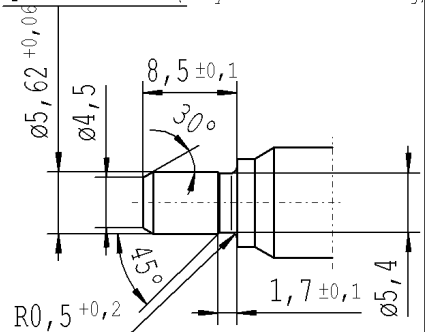
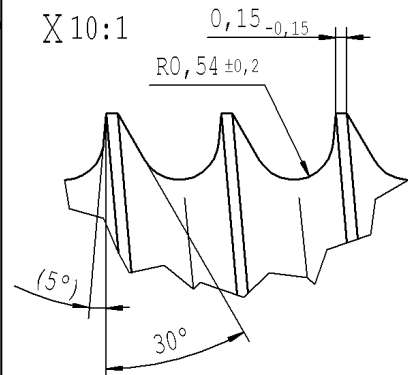


supp No.	material no.			A	E
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized			overall length	length without endfitting stud
	(a) version 1	(a) version 1	(b) version 2		
25	130263	130263	130263	162.0	153.5
26	175196	175196	175196	183.0	174.5
27	741387	741387	741387	327.0	318.5
29	122143	122143	122143	225.0	216.5
30	547564	547564	547564	273.0	264.5
31	770073	770073	770073	282.0	273.5
32	461047	461047	461047	159.0	150.5
33		549955	549955	264.0	255.5
34	610901	610901	610901	279.0	270.5
35	084147	084147	084147	216.0	207.5
36	913238	913238	913238	300.0	291.5
37	914433	914433	914433	201.0	192.5
38	974900	974900	974900	261.0	252.5
39	999517	999517	999517	262.5	254.0
40	079129	079129	079129	231.0	222.5
41	908937	908937	908937	354.0	345.5
42	084388	084388	084388	204.0	195.5
43	848710	848710	848710	186.0	177.5
44	338924	338924	338924	228.0	219.5

pre-worked: (only self-manufacturing)



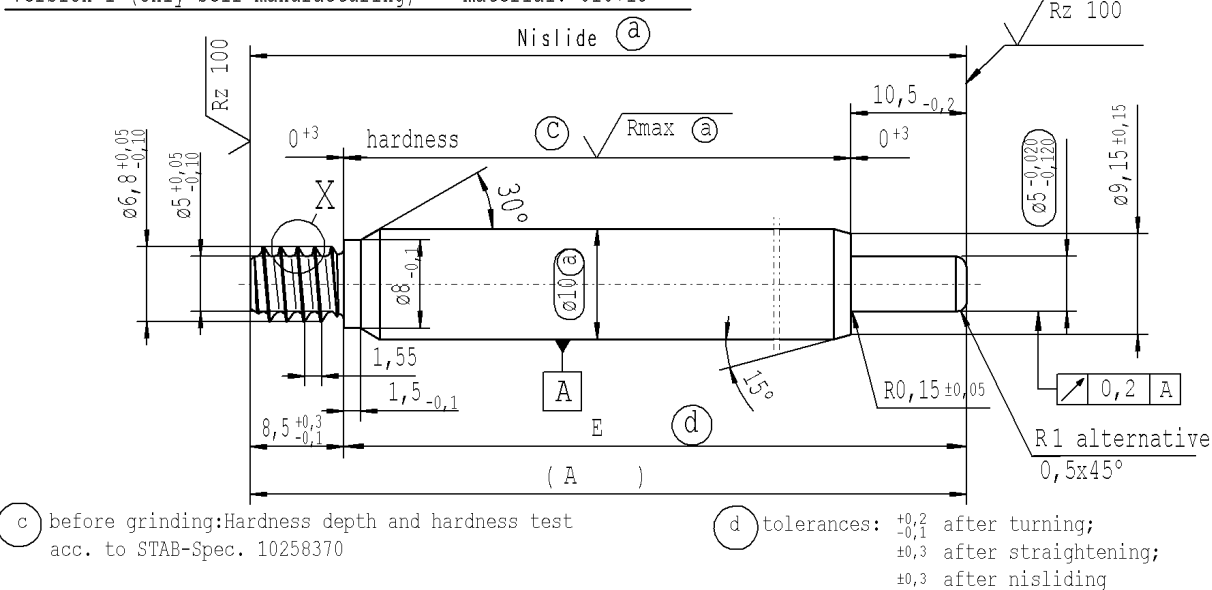
X 10:1



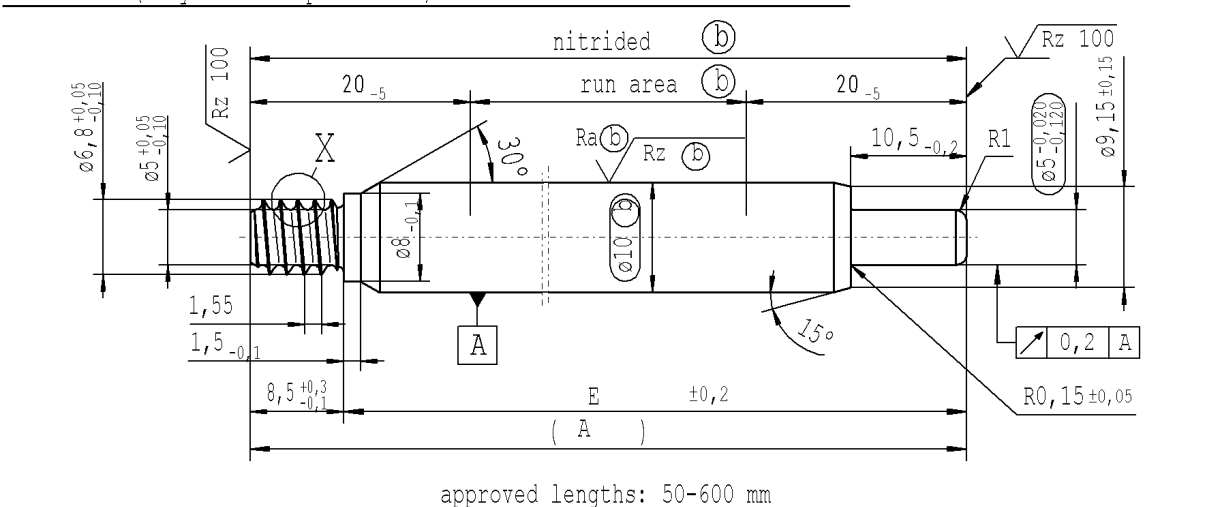
AIAG CQI-standards acc. to STAB-Spec. 10027692

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	(5°); no technical change, no new first sample required						Tab XVI; no technical change, no new first sample required	
old	5°						Tab IV;	
Field	B/6-7						F 8	
Date/Name	08.04.2021 Hein						12.08.2021 Donat	
Chg. No.	696948						699704	
Rev.	13						13	

version 1 (only self-manufacturing) * material: 010715



version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ (a) Ra (b) Rz (b)) $\sqrt{+0,2}$ $\sqrt{-0,2}$ sheet 2
of 7

Environmental protection acc. to STAB-Spec. 10005649

Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	17.12.2007	C.Hein
Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	Milles
Surface finish DIN EN ISO 1302			12.08.2021	
Replaces:	PISTON ROD		Document No.:	10151520
STABILUS			Material No.:	