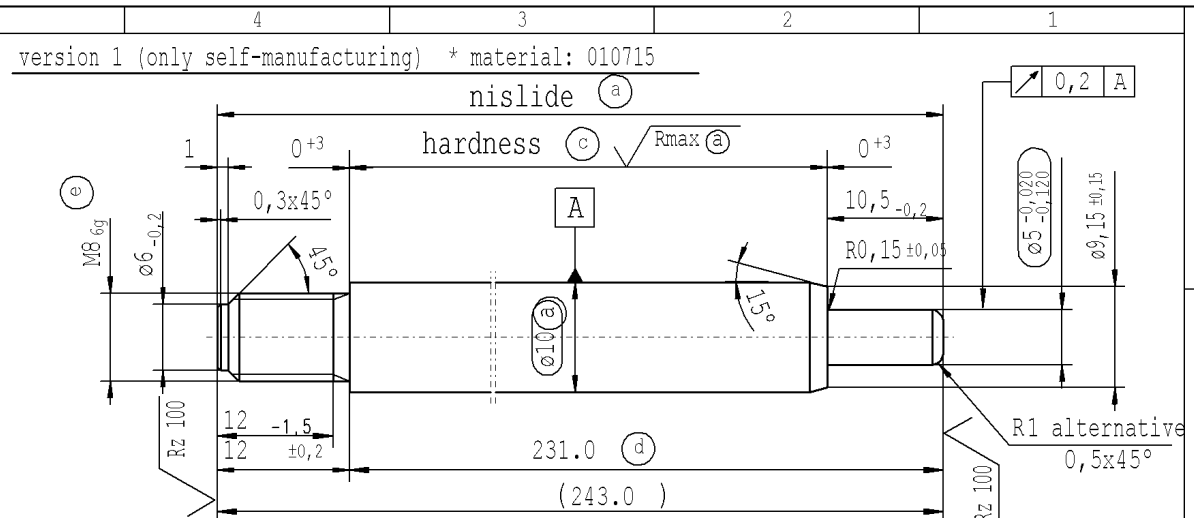
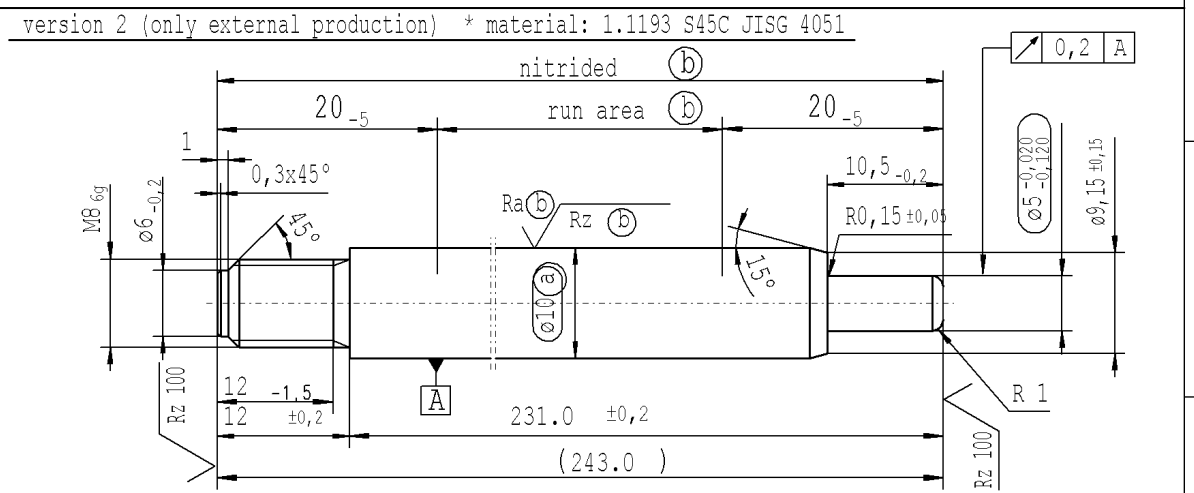


[illegible]

A								AIAG CQI-standards ac		
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not			
new	⊙ = acc. STAB-Spec. 10258370				new format Internal/Supplier		Tab XVI no technical change, no new fi			
old	⊙ = RHT 0,4 0,7 mm				Supplier drawing separately		Tab IV			
Field	B 7-8				-		F 8			
Date/Name	15.05.2019 Donat				08.06.2020 H8fer		16.08.2021 Don			
Chg. No.	678703				688987		699704			
Rev.	3				4		4			



c before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370 e threaded stud rough-turned dim. $\varnothing 7,14_{-0,06}$ thread roll tolerance 6e thread tolerances acc. to DIN ISO 965-3	d tolerances: $+0,2_{-0,1}$ after turning $\pm 0,3$ after straightening $\pm 0,3$ after nisliding
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thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$$\sqrt{R_{z \ 25}} \left(\sqrt{R_{z \ 100}} \sqrt{R_{\max}} \textcircled{a} \frac{R_a \textcircled{b}}{\sqrt{R_z \textcircled{b}}} \right) \begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$$

to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649				
mitted	Material:	All dimensions are in mm	 Marking of special characteristics according to STAB-Spec. 10270932		Date	Name
sample required	*	Scale: (original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	28.09.2009	K.Marx
	Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Checked	16.08.2021
	Surface finish DIN EN ISO 1302				Document No.:	10166619
	Replaces:	PISTON ROD			Material No.:	
	STABILUS					