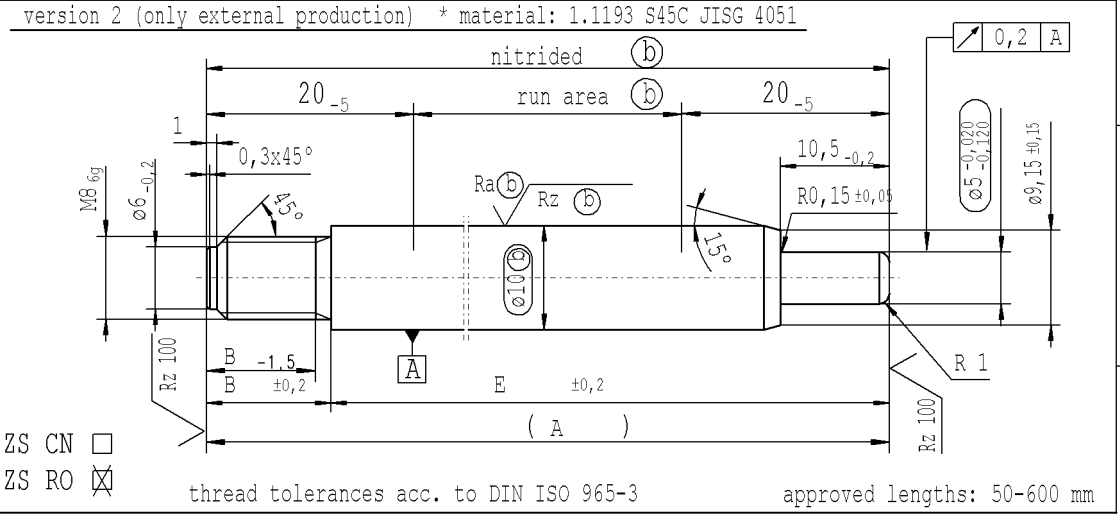
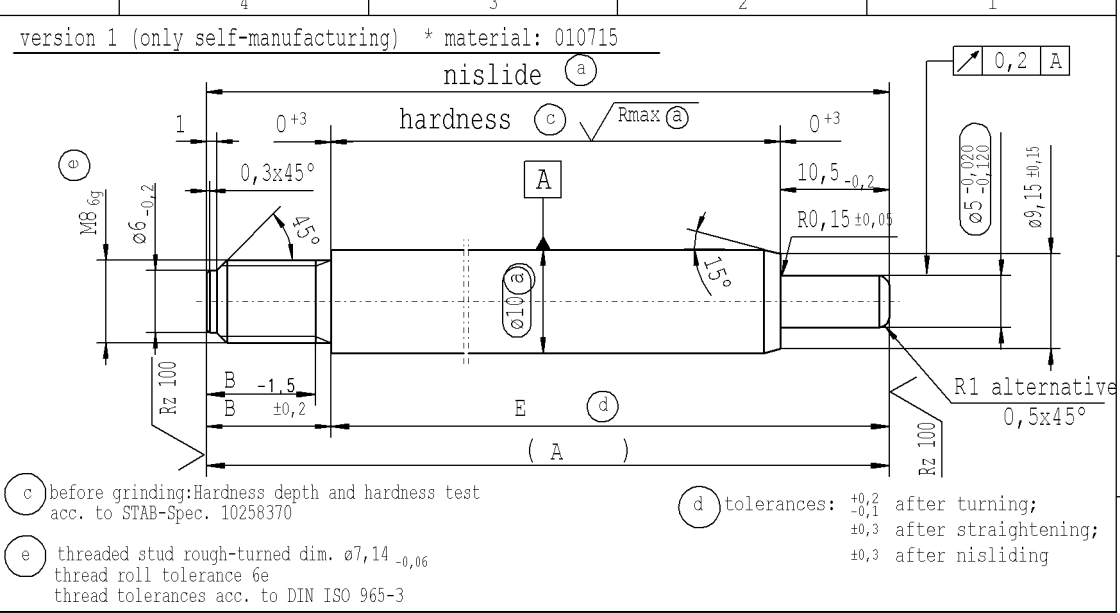


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.: Ertel11.docx; 10/5/2022 - 9:42

supp No.	material no.			A	B	E
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2			
F 176	554771	554771	554771	291.0	10	281.0
F 177	556444	556444	556444	555.0	10	545.0
F 178	618584	618584	618584	273.0	12	261.0
F 179	620496	620496	620496	399.0	12	387.0
F 180	620974	620974	620974	285.0	12	273.0
E 181	622647	622647	622647	735.0	12	723.0
E 182	627666	627666	627666	480.0	10	470.0
E 183	629817	629817	629817	210.0	10	200.0
E 184	634358	634358	634358	459.0	12	447.0
E 185	635314	635314	635314	354.0	10	344.0
E 186	650371	650371	650371	314.0	10	304.0
E 187	658975	658975	658975	447.0	12	435.0
D 188	661365	661365	661365	228.0	12	216.0
D 189	663516	663516	663516	345.0	12	333.0
D 190	666862	666862	666862	312.0	10	302.0
D 191	679051	679051	679051	99.0	12	87.0
D 192	721354	721354	721354	543.0	8	535.0
D 193	723744	723744	723744	207.0	8	199.0
C 194	819583	819583	819583	564.0	10	554.0
C 195	243355	243355	243355	117.0	16	101.0
C 196	861647	861647	861647	480.0	12	468.0
C 197	885069	885069	885069	150.0	8	142.0
C 198	888654	888654	888654	180.0	8	172.0
XX	XXXXXX	XXXXXX	XXXXXX	486	10	476



ZS CN
ZS RO

thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ (a)}$ $\sqrt{Ra\ (b)}$ $\sqrt{Rz\ (b)}$) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

sheet 7
of 7

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	
new Tab XVI; no technical change, no new first sample required			CRD created document; handwritten changes not permitted			Material: *	
old Tab IV;			ø10 (b); ZS CN / ZS RO; no technical change, no new first sample required			All dimensions are in mm	
Field F 8			C/3; B/5			Edge tolerances acc. to DIN ISO 13715	
Date/Name 16.08.2021 Donat			21.03.2022 Hein			Surface finish DIN ISO 1302	
Chg. No. 699704			708492			Replaces:	
Rev. 4			4			We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	
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Document No.: 10166619						Date 28.09.2009 Name K.Marx	
Material No.:						Checked 21.03.2022 Klinkner	

