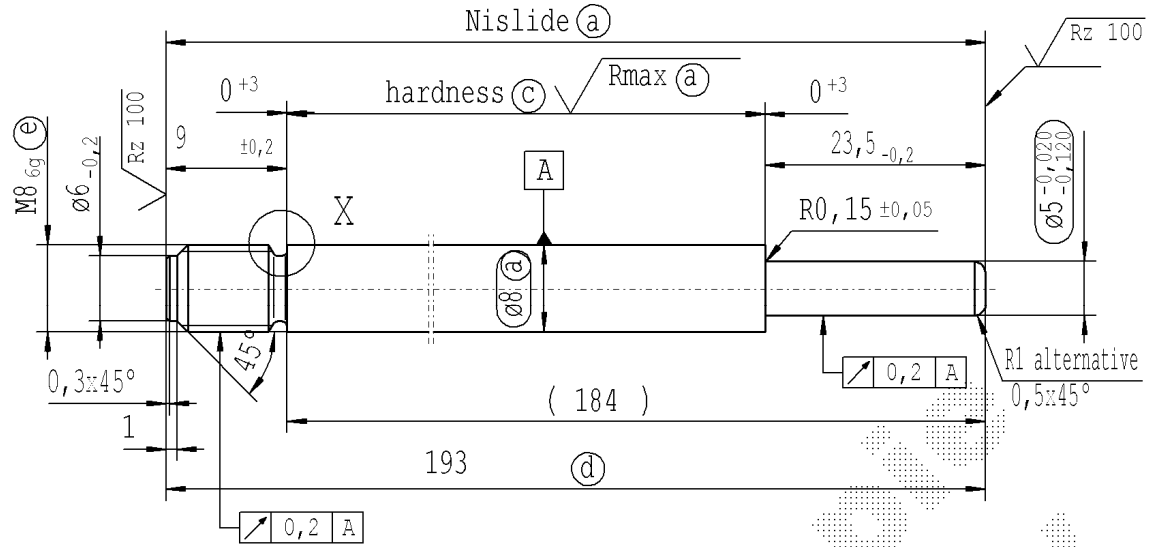
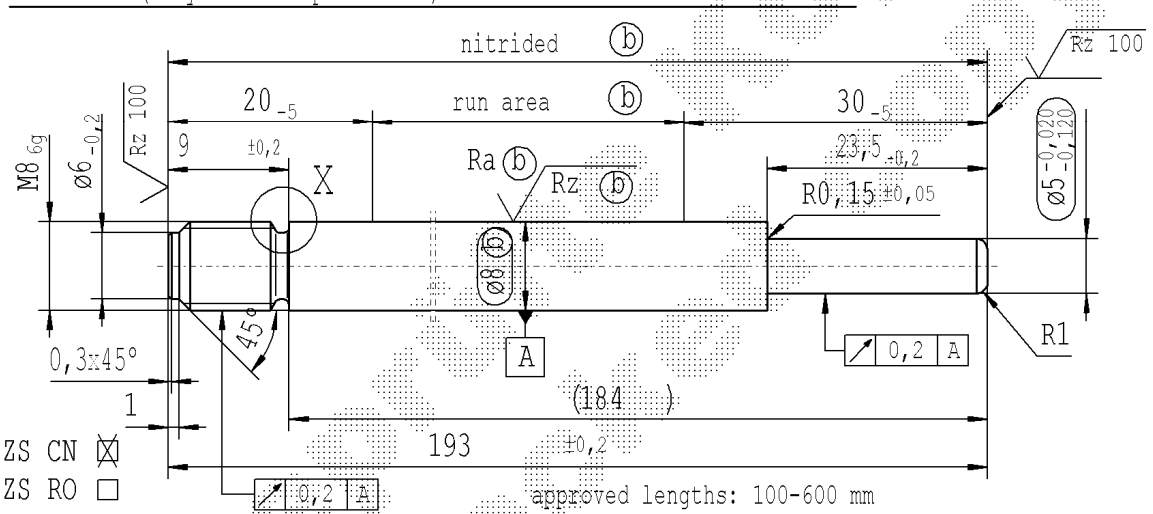
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

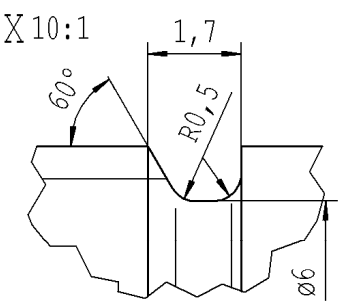
supp. No.	material no.	A	B	E
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1 / 10006248 Tab. X (a) version 1 / 10028959 Tab. I (b) version 2	overall length	stud length endfitting side	length without endfitting stud
1	210612 / 210612 / 210612	193	9	184

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051





(c) before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370

(d) tolerances: $^{+0,2}_{-0,1}$ after turning
±0,3 after straightening
±0,3 after nisliding

(e) threaded stud pre-turned
dimension ø7,14 $^{}_{-0,06}$
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

√Rz 25 (√Rz 100 √Rmax (a) Ra(b) √Rz (b))

+0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	11.04.2022 Jablonski
Chg. No.	-
Rev.	0

Material: *
Edge tolerances acc. to DIN ISO 13715
Surface finish: DIN EN ISO 1302
Replaces:

All dimensions are in mm
Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1
Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	11.04.2022	Jablonski
Checked	11.04.2022	Klinkner

Document No.: 10306048
Material No.:

STABILUS

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