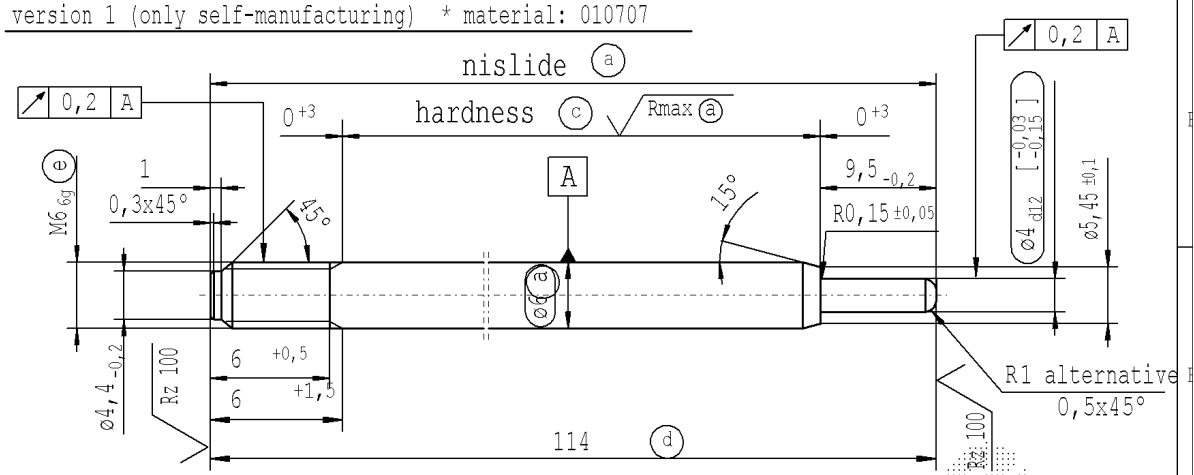
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV 10006248 Tab. VIII 10028959 Tab. I			A overall length	B thread length
	(a) version 1	(a) version 1	(b) version 2		
1		505017	505017	96	6
3	884085		884085	189	6
5	889107		889107	189	8.5
6	890302		890302	99	8.5
7	891019		891019	117	8.5
8	891736		891736	138	8.5
9	892453		892453	126	8.5
10	893170		893170	78	8.5
11	339886		339886	159	8.5
12			873573	492	10
13	811197		811197	126	6
14	264367		264367	138	6
15	277751		277751	117	6
16	883138		883138	123	8.5
17	606859		606859	159	6
18	071261		071261	108	6
19	338226		338226	90	6
20	532301		532301	153	8.5
21	208697		208697	120	6
22	412088		412088	114	6

version 1 (only self-manufacturing) * material: 010707

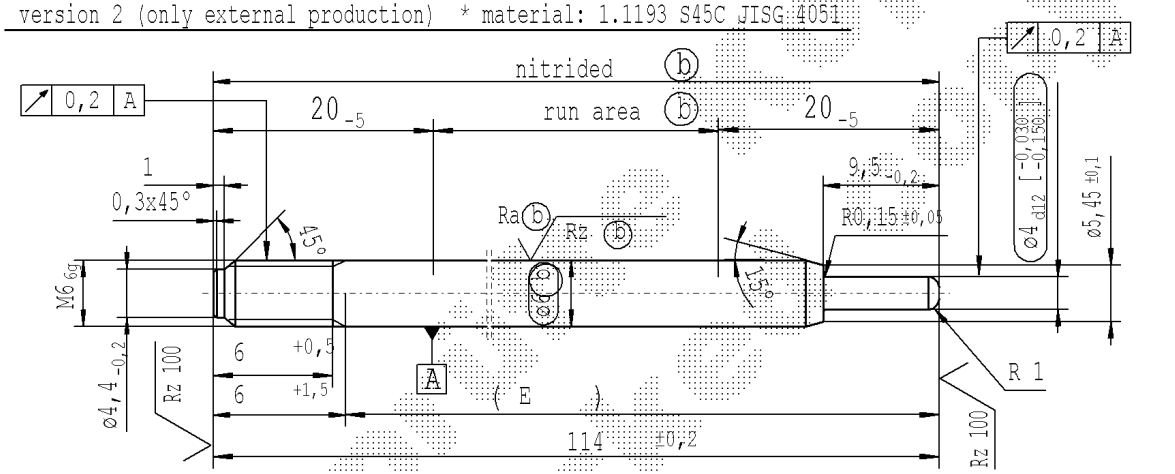


(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 -0,1 after turning; ±0,2 after straightening; ±0,2 after nisliding

(e) threaded stud rough-turned dim. ø5,29 -0,06
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

version 2 (only external production) * material: 1.1193 S45C JISG 4051



thread tolerances acc. to DIN ISO 965-3

approved lengths: 50-600 mm

Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
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old	Supplier drawing separately		DE: Vordrehmaß ...ø5,19				-
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Date/Name	17.09.2020 Donat		10.05.2021 Jablonski				02.06.2021 Jablonski
Chg. No.	691248		698020				697821
Rev.	9		10				10

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	06.06.2012	Donat
Checked	02.06.2021	Milles

Document No.: 10190070

Material No.:

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