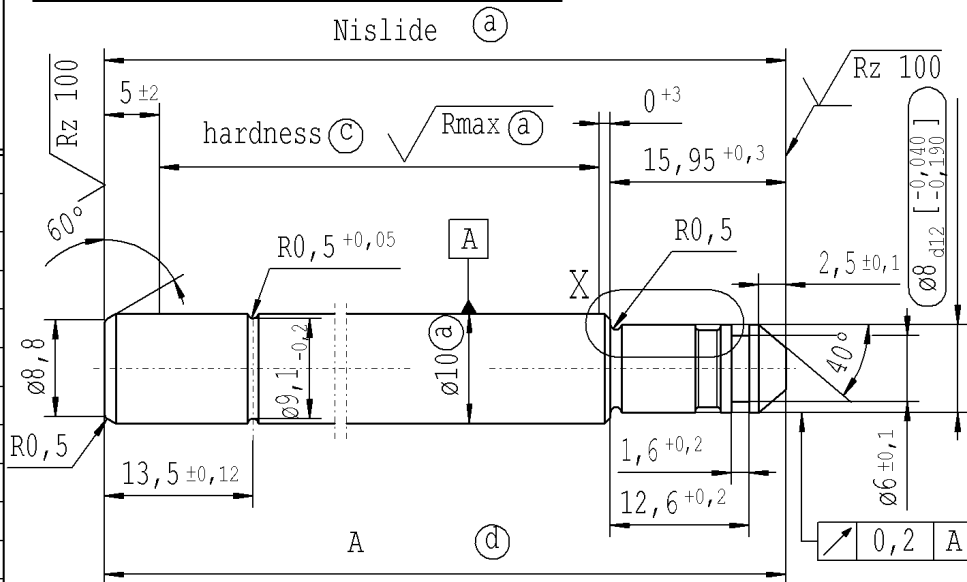


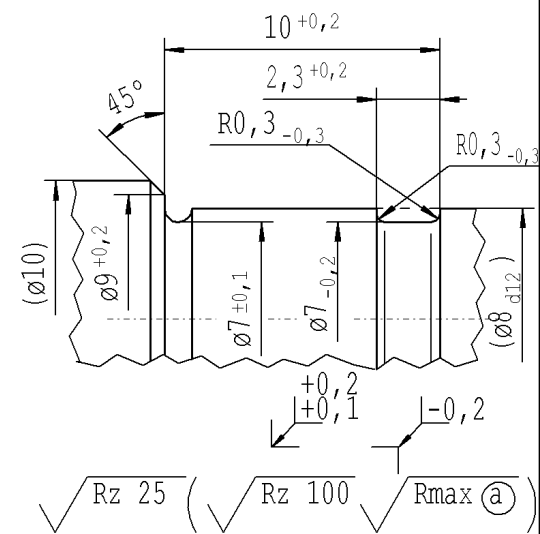
supp No.	material no.		A
	surface treatment processing acc. to STAB-Spec. 10006248 table V Nislide light Ⓐ	surface treatment processing acc. to STAB-Spec. 10028959 table II Ⓔ	
	Version 1	Version 2	
70	002491	002491	315.0
71	002498	002498	360.0
72	002504	002504	312.0
73	002520	002520	309.0
74	002536	002536	255.0
75	002543	002543	258.0
76	002812	002812	290.0
77	002835	002835	270.0
78	006065	006065	273.0
80	006537	006537	321.0
81	007090	007090	216.0
84	007262	007262	252.0
85	007880	007880	306.0
86	007898	007898	102.0
87	008145	008145	120.0
88	012571	012571	237.0
89	015122	015122	333.0
90	027635	027635	84.0
91	026171	026171	378.0
92	033040	033040	96.0
93	699826	699826	411.0

- Ⓒ before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370
- Ⓓ tolerance $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

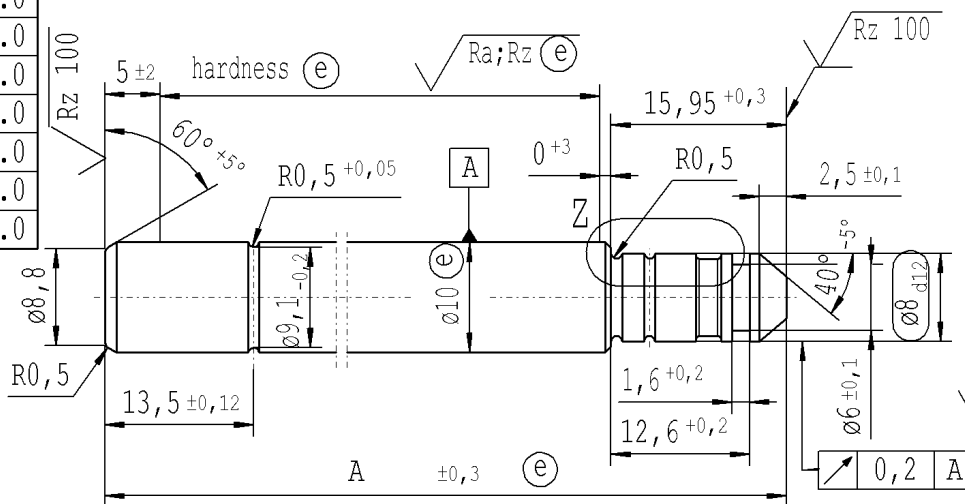
Version 1 (only self-manufacturing)



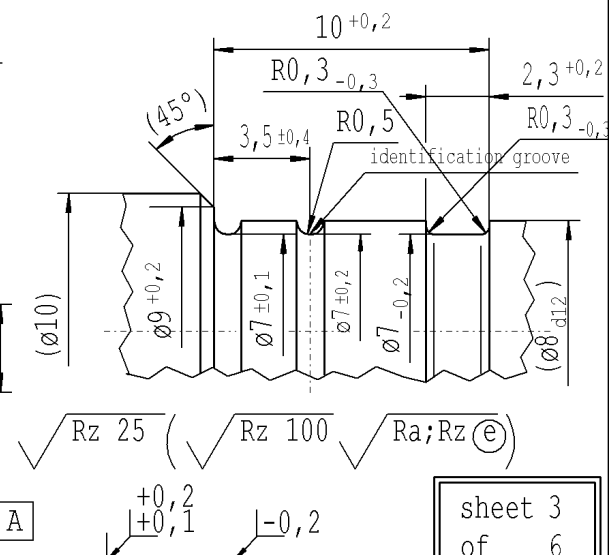
X 5:1



Version 2 (only external manufacturing)



Z 5:1

sheet 3
of 6

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted		
new	3,5 ±0,4		.8619TK		8652TV; 8711TN; 9052TB; 9081TM; 9658TX; 2492UB; 1511VY; 7788VU		Ⓒ = acc. STAB-Spec. 10258370	new format Internal/Supplier	
old	3,5 ±0,2		DOK 10023735 Pos.29		was on Dok.10023735		Ⓒ = RHT 0,4 0,7 mm	Supplier drawing separately	
Field	E2		Pos.28		Tab.Pos. 29-36		B 7-8	-	
Date/Name	25.10.06 Keß.		12.01.2007 Hß		24.4.07 Reß.		14.05.2019 Jablonski	10.02.2021 Jablonski	
Chg. No.	548667		554410		556213		678684	695144	
Rev.	4		5		6		7	8	

Material: Version 1: Mat.No. 010715 Version 2 : 1.1193
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:
STABILUS

All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK
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PISTON ROD	

Drawn by	Date	Name
Checked	11.02.2005	Keßelheim
	10.02.2021	C.Banciu
Document No.:	10028756	
Material No.:		