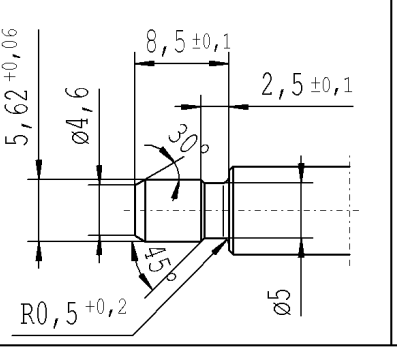
The print-out is not subject to the modification service.

Intended for internal and supplier use

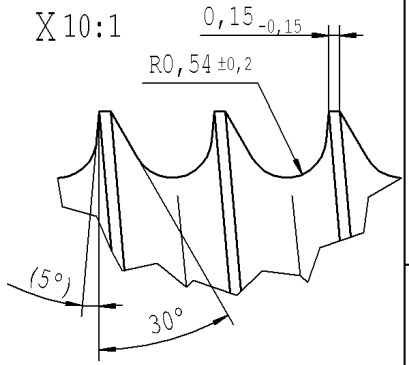
EN

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
385	282311	282311	282311	175.0	166.5
386	318878	318878	318878	155.0	146.5
387	322224	322224	322224	245.5	237.0
388	348514	348514	348514	131.0	122.5
389	369307	369307	369307	69.0	60.5
390	369785	369785	369785	185.0	176.5
391	373848	373848	373848	217.0	208.5
392	386515	386515	386515	247.5	239.0
393	386993	386993	386993	287.0	278.5
394	387471	387471	387471	216.5	208.0
395	387949	387949	387949	170.0	161.5
396	405874	405874	405874	207.5	199.0
397	406352	406352	406352	163.0	154.5
398	408264	408264	408264	135.5	127.0
399	415912	415912	415912	205.0	196.5
400	417346	417346	417346	206.0	197.5
401	531349	531349	531349	261.5	253.0
402	550708	550708	550708	188.0	179.5
403	575564	575564	575564	179.0	170.5

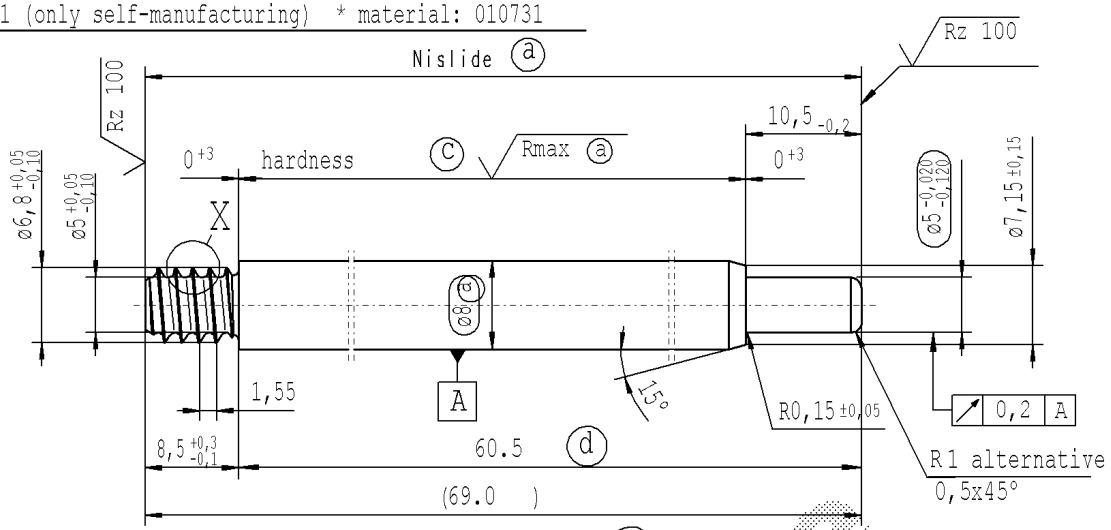
pre-worked: (only self-manufacturing)



X 10:1



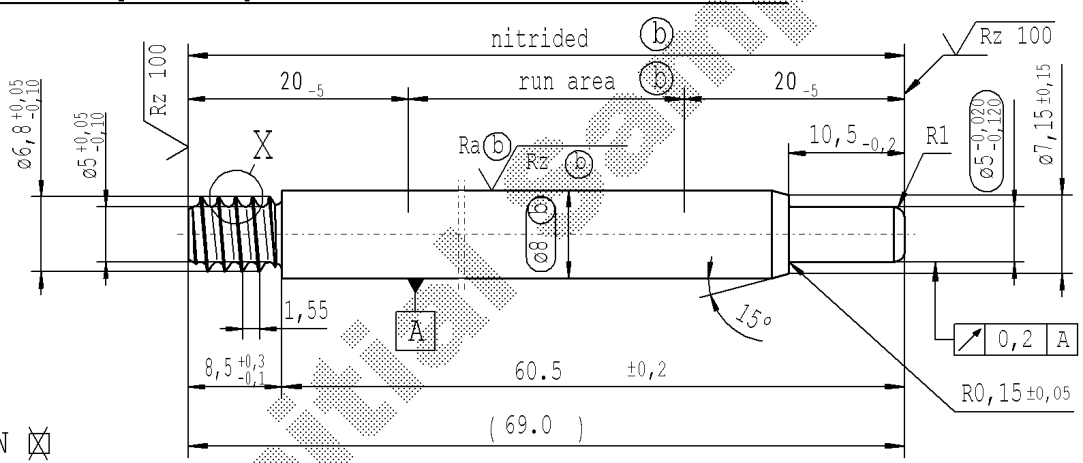
version 1 (only self-manufacturing) * material: 010731



(c) before grinding:Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: ±0,2 after turning
±0,1 after straightening
±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



ZS CN ☒
ZS RO ☒

approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 19 of 20

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted
new	Tab XVI no technical change, no new first sample required						ZS CN / ZS RO no technical change, no new first sample required
old	Tab IV						-
Field	F 8						B/5
Date/Name	12.08.2021 Donat						10.03.2022 Hein
Chg. No.	699704						707979
Rev.	21						21

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	05.12.2007	Höfer
Checked	11.03.2022	Klinkner

Document No.: 10151065

Material No.:

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