

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

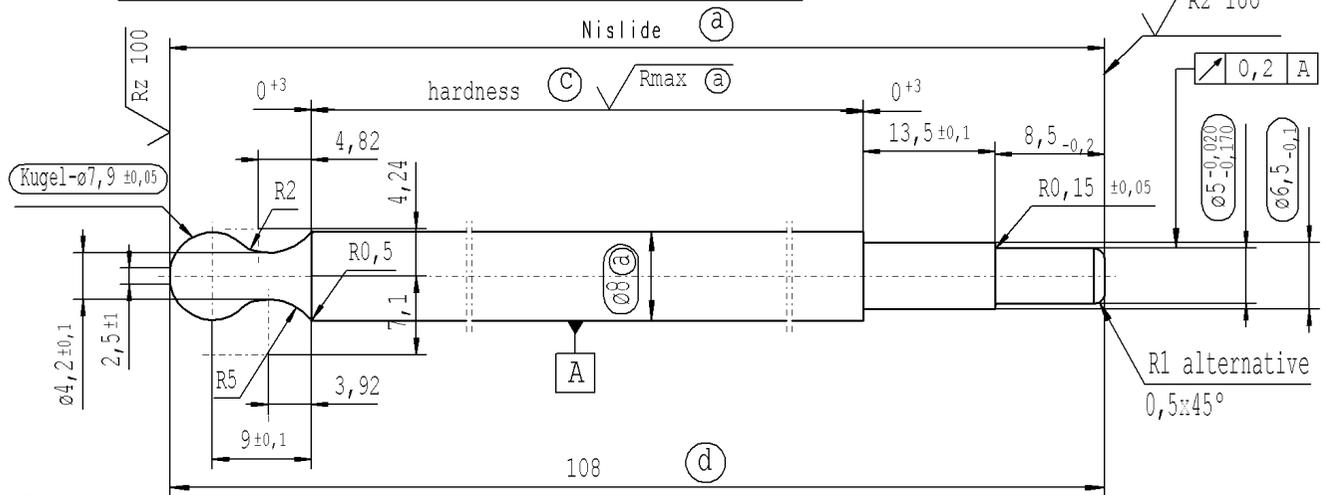
Brevellatum: 22/11/2021 - 10:50

Ident. Doc.:

supp	material no.			A
No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized			overall length
	(a) version 1	(a) version 1	(b) version 2	

1	090871	090871	090871	108
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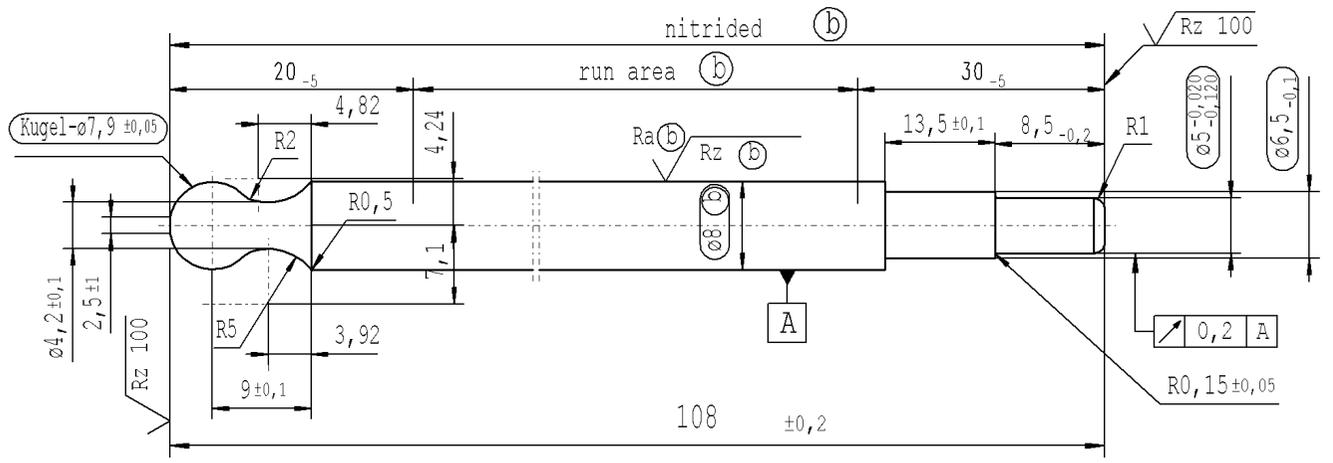
version 1 (only self-manufacturing) * material: 010731



(c) before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ \sqrt{Rmax} (a) Ra (b) Rz (b)) $\pm 0,2$ $-0,2$

sheet 1
of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted	Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	Initial Release							Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	22.11.2021	Hein
old	-							Surface finish DIN EN ISO 1302			22.11.2021	Klinkner
Field	-							Replaces:				
Date/Name	22.11.2021 Hein										Document No.: 10300172	
Chg. No.	-										Material No.:	
Rev.	0							STABILUS	PISTON ROD			