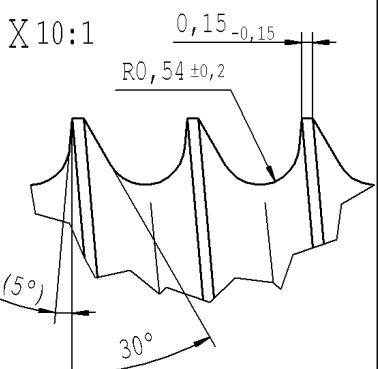
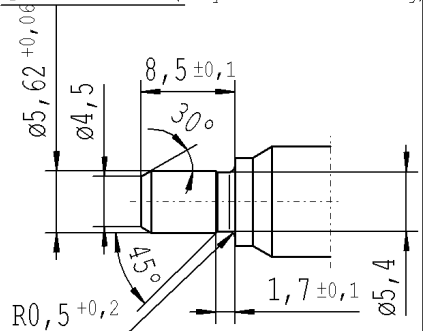


supp. No.	material no.			A	E
	10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	overall length	length without endfitting stud
85	492618	492618	492618	132.0	123.5
86		494530	494530	303.0	294.5
87	993562	993562	993562	168.0	159.5
88	154434	154434	154434	213.0	204.5
89	422832	422832	422832	324.0	315.5
90	874306	874306	874306	381.0	372.5
91	937163	937163	937163	255.0	246.5
92	235223	235223	235223	177.0	168.5
93	089673	089673	089673	348.0	339.5
94	109988	109988	109988	492.0	483.5
95	110944	110944	110944	308.0	299.5
96	148228	148228	148228	384.0	375.5
97	149662	149662	149662	414.0	405.5
98	151813	151813	151813	130.5	122.0
99	155637	155637	155637	378.0	369.5
100	156354	156354	156354	162.0	153.5
101	160895	160895	160895	135.0	126.5
102		161612	161612	180.0	171.5
103	163763	163763	163763	293.5	285.0

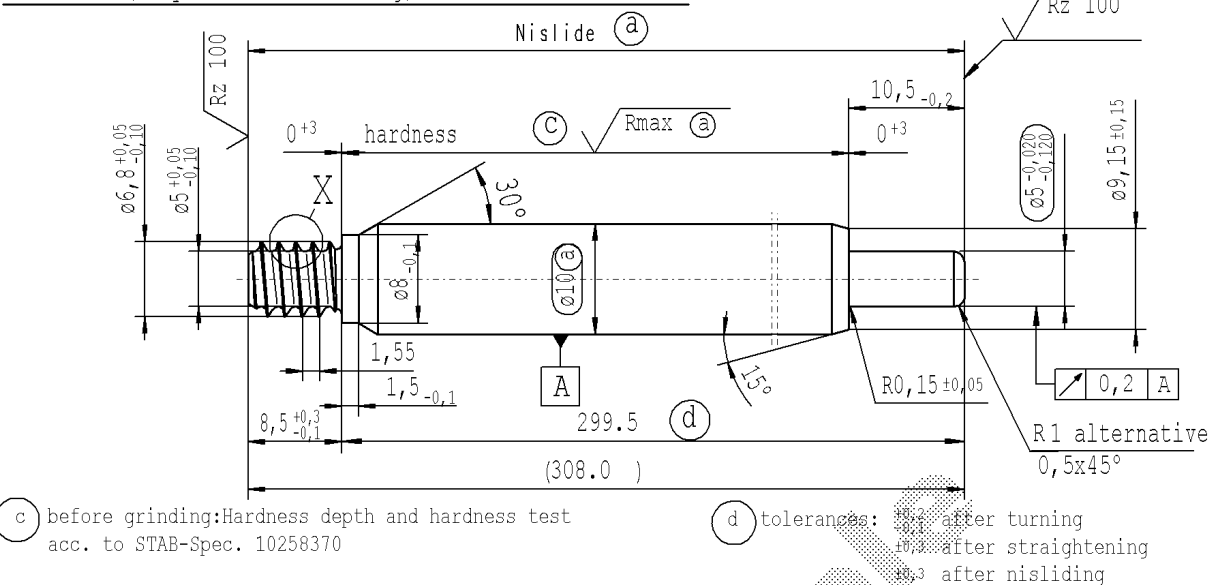
pre-worked: (only self-manufacturing)



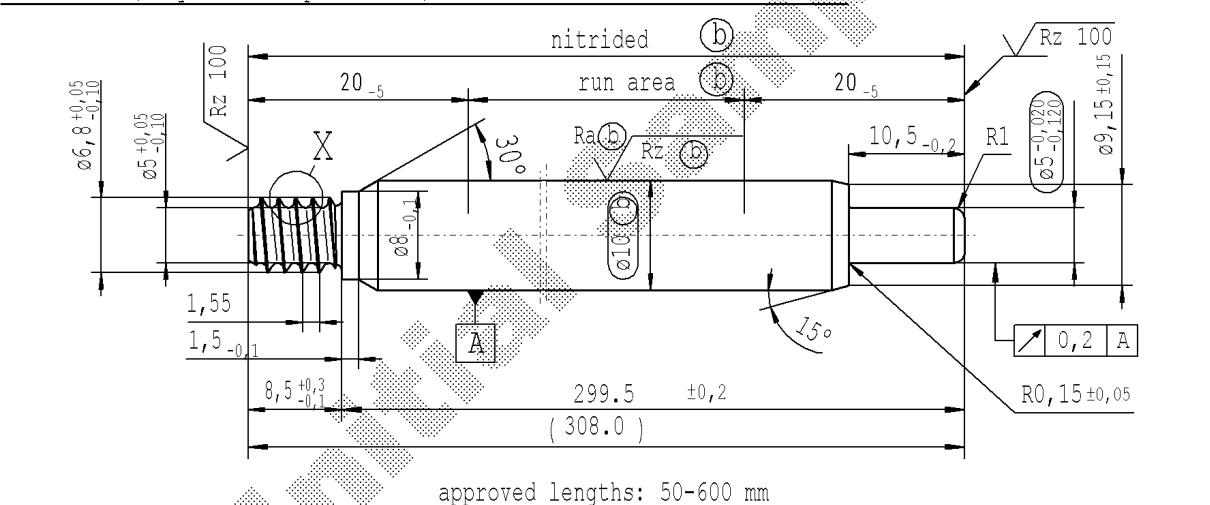
AIAG CQI-standards acc. to STAB-Spec. 10027692

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	© = acc. STAB-Spec. 10258370	new format Internal/Supplier		(5°) no technical change, no new first sample required			
old	© = RHT 0,4 0,7 mm	Supplier drawing separately		5°			
Field	B 4-5		-		B/6-7		
Date/Name	15.05.2019 Donat		02.06.2020 H3fer		08.04.2021 Hein		
Chg. No.	678703		688809		696948		
Rev.	12		13		13		

version 1 (only self-manufacturing) * material: 010715

(c) before grinding: Hardness depth and hardness test
acc. to STAB-Spec. 10258370(d) tolerances: after turning
+0.3 after straightening
+0.3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051



approved lengths: 50-600 mm

 $\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax}$ (a) Ra (b) Rz (b)) $\sqrt{+0,2}$ $\sqrt{-0,2}$ sheet 5
of 6

Environmental protection acc. to STAB-Spec. 10005649

Material:	*	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Edge tolerances acc. to DIN ISO 13715		Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	C.Hein
Surface finish DIN EN ISO 1302		We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	Klinkner
Replaces:		Document No.: 10151520		Material No.:	
STABILUS		PISTON ROD			