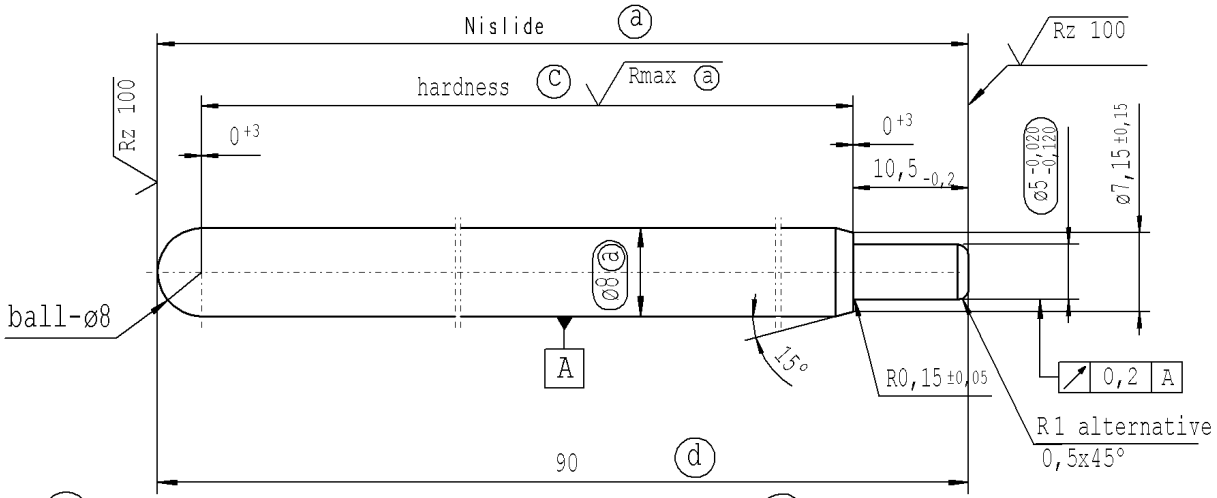
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

| supp. No. | material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1 | 10006248 Tab. X (a) version 1 | 10028959 Tab. I (b) version 2 | A overall length |
|---|---|---|---|---|
| 1 | 091110 | 091110 | 091110 | 90 |

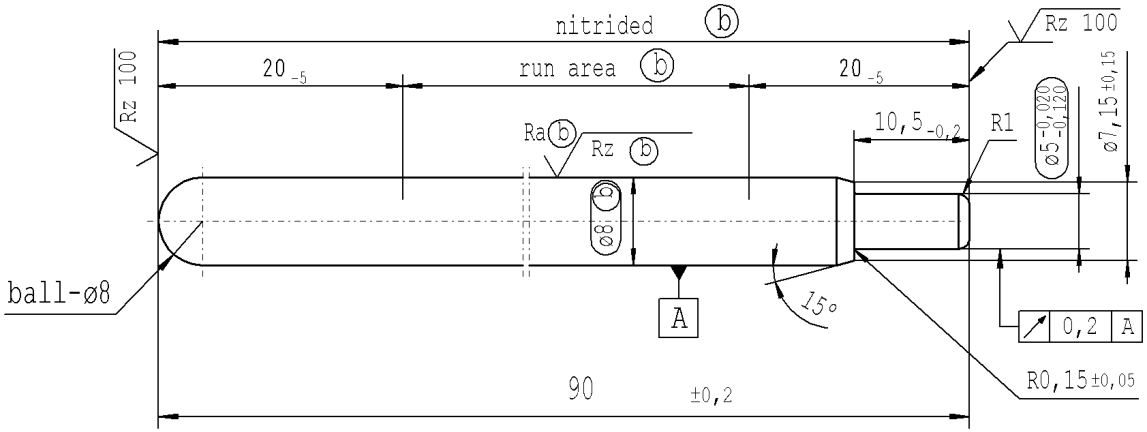
version 1 (only self-manufacturing) * material: 010731




(c) before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 -0,1 after turning
±0,3 after straightening
±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051




approved lengths: 50-600 mm

Rz 25 ( Rz 100 Rmax (a) Ra (b) Rz (b) ) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

| DE: X | EN: X | ES: | IT: | PR: | FR: | RO: X | CAD created document handwritten changes not permitted |
|---|---|---|---|---|---|---|---|

| Ident. Doc.: | |
|---|---|
| new | Initial Release |
| old | - |
| Field | - |
| Date/Name | 21.10.2021 Hein |
| Chg. No. | - |
| Rev. | 0 |

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

| | Date | Name |
|---|---|---|
| Drawn by | 22.11.2021 | Hein |
| Checked | 22.11.2021 | Klinkner |

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