

The print-out is not subject to the modification service.

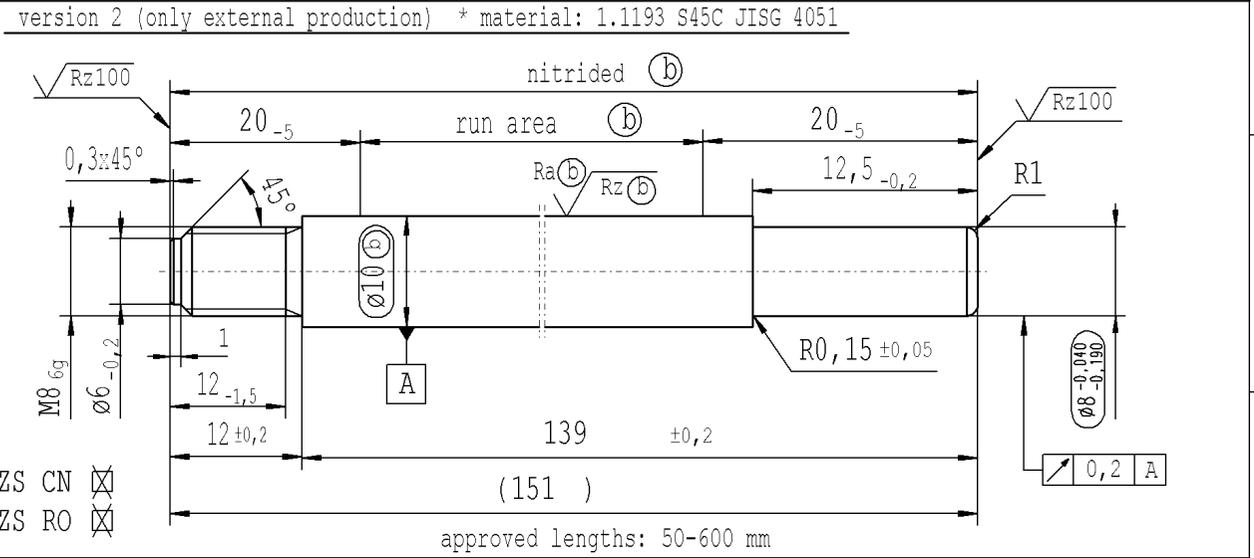
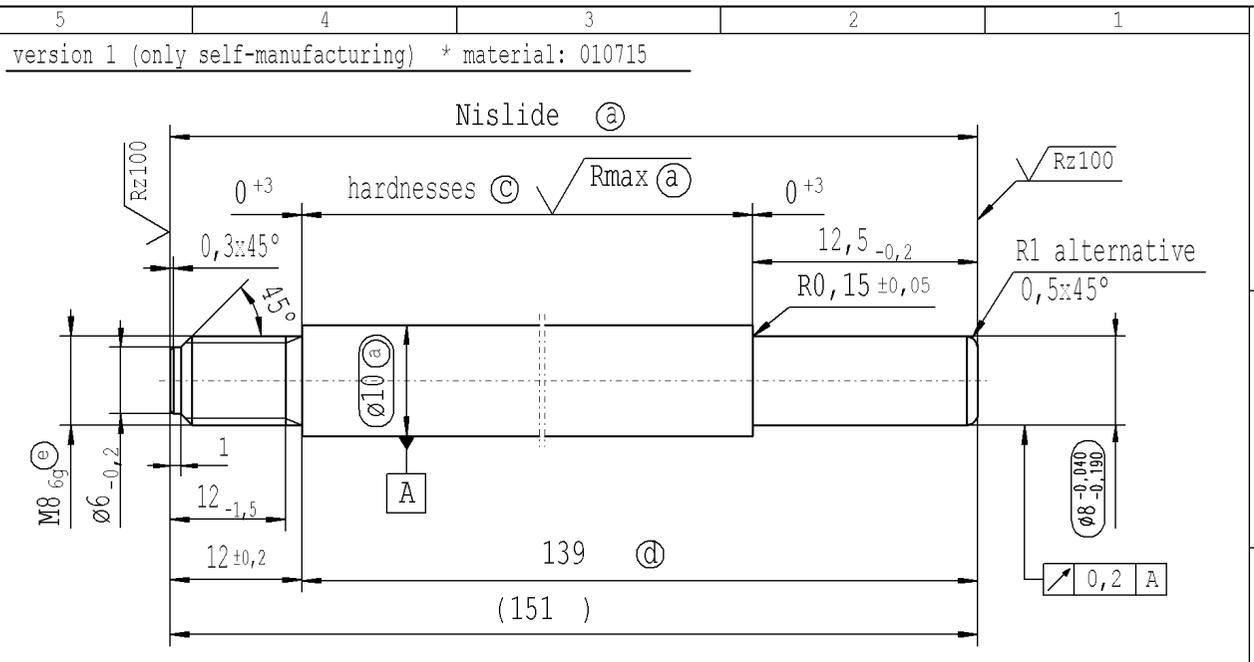
Intended for internal and supplier use

EN

Bretzle Datum: 4/4/2022 - 8:55

Ident. Doc.:

supp No.	material no.			A	E
	10006248 Tab. IV version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	length without endfitting stud
1	704142	704142	704142	213	201
2	960353	960353	960353	151	139
3	185755	185755	185755	137	125
4	366200	366200	366200	447	435
5	370263	370263	370263	186	174
6	373370	373370	373370	309	297
7	619540	619540	619540	138	126
8	629339	629339	629339	150	138
9	658497	658497	658497	354	342
10	659453	659453	659453	192	180



- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (e) threaded stud rough-turned dim. $\phi 7,14_{-0,06}$ thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3
- (d) tolerances: $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

ZS CN
ZS RO

approved lengths: 50-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Rmax (a)}$ $Ra (b)$ $Rz (b)$) $\swarrow +0,2$ $\searrow -0,2$

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	INITIAL RELEASE	ZS CN / ZS RO no technical change, no new first sample required					
old	-	-					
Field	-	B/5					
Date/Name	06.05.2021 Hein	14.03.2022 Hein					
Chg. No.	-	707982					
Rev.	0	0					
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Marking of special characteristics according to STAB-Spec. 10270932			
Surface finish DIN EN ISO 1302				Scale: (Original DIN A3) 2:1			
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STABILUS				PISTON ROD			
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				Material No.:			