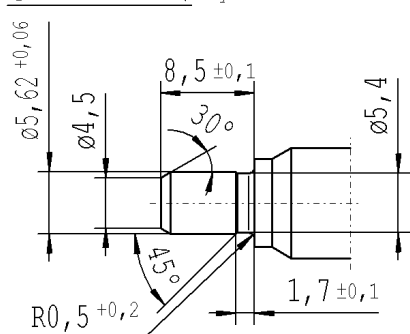
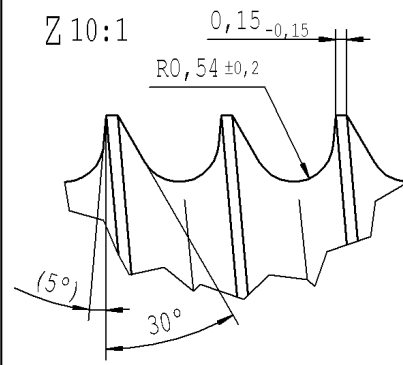


		8	7	6		
F	supp.	material no.			A	E
	No.	processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized Ⓐ version 1			overall length	length without endfitting stud
		10006248 Tab. X Ⓐ version 1	10028959 Tab. I Ⓑ version 2			
	5	432621	432621	432621	267	258.5
	6	333455	333455	333455	342	333.5
	7	337518	337518	337518	318	309.5
	8	356399	356399	356399	372	363.5
	9	046178	046178	046178	363	354.5
	10	046656	046656	046656	414	405.5
	11	047134	047134	047134	327	318.5
E	12	047612	047612	047612	387	378.5
	13	178345	178345	178345	285	276.5
	14	180257	180257	180257	278	269.5
	15	339192	339192	339192	279	270.5
D						
C						

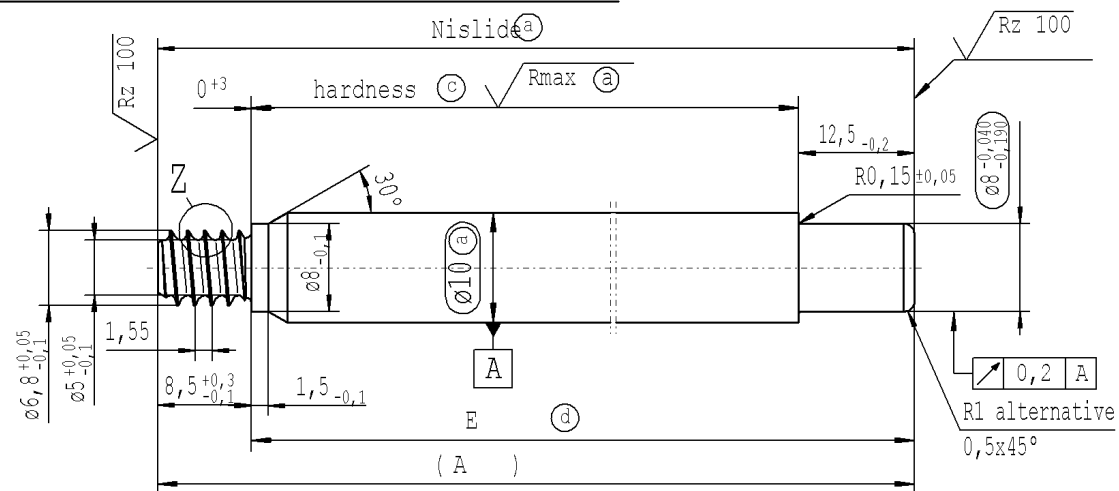
```
pre-worked: (only self-manufacturing)
```



Z 10:1



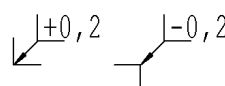
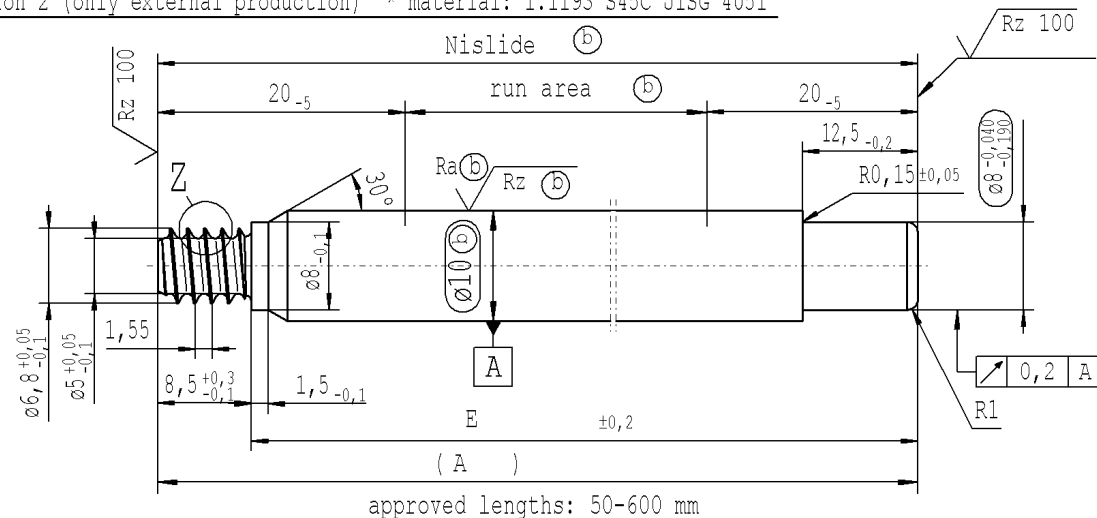
```
version 1 (only self-manufacturing) * material: 010715
```



(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370

d tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning;
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after straightening;
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051


$$\sqrt{Rz\ 25} \left(\sqrt{Rz\ 100} \sqrt{Rmax} \textcircled{a} \right)$$

sheet	1
of	1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted		
new	product family: 2017/0847			new format Internal/Supplier			Tab XVI; no technical change, no new first sample required		
old	product family: XXXX/xxx			Supplier drawing separately			Tab IV;		
Field	C/2-3			-			F 8		
Date/Name	17.07.2017 Hein			16.04.2021 Hein			06.10.2021 Donat		
Chg. No.	659660			697403			701804		
Rev.	4			5			6		

Material:	All dimensions are		1		
★	in mm		Marking of special characteristics according to STAB-spec. 10270932		
	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Date 19.11.2008	Name Hein
Edge tolerances acc. to DIN ISO 13715			Checked	06.10.2021	Milles
Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		
Replaces:			10160332		
			Material No.:		
STABILUS	PISTON ROD				