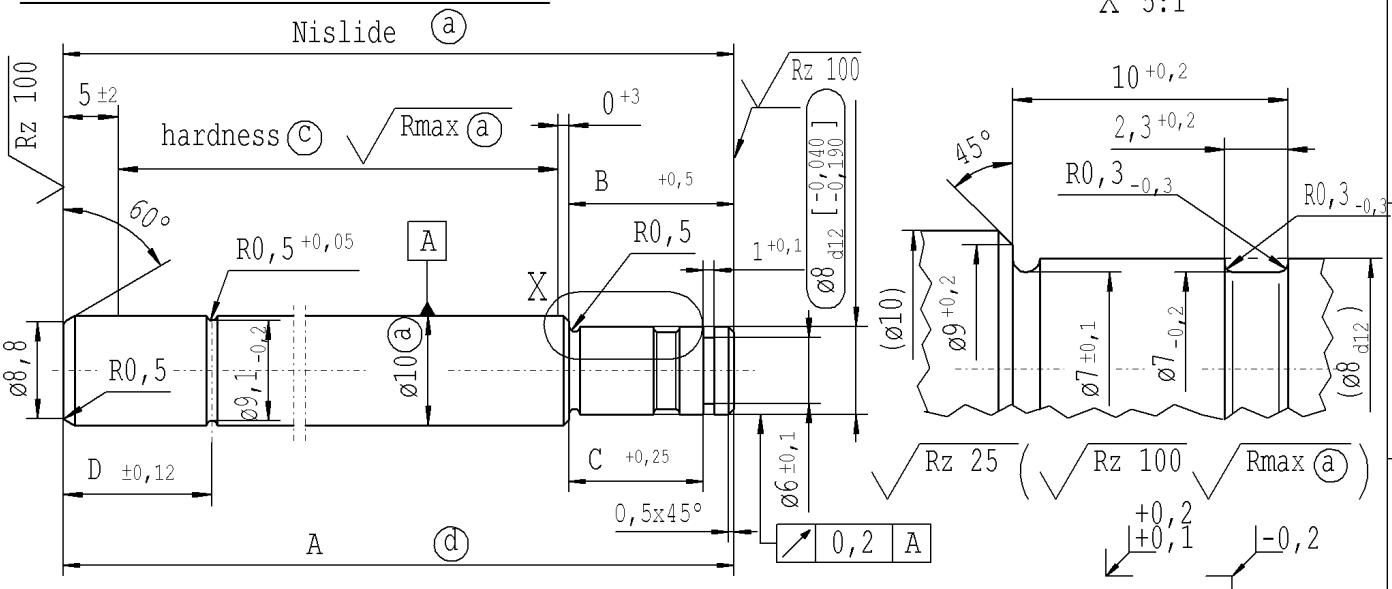


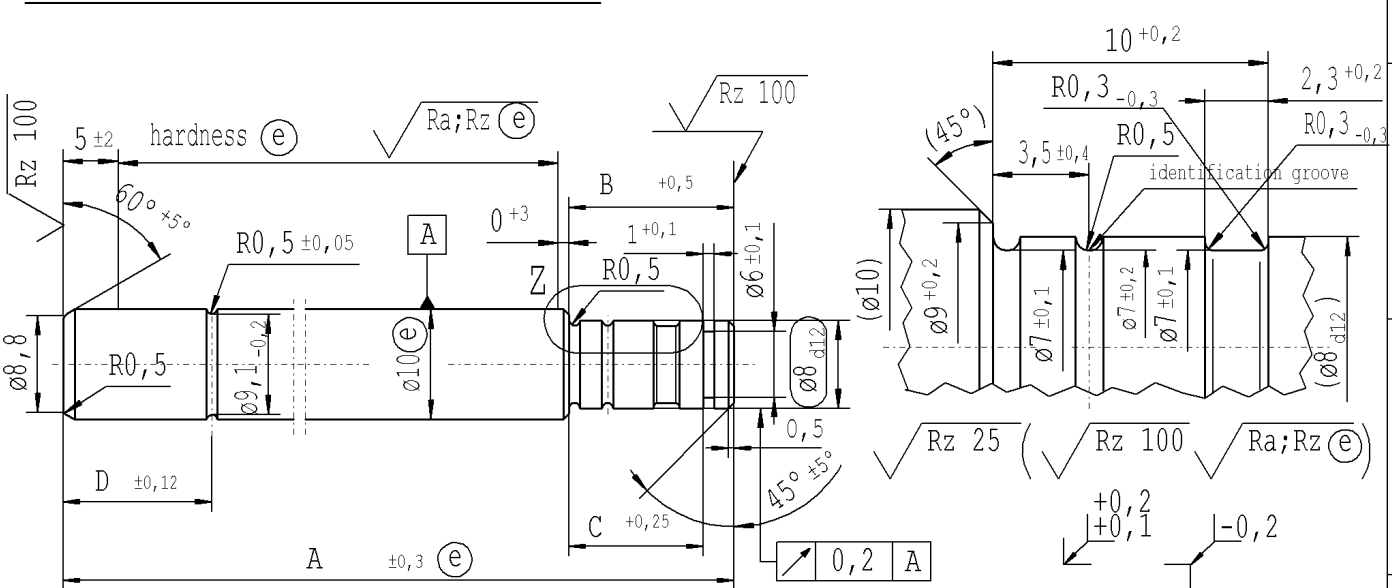
CONFIDENTIAL!  
Intended for internal use only

supp No.	material no.		A	B	C	D
	surface treatment processing acc. to STAB-Spec. 10006248 table 5 Nislide light Version 1 ⓐ	surface treatment processing acc. to STAB-Spec. 10028959 table II Version 2 ⓔ	overall length	stud length end fitting side	groove clearance	stud length piston side
213	192669	192669	108.0	15	12.2	13.5
214	211550	211550	303.0	15	12.2	13.5
215	900348	900348	90.0	15	12.2	13.5
216	202948	202948	291.0	15	12.2	13.5
217	532291	532291	99.0	15	12.2	15
218	533247	533247	87.0	15	12.2	15
219	061465	061465	87.0	15	12.2	13.5
220	389374	389374	411.0	16.5	13.5	13.5

### Version 1 (only self-manufacturing)



### Version 2 (only external manufacturing)



- ⓐ before grinding:  
Hardness depth and hardness test acc. to STAB-Spec. 10258370
- ⓔ tolerance  $\pm 0,2$  after turning  
 $\pm 0,3$  after straightening  
 $\pm 0,3$  after nisliding

sheet 8  
of 8

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted	
new	Text (e)	1.1193	3,5 ±0,4	9417RH + 4655RF	revised	ⓐ = acc. STAB-Spec. 10258370	new format Internal/Supplier	
old	---	S 45 C	3,5 ±0,2	was on Doc.10004222	-	ⓐ = RHT 0,4 ... 0,7 mm	Supplier drawing separately	
Field	AB 7/8	Material	E2	Table	-	B 7-8	-	
Date/Name	25.11.05 Keßelh.	25.10.06 Keß.	16.5.07 Keß.	28.03.2014 Höfer	14.05.2019 Jablonski	19.01.2021 Jablonski	-	
Chg. No.	547031	548667	556680	612070	678684	694187	-	
Rev.	3	4	5	6	7	8	-	

Material: Version 1: Mat.No. 010715 Version 2 : 1.1193	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	14.02.2005	Keßelheim
Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	19.01.2021 Baniu
Replaces:	STABILUS		Document No.:	10028770
		PISTON ROD		Material No.: