

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

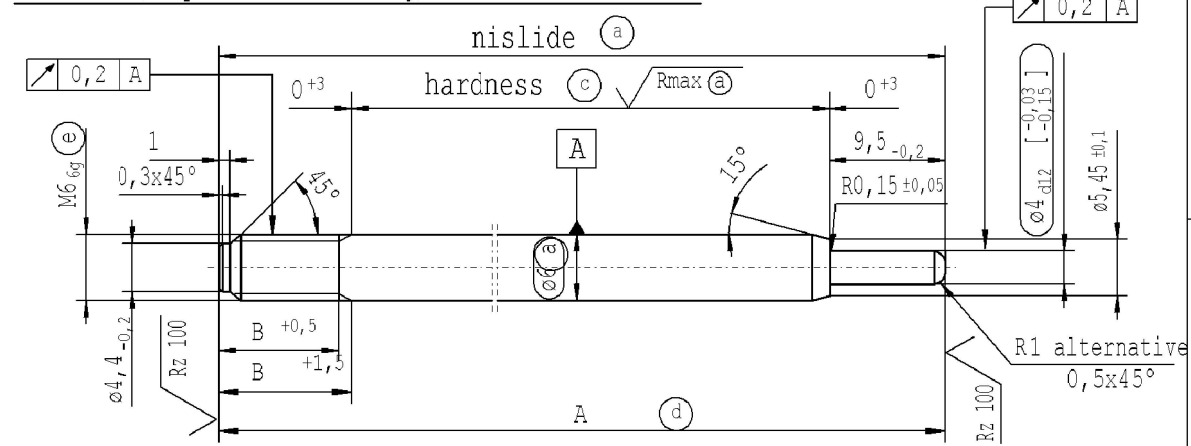
BrevellDatum: 22/02/2022 - 13:38

Ident. Doc.:

supp	material no.			A	B
No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV 10006248 Tab. VIII 10028959 Tab. I			overall length	thread length
	(a) version 1	(a) version 1	(b) version 2		
23	529198		529198	183	8.5
24	535890		535890	93	8.5
25	536846		536846	120	8.5
26	537802		537802	111	8.5
27	541148		541148	132	8.5
	xxxxxx		xxxxxx	186	10

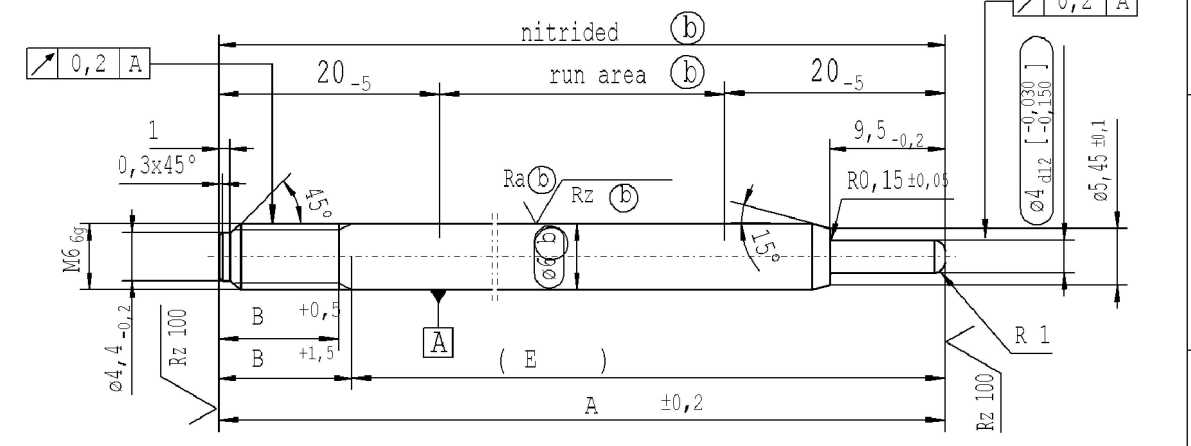
AIAG CQI-standards acc. to STAB-Spec. 10027692					
DE: X	EN: X	ES:	IT:	PR:	FR: RO: X
new	new format Internal/Supplier		DE: Vordrehmaß ...ø5,29 Tab % deleted, no technical change, no new first sample required		
old	Supplier drawing separately		DE: Vordrehmaß ...ø5,19 -		
Field	-		D4 -		
Date/Name	17.09.2020 Donat		10.05.2021 Jablonski		02.06.2021 Jablonski
Chg. No.	691248		698020		697821
Rev.	9		10		10

version 1 (only self-manufacturing) * material: 010707



- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances: $\pm 0,2$ after turning; $\pm 0,2$ after straightening; $\pm 0,2$ after nisliding
- (e) threaded stud rough-turned dim. $\phi 5,29_{-0,06}$ thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3

version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ \sqrt{Rmax} (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) $\downarrow \pm 0,2$ $\downarrow -0,2$

sheet 2
of 2

Material: *		All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932	
Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK	
Surface finish DIN EN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.: 10190070	
Replaces:		STABILUS		PISTON ROD	
				Material No.:	

Environmental protection acc. to STAB-Spec. 10005649		
Date	Name	
06.06.2012	Donat	
Checked	Milles	
02.06.2021		