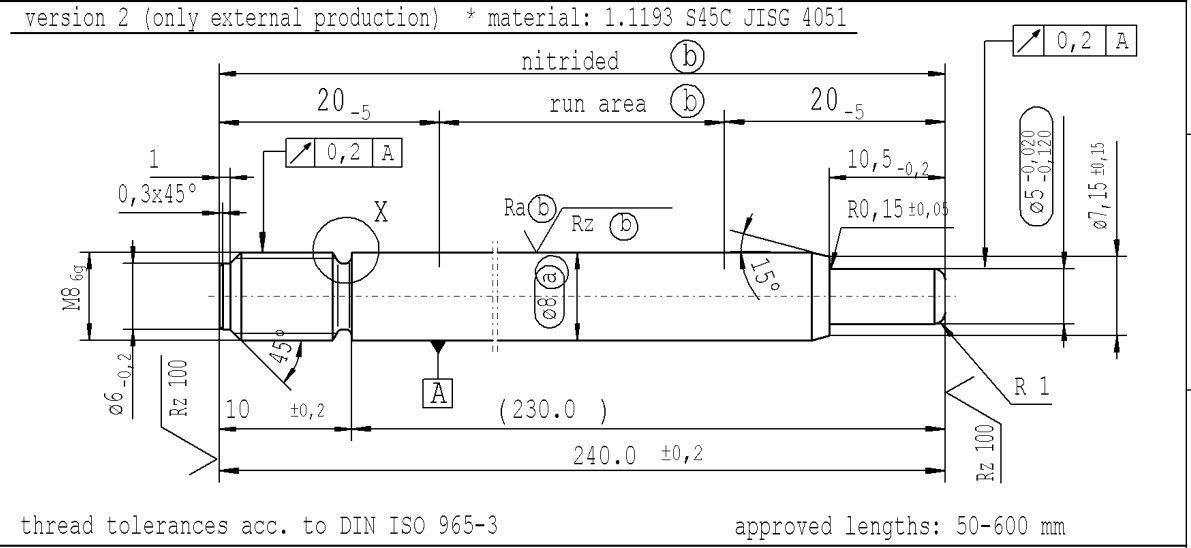
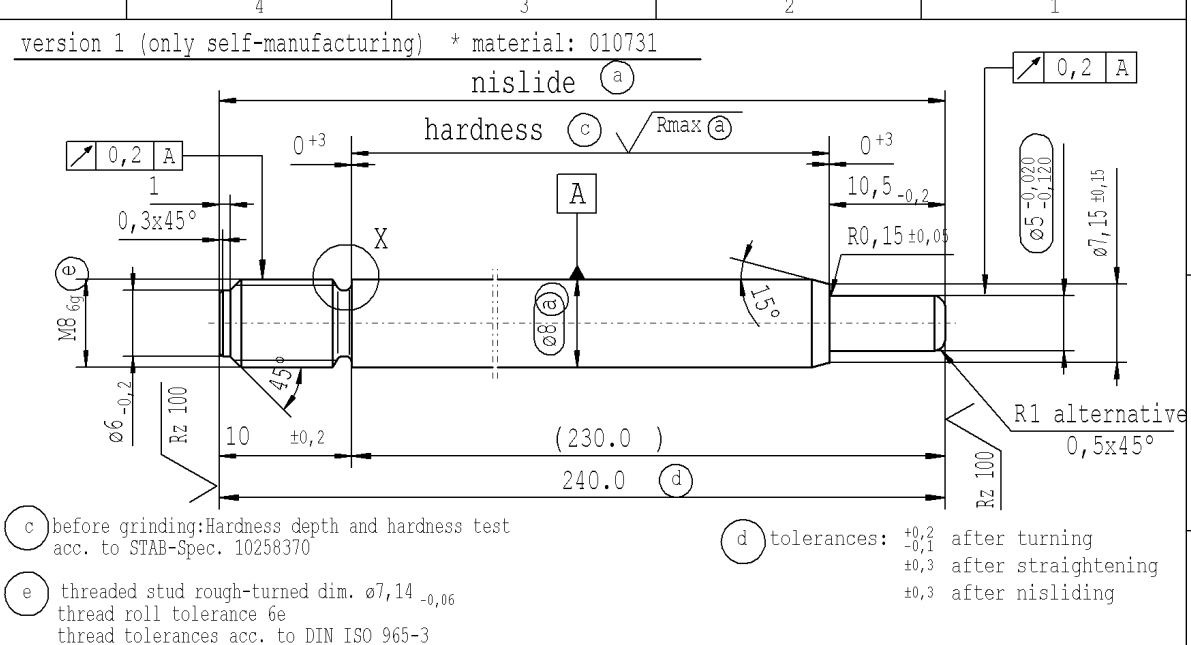
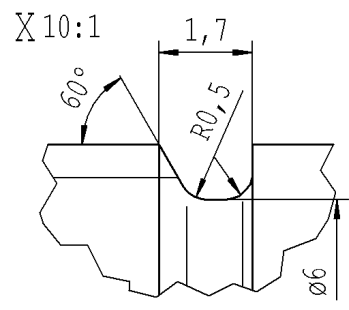


The print-out is not subject to the modification service.

Intended for internal and supplier use

Ident. Doc.:
Date: 6/5/2022 - 7:53

supp No.	material no.			A overall length	B thread length	E length without end-fitting stud
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2			
24	436695	436695	436695	234.0	10	224.0
25	977076	977076	977076	294.0	9	285.0
26	899641	899641	899641	339.0	9	330.0
27	036613	036613	036613	333.0	9	324.0
28	261512	261512	261512	270.0	9	261.0
29	417101	417101	417101	270.0	11	259.0
30	559306	559306	559306	246.0	9	237.0
31	649887	649887	649887	240.0	9	231.0
32	296170	296170	296170	306.0	9	297.0
33	352336	352336	352336	342.0	9	333.0
34	062908	062908	062908	288.0	10	278.0
35	222082	222082	222082	297.0	9	288.0
36	842287	842287	842287	291.0	9	282.0
37	945057	945057	945057	273.0	9	264.0
38	990706	990706	990706	280.0	10	270.0
39	992618	992618	992618	150.0	10	140.0
40	994530	994530	994530	231.0	10	221.0
41	995486	995486	995486	277.0	10	267.0
42	346602	346602	346602	240.0	10	230.0
43	784689	784689	784689	276.0	10	266.0



thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{R_{max}}$ (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) $\downarrow +0,2$ $\downarrow -0,2$

sheet 2
of 3

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	© = acc. STAB-Spec. 10258370	new format Internal/Supplier		Tab XVI no technical change, no new first sample required			
old	© = RHT 0,4 0,7 mm	Supplier drawing separately		Tab IV			
Field	B 4-5		-		F 8		
Date/Name	15.05.2019 Donat		14.07.2020 Höfer		12.08.2021 Donat		
Chg. No.	678703		690131		699704		
Rev.	6		7		7		
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Marking of special characteristics according to STAB-Spec. 10270932			
Surface finish DIN EN ISO 1302				Scale: (Original DIN A3) 2:1			
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STABILUS				PISTON ROD			
Date				17.01.2008		Name Höfer	
Checked				12.08.2021		Milles	
Document No.:				10152007			
Material No.:							