

The print-out is not subject to the modification service.

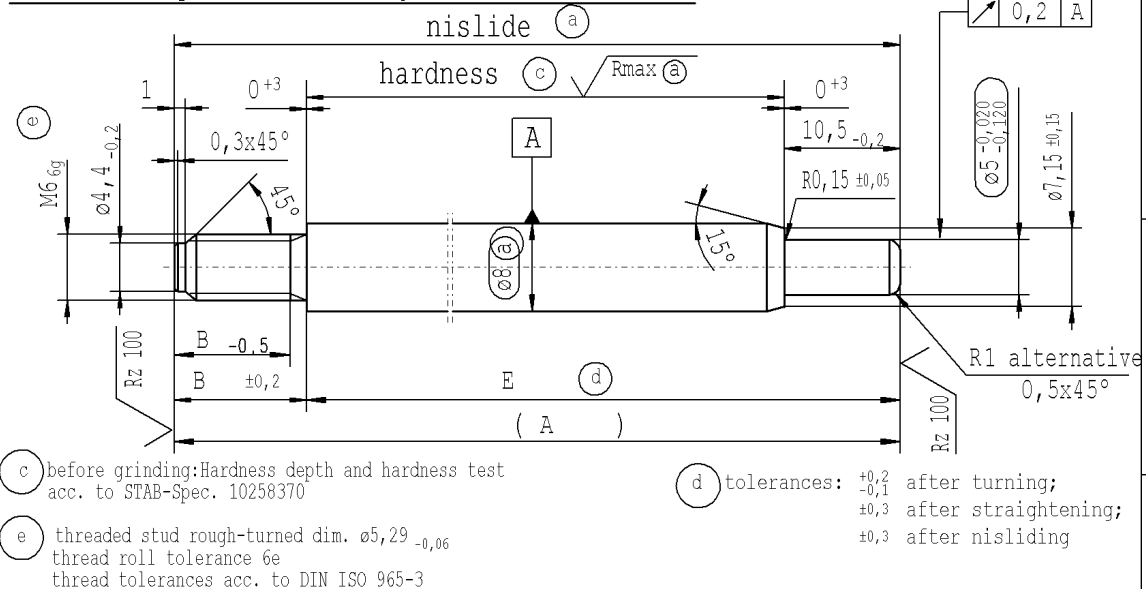
Intended for internal and supplier use

EN

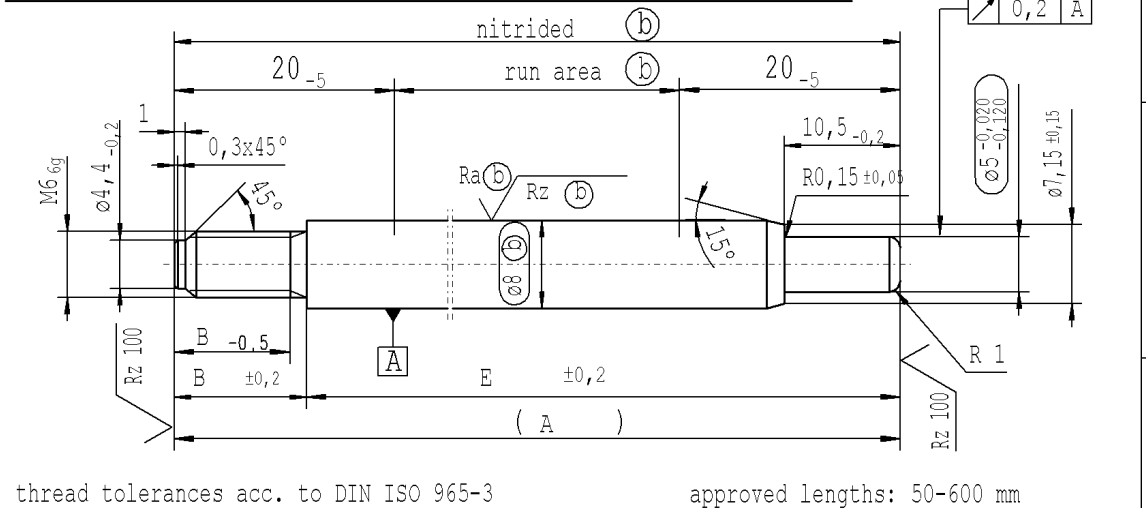
Ident. Doc.:

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length	length without end-fitting stud
31	769366	769366	769366	159.0	7	152.0
32	850148	850148	850148	171.0	7	164.0
33	774865	774865	774865	258.0	7	251.0
34	912051	912051	912051	198.0	7	191.0
35	435725	435725	435725	105.0	7	98.0
36	607327	607327	607327	279.0	7	272.0
37	608522	608522	608522	228.0	7	221.0
38	785621	785621	785621	276.0	7	269.0
39	786338	786338	786338	177.0	7	170.0
40	869273	869273	869273	201.0	7	194.0
41	954596	954596	954596	243.0	7	236.0
42	366657	366657	366657	157.0	7	150.0
43	621909	621909	621909	120.0	7	113.0
44	810480	810480	810480	168.0	7	161.0
45	293285	293285	293285	148.5	7	141.5
46	153712	153712	153712	291.0	7	284.0
47	155385	155385	155385	240.0	7	233.0
48	165423	165423	165423	141.0	7	134.0
49	168291	168291	168291	261.0	7	254.0
50	229953	229953	229953	96.0	7	89.0
51	893418	893418	893418	162.0	7	155.0
52	894374	894374	894374	237.0	7	230.0
53	929986	929986	929986	189.0	7	182.0
54	659678	659678	659678	375.0	7	368.0
55	313610	313610	313610	87.0	7	80.0
56	190050	190050	190050	297.0	7	290.0
57	235699	235699	235699	81.0	7	74.0
58	336559	336559	336559	234.0	7	227.0
59	347553	347553	347553	447.0	7	440.0

version 1 (only self-manufacturing) \* material: 010731



version 2 (only external production) \* material: 1.1193 S45C JISG 4051



$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $\sqrt{R_{max}}$  (a)  $\sqrt{Ra}$  (b)  $\sqrt{Rz}$  (b))  $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

sheet 2 of 4

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649								
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date: 14.01.2008	Name: Höfer
new	no technical change, no new first sample required			Ø8 b; no technical change, no new first sample required				Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK		Drawn by: 11.11.2021	Klinkner
old	Tab XVI			Ø8 a				Edge tolerances acc. to DIN ISO 13715				
Field	F 7			C/3				Surface finish DIN EN ISO 1302				
Date/Name	14.09.2021 Donat			11.11.2021 Hein				Replaces:			Document No.: 10151863	
Chg. No.	700848			703194							Material No.:	
Rev.	9			9				<b>STABILUS</b>	<b>PISTON ROD</b>			