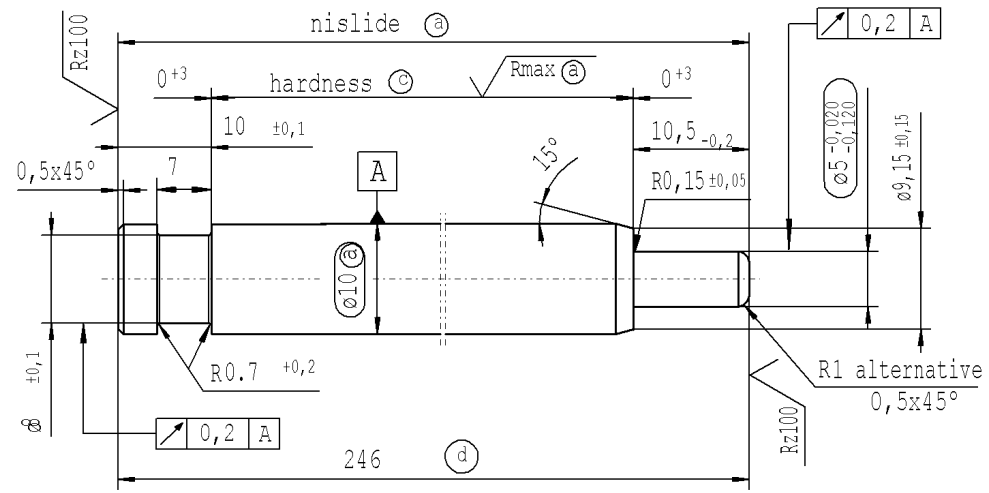
The print-out is not subject to the modification service.

Intended for internal and supplier use

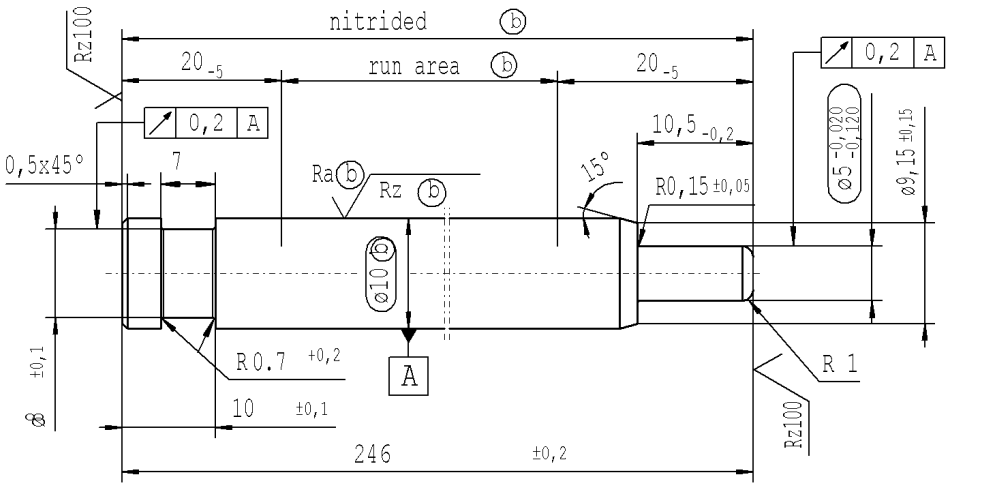
EN

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	B stud length end-fitting side	D cut-in ø	E cut-in width	G Radius
1	257456	257456	257456	495	9	8	6	0.3
2	340150	340150	340150	534	9	8	6	0.3
3	294502	294502	294502	246	10	8	7	0.7

version 1 (only self-manufacturing) * material: 010715



version 2 (only external production) * material: 1.1193 S45C JISG 4051



ZS CN ☒
ZS RO ☒

approved lengths: 50-600 mm

(c) before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 -0,1 after turning
±0,3 after straightening
±0,3 after chroming/nisliding

Rz25 (Rz100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 1 of 1

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	28.04.2022 Hein
Chg. No.	-
Rev.	0

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	28.04.2022	Hein
Checked	28.04.2022	Klinkner

Document No.: 10306052

Material No.:

Ident. Doc.:

Erstelldatum: 3/8/2022 - 13:32