

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.:

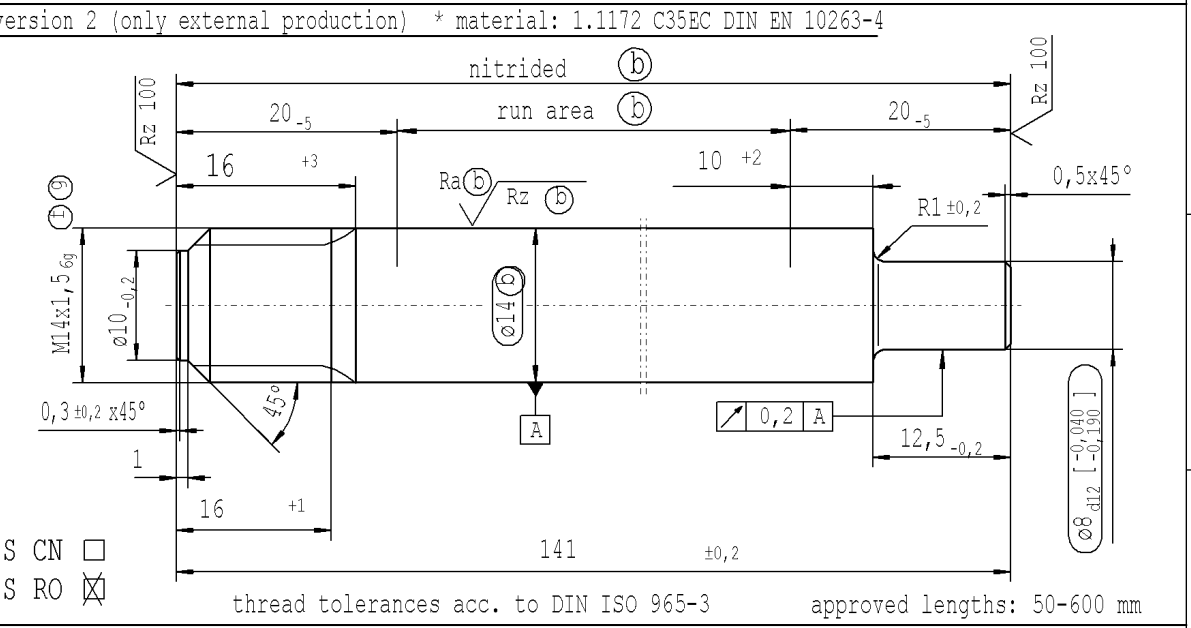
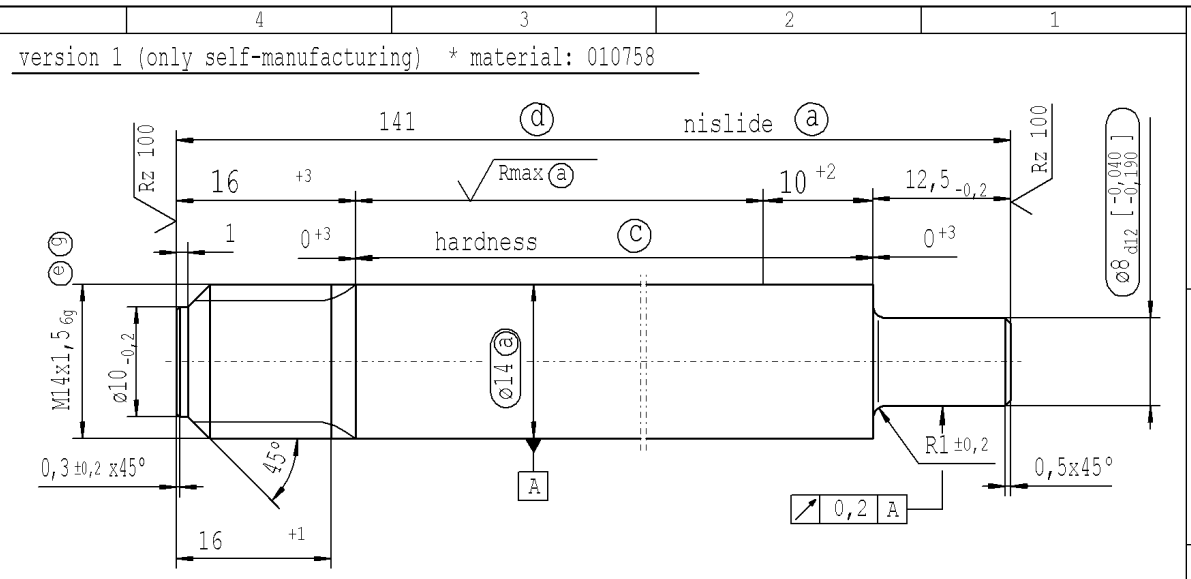
Date: 06.09.2022 / 11:30:53 \*\*\*\*\* Ausdruck nicht massgetreu \*\*\*\*\*

supp. No.	material no.			A	B	D
	processing and surface treatment acc. to STAB-Spec.			overall length	thread length	length without
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I			
	(a) version 1	(a) version 1	(b) version 2			
1	411611		411611	141	16	10

- (c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370
- (d) tolerances: +0,3 after turning  
+0,3 after straightening  
+0,3 after nisliding
- (e) threaded stud rough-turned dim.  $\phi 12,96_{-0,06}$   
thread roll tolerance 6e  
thread tolerances acc. to DIN ISO 965-3
- (f) rough-turned dim. thread roll tolerance 6e
- (g) In the final condition, the actual profile of the thread must not exceed the maximum material limit for the tolerance zone position h at any point

Caution!  
for twin-seal dim.  
D=10<sup>+2</sup>

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X
CAD created document handwritten changes not permitted						
new	INITIAL RELEASE					
old	-					
Field	-					
Date/Name	23.05.2022 Hein					
Chg. No.	-					
Rev.	0					



thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

ZS CN   
ZS RO

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Material: \*

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Surface finish: DIN EN ISO 1302

Replaces:

STABILUS

PISTON ROD

sheet 1 of 1

Date: 23.05.2022 Name: Höfer

Checked: 23.05.2022 Klinkner

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Material No.: