

The print-out is not subject to the modification service.

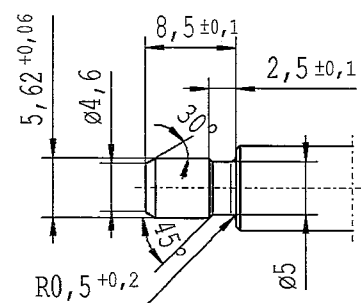
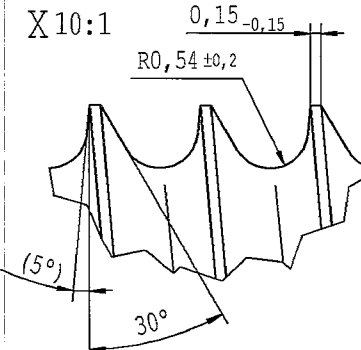
Intended for internal and supplier use

EN

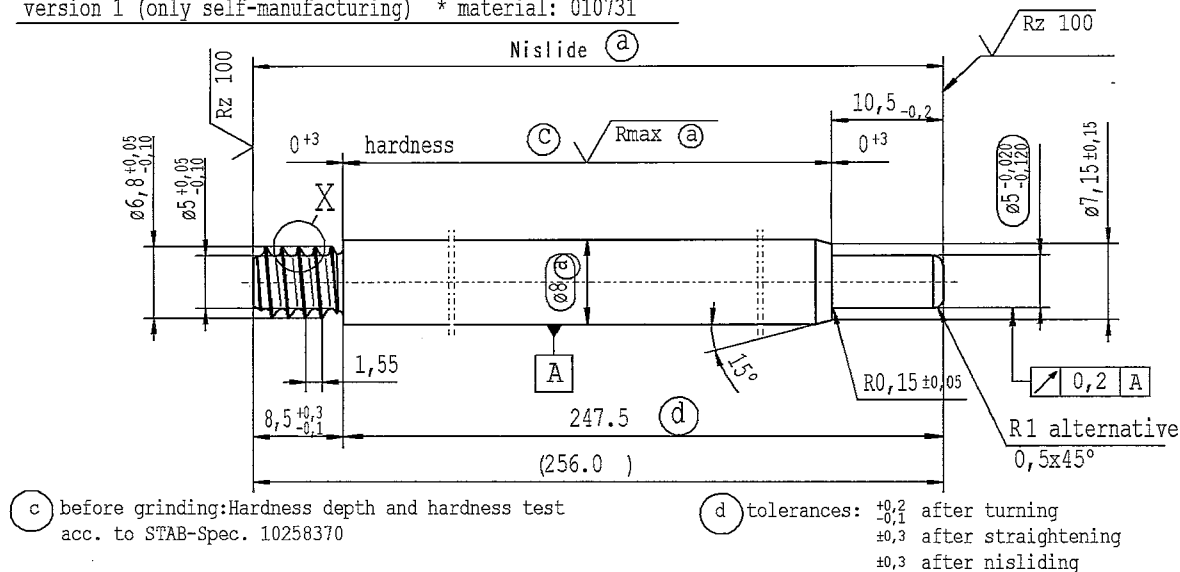
Erstelldatum: 8/5/2021 - 5:24

Ident. Doc.:

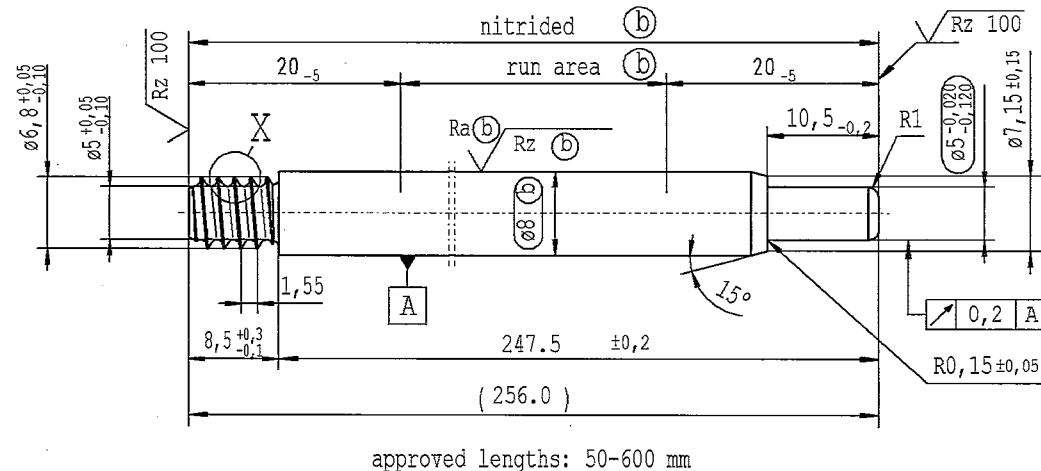
8		7		6	
supp No.	material no.		A	E	
	processing and surface treatment acc. to STAB-Spec. 10006248 Tab.XVI		overall length	length without endfitting stud	
	10028959 Tab. I				
F	Gasfeden/intern		version 1	version 2	
	87	211547	211547	315.0	306.5
	88	211786	211786	261.0	252.5
	89	212025	212025	111.0	102.5
	90	212503	212503	186.0	177.5
	91	212742	212742	102.0	93.5
E	94	213459	213459	98.0	89.5
	96	213937	213937	127.0	118.5
	97	214176	214176	367.0	358.5
	98	214415	214415	138.0	129.5
	99	214654	214654	159.0	150.5
	100	214893	214893	123.0	114.5
	101	215132	215132	256.0	247.5
D	106	216327	216327	237.0	228.5
	109	337978	337978	135.0	126.5
	110	367136	367136	243.0	234.5
	111	155865	155865	234.0	225.5
	112	513649	513649	273.0	264.5
	113	514127	514127	381.0	372.5
C	114	790173	790173	324.0	315.5

pre-worked: (only self-manufacturing)		X 10:1	0,15 -0,15
			

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051


 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ (a) Ra (b) Rz (d)) $\downarrow +0,2$ $\downarrow -0,2$

 sheet 4
of 5

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted	
new	Rifa intern	new format Internal/Gasfeden		(5°) no technical change, no new first sample required				
old	Rifa/HBF	Supplier drawing separately		5°				
Field	Tab.			B/6-7				
Date/Name	11.02.2020 Höfer	05.06.2020 Höfer		31.03.2021 Hein				
Chg. No.	685321	687981		696924				
Rev.	5	6		6				

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	10.03.2017 Höfer	Date	
Checked	31.03.2021 Klinkner	Date	
Document No.:	10242718	Date	
Material No.:		Date	

PISTON ROD