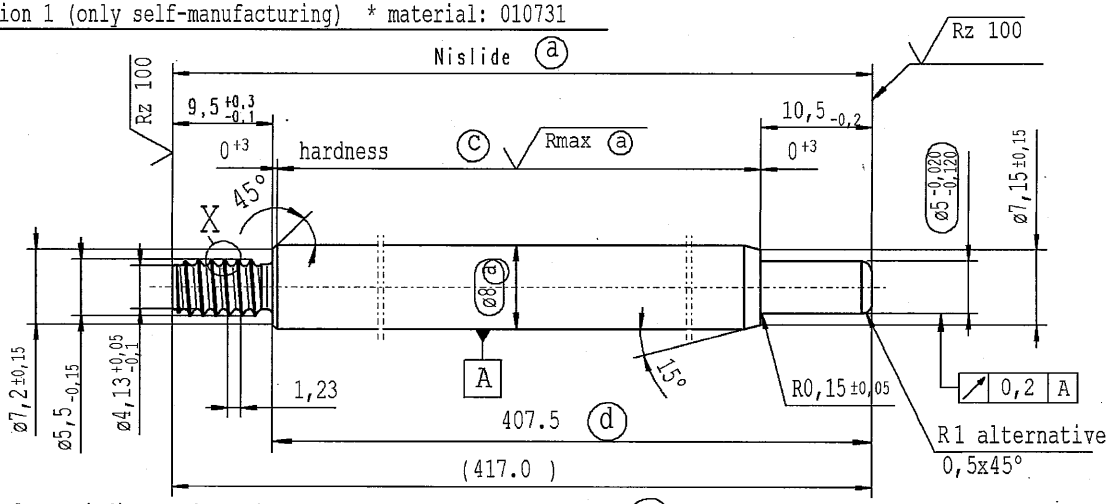
supp No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. XVI optimized (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
163	616432	616432	616432	123.0	113.5
164	617627	617627	617627	141.5	132.0
165	618105	618105	618105	131.5	122.0
166	619061	619061	619061	255.5	246.0
167	627187	627187	627187	135.0	125.5
168	634835	634835	634835	221.0	211.5
169	640810	640810	640810	266.5	257.0
170	786600	786600	786600	280.5	271.0
171	787317	787317	787317	225.0	215.5
172	788034	788034	788034	93.0	83.5
173	788512	788512	788512	230.5	221.0
174	788990	788990	788990	244.0	234.5
175	789946	789946	789946	426.0	416.5
176	791141	791141	791141	151.5	142.0
177	792814	792814	792814	148.5	139.0
178	793770	793770	793770	342.0	332.5
179	798550	798550	798550	137.0	127.5
180	822689	822689	822689	417.0	407.5
181	837985	837985	837985	167.5	158.0

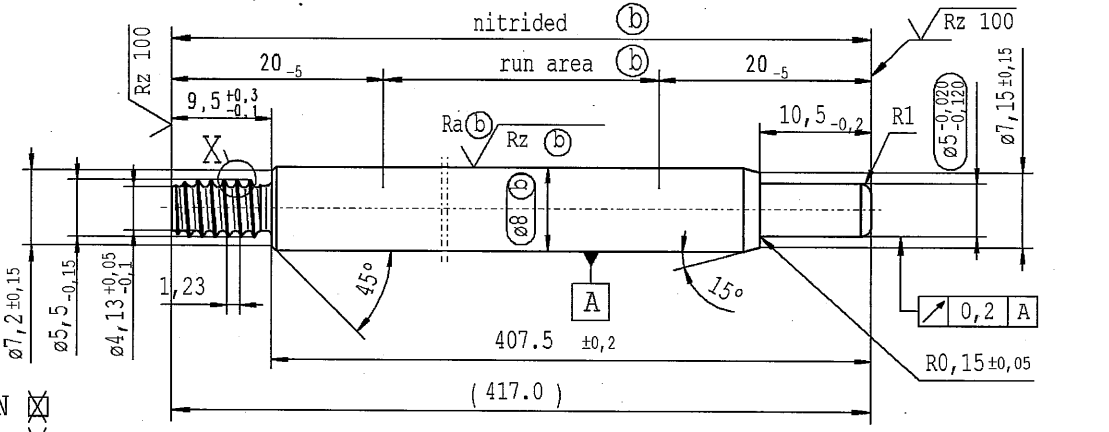
version 1 (only self-manufacturing) * material: 010731



(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: +0,2 -0,1 after turning; ±0,3 after straightening; ±0,3 after nisliding

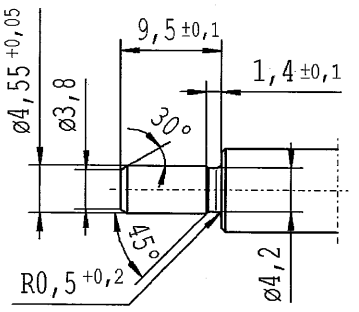
version 2 (only external production) * material: 1.1193 S45C JISG 4051

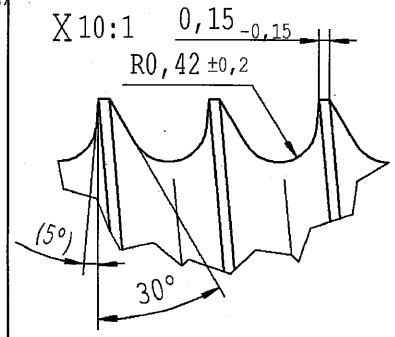


ZS CN ☒
ZS RO ☒

approved lengths: 50-600 mm

pre-worked: (only self-manufacturing)





Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 9 of 12

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO: X	CAD created document handwritten changes not permitted
new	Tab XVI no technical change, no new first sample required						ZS CN / ZS RO no technical change, no new first sample required
old	Tab IV						-
Field	F 8						B/5
Date/Name	12.08.2021 Donat						10.03.2022 Hein
Chg. No.	699704						707979
Rev.	14						14

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Marking of special characteristics according to STAB-Spec. 10270932

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	05.12.2007	Höfer
Checked	11.03.2022	Klinkner

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Material No.:

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