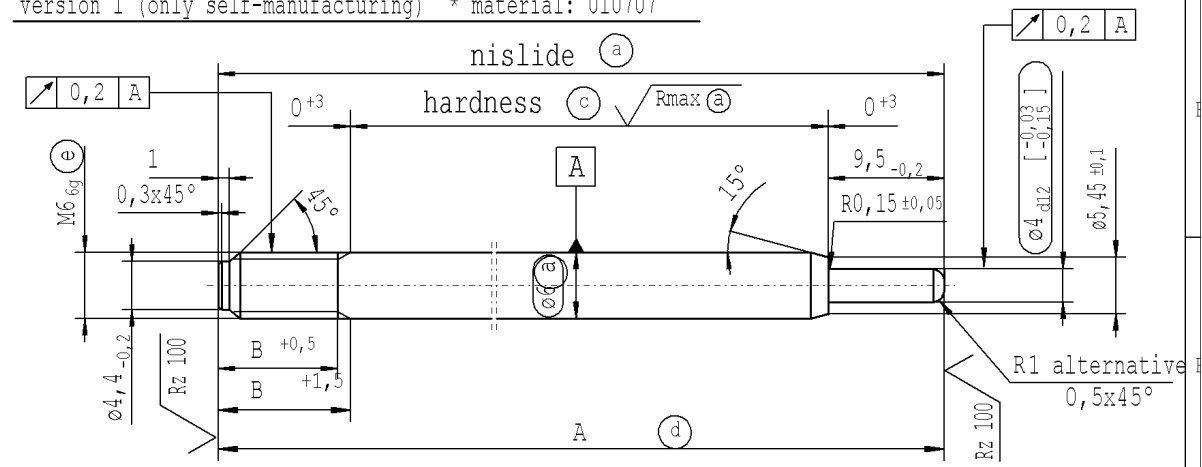
supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	10006248 Tab. VIII (a) version 1	10028959 Tab. I (b) version 2	A overall length	B thread length
23	529198		529198	183	8.5
24	535890		535890	93	8.5
25	536846		536846	120	8.5
26	537802		537802	111	8.5
27	541148		541148	132	8.5

version 1 (only self-manufacturing) * material: 010707

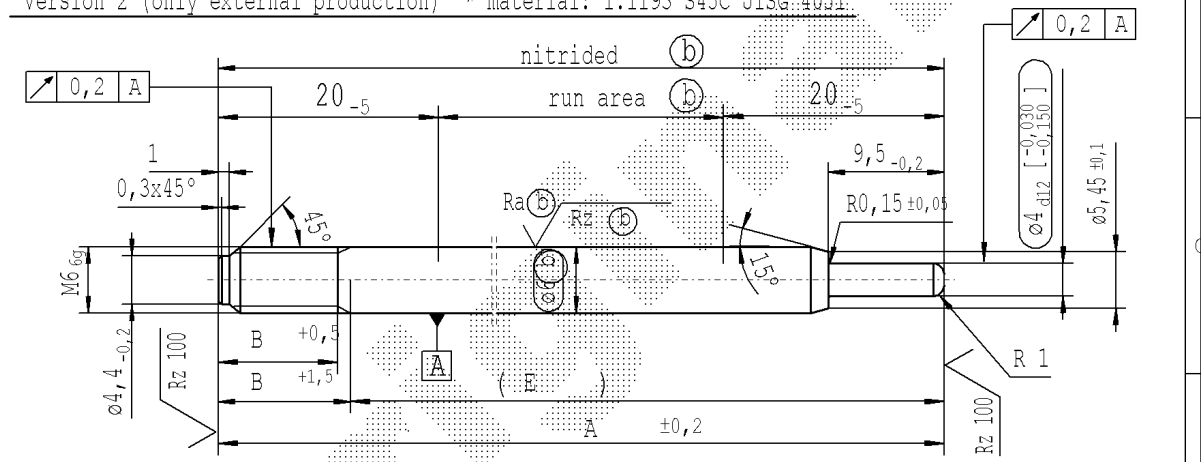


(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(e) threaded stud rough-turned dim. ø5,29 -0,06
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

(d) tolerances: +0,2 -0,1 after turning;
±0,2 after straightening;
±0,2 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 2 of 2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X | EN: X | ES: | IT: | PR: | FR: | RO: X | CAD created document; handwritten changes not permitted

new	new format Internal/Supplier	DE: Vordrehmaß ...ø5,29	Tab X deleted, no technical change, no new first sample required
old	Supplier drawing separately	DE: Vordrehmaß ...ø5,19	-
Field	-	D4	-
Date/Name	17.09.2020 Donat	10.05.2021 Jablonski	02.06.2021 Jablonski
Chg. No.	691248	698020	697821
Rev.	9	10	10

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	06.06.2012	Donat
Checked	02.06.2021	Milles

Document No.: 10190070

Material No.:

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