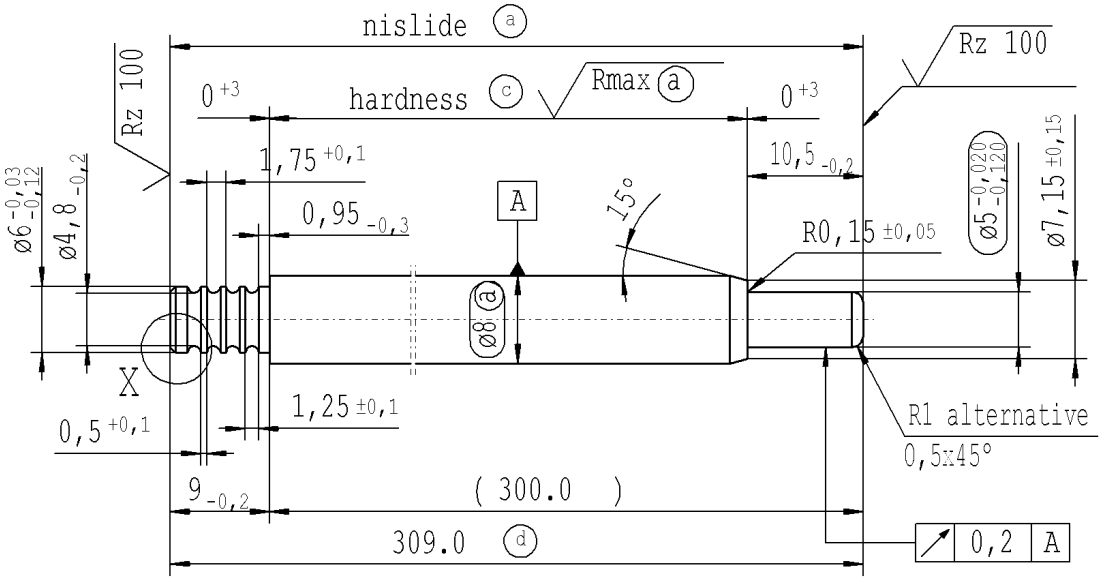
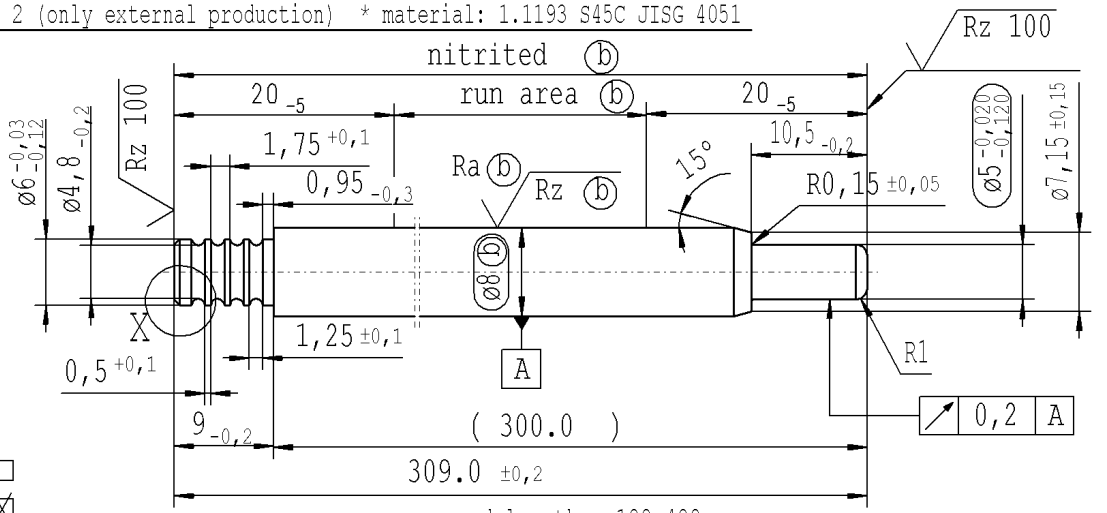
supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
1	005345		005345	255.0	246.0
2	435987	435987	435987	171.0	162.0
3	593489	593489	593489	270.0	261.0
4	597552	597552	597552	255.0	246.0
5	609263	609263	609263	213.0	204.0
6	610219	610219	610219	75.0	66.0
7	610697	610697	610697	195.0	186.0
8	611175	611175	611175	105.0	96.0
9	618106	618106	618106	254.0	245.0
10	861169	861169	861169	309.0	300.0
11	875270	875270	875270	300.0	291.0
12	127201	127201	127201	135.0	126.0
13	128874	128874	128874	147.0	138.0
14	129830	129830	129830	297.0	288.0
15	130786	130786	130786	252.0	243.0
16	131264	131264	131264	180.0	171.0
17	131742	131742	131742	96.0	87.0
18	132698	132698	132698	306.0	297.0
19	133176	133176	133176	90.0	81.0

version 1 (only self-manufacturing) * material: 010731

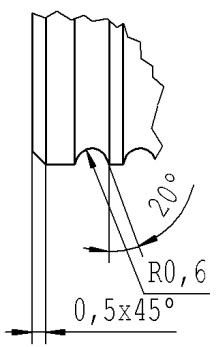


version 2 (only external production) * material: 1.1193 S45C JISG 4051



ZS CN ☐
ZS RO ☒

5:1



(c) before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $^{+0,2}_{-0,1}$ after turning
±0,3 after straightening
±0,3 after nisliding

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted

new	R1 alternative 0,5x45°	new format Internal/Supplier	ZS RO no technical change, no new first sample required
old	0,5x45°	Supplier drawing separately	-
Field	D/1	-	B/5
Date/Name	30.04.2009 Hein	12.01.2022 Jablonski	12.04.2022 Hein
Chg. No.	572540	704646	709655
Rev.	2	3	3

Material: *
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm
Scale: (Original DIN A3) 2:1
Marking of special characteristics according to STAB-Spec. 10270932
Dimensions without tolerances DIN ISO 2768 mK

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	Date	Name
Drawn by	17.01.2008	Höfer
Checked	12.04.2022	Klinkner

Document No.: 10152037
Material No.:

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