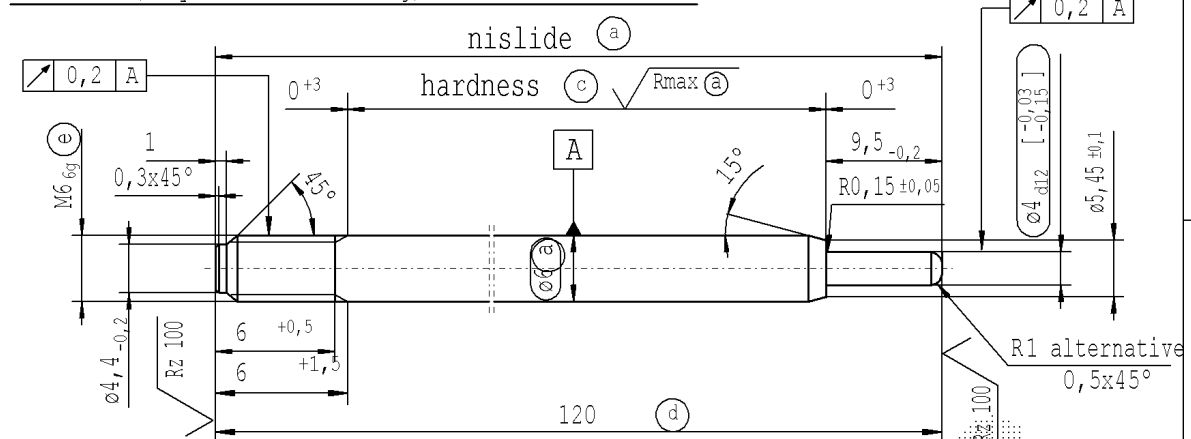


The print-out is not subject to the modification service.	Intended for internal and supplier use	EN	C	B	A						
F	E	D	C	B	A	supp	material no.			A	B
						No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV 10006248 Tab. VIII 10028959 Tab. I			overall length	thread length
							(a)	(a)	(b)		
							version 1	version 1	version 2		
						1		505017	505017	96	6
						3	884085		884085	189	6
						5	889107		889107	189	8.5
						6	890302		890302	99	8.5
						7	891019		891019	117	8.5
						8	891736		891736	138	8.5
						9	892453		892453	126	8.5
						10	893170		893170	78	8.5
						11	339886		339886	159	8.5
						12			873573	492	10
						13	811197		811197	126	6
						14	264367		264367	138	6
						15	277751		277751	117	6
						16	883138		883138	123	8.5
						17	606859		606859	159	6
						18	071261		071261	108	6
						19	338226		338226	90	6
						20	532301		532301	153	8.5
						21	208697		208697	120	6

version 1 (only self-manufacturing) * material: 010707

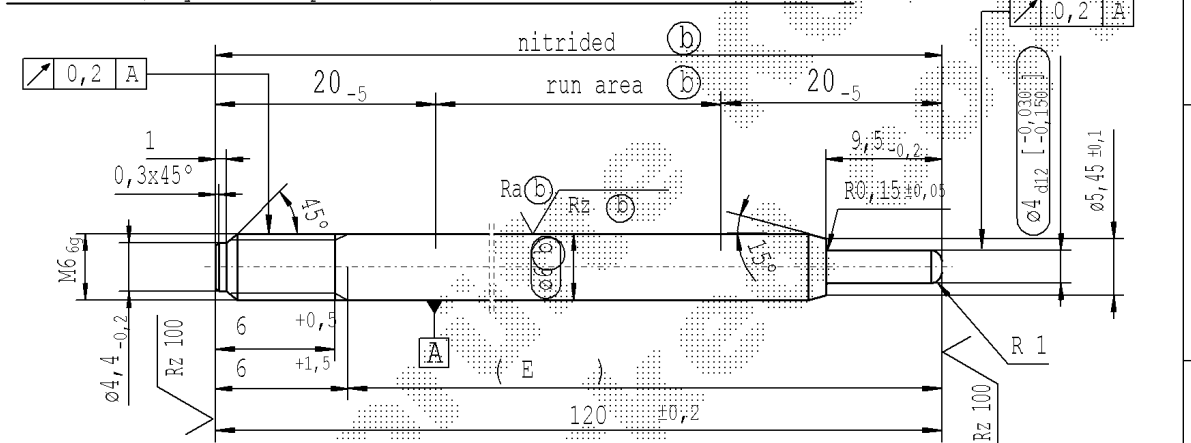


(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(e) threaded stud rough-turned dim. $\phi 5,29_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

(d) tolerances: $\pm 0,2$ after turning
 $\pm 0,2$ after straightening
 $\pm 0,2$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Rmax}$ (a) $\sqrt{Ra}$ (b) $\sqrt{Rz}$ (b)) $\pm 0,2$ $\pm 0,2$

sheet 1
of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted				Material:
new	new format Internal/Supplier				DE: Vordrehmaß ... $\phi 5,29$				Tab X deleted, no technical change, no new first sample required:		*
old	Supplier drawing separately				DE: Vordrehmaß ... $\phi 5,19$						
Field					D4						
Date/Name	17.09.2020 Donat				10.05.2021 Jablonski				02.06.2021 Jablonski		
Chg. No.	691248				698020				697821		
Rev.	9				10				10		

All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by	Donat
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