

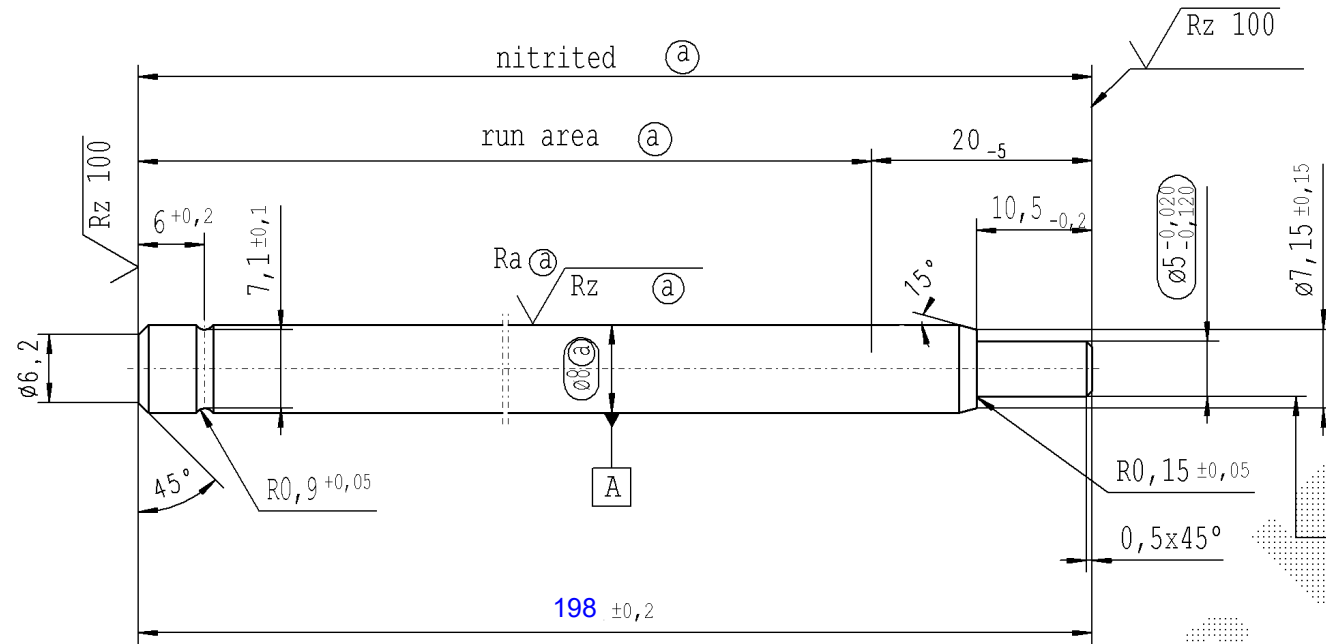
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.:

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$  (  $\sqrt{Rz\ 100}$   $\sqrt{Ra\ \text{Ⓐ}}$   $\sqrt{Rz\ \text{Ⓐ}}$  )  $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	10.10.2019 Höfer					
Chg. No.	682974					
Rev.	0					

**RELEASE**  
for supplier

company **Zhang Shi**

Dat. 10.10.2019 Schilz A.  
(date / signature)

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to:	DIN ISO 13715
Surface finish:	DIN ISO 1302
Replaces:	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) <b>2:1</b>	Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	Date	Name
Checked	10.10.2019	Höfer Klinkner
Document No.: <b>10270514</b>		
Material No.: <b>581541</b>		

**STABILUS**

**PISTON ROD**