

The print-out is not subject to the modification service.

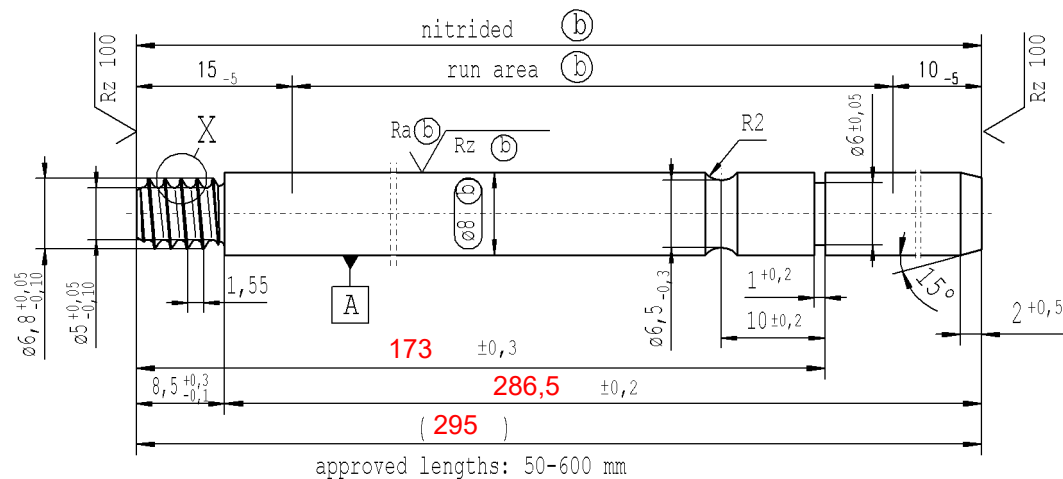
Intended for internal and supplier use

Erstelldatum: 20/1/2021 - 14:46

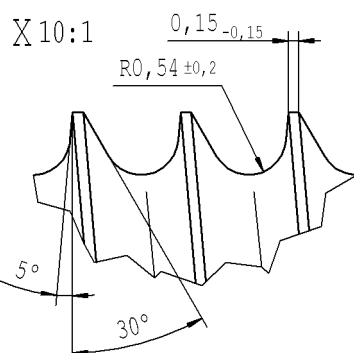
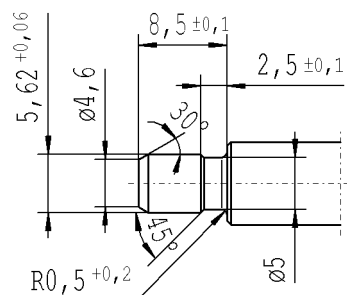
Ident. Doc.:

supp No.	material no.			A	E	F
	processing and surface treatment acc. to STAB-Spec.			overall length	length without endfitting stud	length to groove end
	10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2			
	XXXXXX			295	286,5	173

version 2 (only external production) * material: 1.1193 S45C JISG 4051



pre-worked: (only self-manufacturing)



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{R_{max}}$ (a) Ra (b) Rz (b)) $\downarrow +0,2$ $\downarrow -0,2$

sheet 1
of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted			Material:
new	position of angle 5° corrected 8,5 $\pm 0,3$ -0,1	Ⓢ = acc. STAB-Spec. 10258370	2019/0882	new format Internal/Supplier						*
old	wrong position of angle 5° (8,5)	Ⓢ = RHT 0,4 0,7 mm	2018/xxxx	Supplier drawing separately						
Field	B-C/1-3 D/4	B8	B6	-						
Date/Name	15.03.2019 Hein	24.04.2019 Höfer	17.06.2020 Höfer	30.06.2020 Höfer						
Chg. No.	676120	678037	689162	689714						
Rev.	6	7	8	9						

Material:	*
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
	STABILUS

All dimensions are in mm		Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	
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5	PISTON ROD	