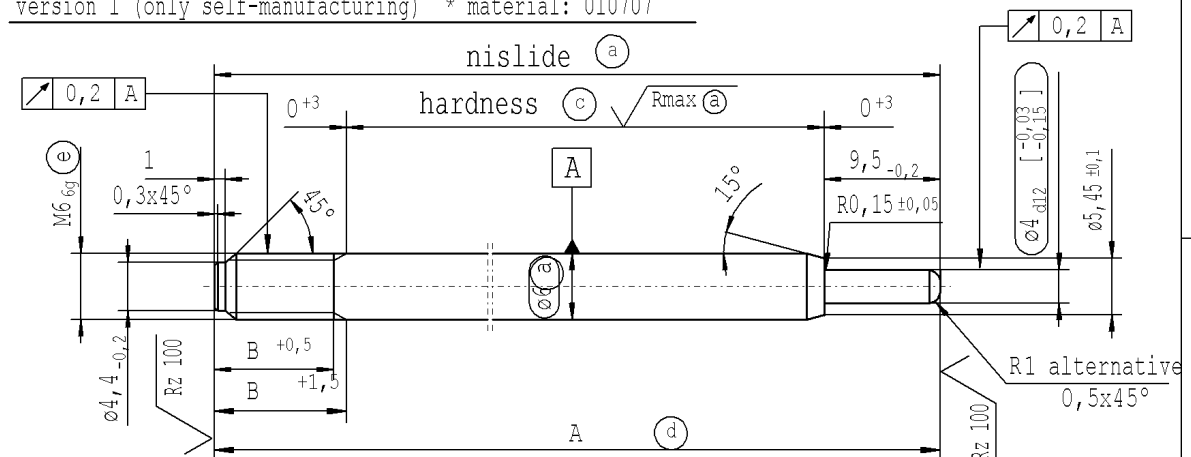


	8	7	6			
F	supp.	material no.		A	B	
	No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV 10006248 Tab. VIII 10028959 Tab. I		overall length	thread length	
		(a) version 1	(a) version 1	(b) version 2		
	23	529198		529198	183	8.5
	24	535890		535890	93	8.5
	25	536846		536846	120	8.5
	26	537802		537802	111	8.5
	27	541148		541148	132	8.5
E						
D						
C						
B						

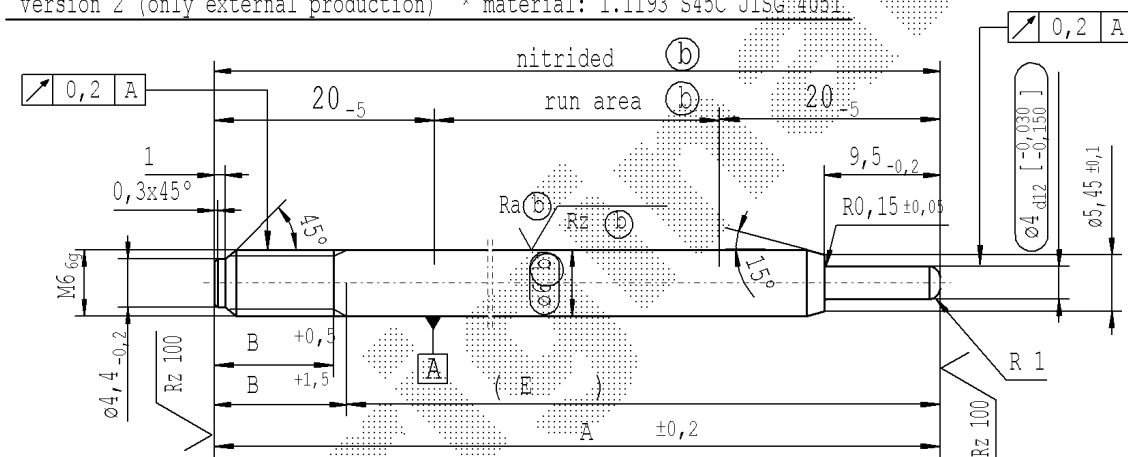
A									AIAG CQ	
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; ha			
new	new format Internal/Supplier					DE: Vordrehmaß ...ø5,29		Tab X deleted, no techn		
old	Supplier drawing separately					DE: Vordrehmaß ...ø5,19				
Field	-					D4				
Date/Name	17.09.2020 Donat					10.05.2021 Jablonski		02.06.		
Chg. No.	691248					698020				
Rev.	9					10				

version 1 (only self-manufacturing) * material: 010707



- c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370
- d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning;
 $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$ after straightening;
 $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$ after nisliding
- e) threaded stud rough-turned dim. $\varnothing 5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

version 2 (only external production) * material: 1.1193 S45C JISG#4051



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

$$\sqrt[3]{R_z 25} \left(\sqrt[3]{R_z 100} \sqrt[3]{R_{\max} \textcircled{a}} \sqrt[3]{R_a \textcircled{b}} \sqrt[3]{R_z \textcircled{b}} \right) \begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$$

sheet 2
of 2

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	new format Internal/Supplier				DE: Vordrehmaß ...ø5,29		Tab X deleted, no technical change, no new first sample required	
old	Supplier drawing separately				DE: Vordrehmaß ...ø5,19		-	
Field	-				D4		-	
Date/Name	17.09.2020 Donat				10.05.2021 Jablonski		02.06.2021 Jablonski	
Chg. No.	691248				698020		697821	
Rev.	9				10		10	

Material:	★
Edge tolerances acc. to DIN ISO 1371:	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

Environmental protection acc. to STAB-Spec. 10005649				
5	All dimensions are in mm	 Marking of special characteristics according to STAB-Spec. 10210932	Date	Name
	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Donat
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			Document No.: 10190070	
5	PISTON ROD		Material No.:	