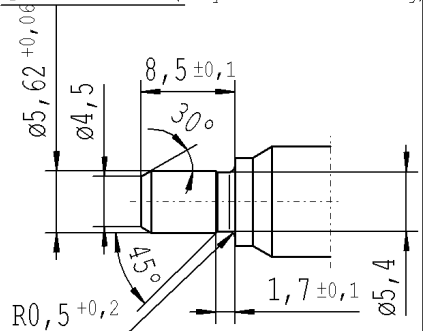
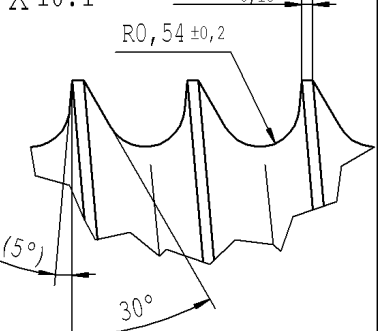


supp No.	material no.			A	E
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	overall length	length without endfitting stud
104	264621	264621	264621	387.0	378.5
105	503860	503860	503860	295.5	287.0
106	522741	522741	522741	363.0	354.5
107	602806	602806	602806	369.0	360.5
108	622405	622405	622405	123.0	114.5
109	627185	627185	627185	432.0	423.5
110	627663	627663	627663	552.0	543.5
111	638418	638418	638418	489.0	480.5
112	643198	643198	643198	465.0	456.5
113	689086	689086	689086	372.0	363.5
114	718244	718244	718244	306.0	297.5
115	722068	722068	722068	303.0	294.5
116	722546	722546	722546	558.0	549.5
117	733301	733301	733301	480.0	471.5
118	734257	734257	734257	345.0	336.5
119	742861	742861	742861	468.0	459.5
120	743817	743817	743817	393.0	384.5
121	786598	786598	786598	555.0	546.5
122	799265	799265	799265	390.0	381.5

pre-worked: (only self-manufacturing)



X 10:1



AIAG CQI-standards acc. to STAB-Spec. 10027692

DE: X EN: X ES: IT: PR: FR: RO: X

CAD created document; handwritten changes not permitted

new (5°); no technical change, no new first sample required

Tab XVI; no technical change, no new first sample required

old 5°

Tab IV;

Field B/6-7

F 8

Date/Name 08.04.2021 Hein

12.08.2021 Donat

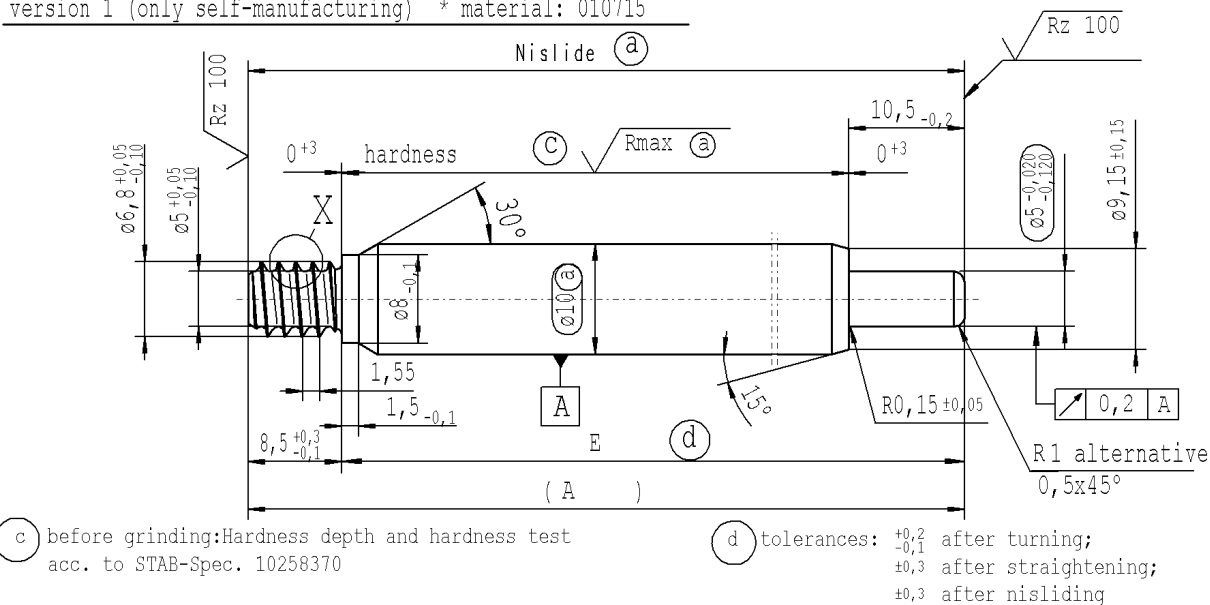
Chg. No. 696948

699704

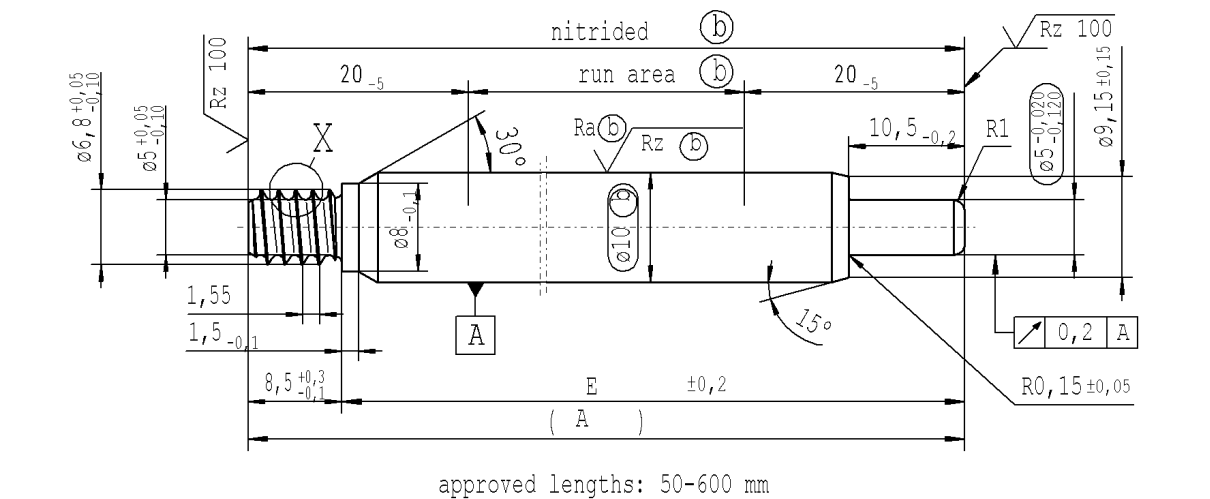
Rev. 13

13

version 1 (only self-manufacturing) * material: 010715



version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ (a) Ra (b) Rz (b)) $\sqrt{+0,2}$ $\sqrt{-0,2}$ sheet 6
of 7

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	(5°); no technical change, no new first sample required						Tab XVI; no technical change, no new first sample required
old	5°						Tab IV;
Field	B/6-7						F 8
Date/Name	08.04.2021 Hein						12.08.2021 Donat
Chg. No.	696948						699704
Rev.	13						13

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	Date	Name
Checked	17.12.2007	C.Hein
Document No.:	12.08.2021	Milles
Material No.:	10151520	