

The print-out is not subject to the modification service.

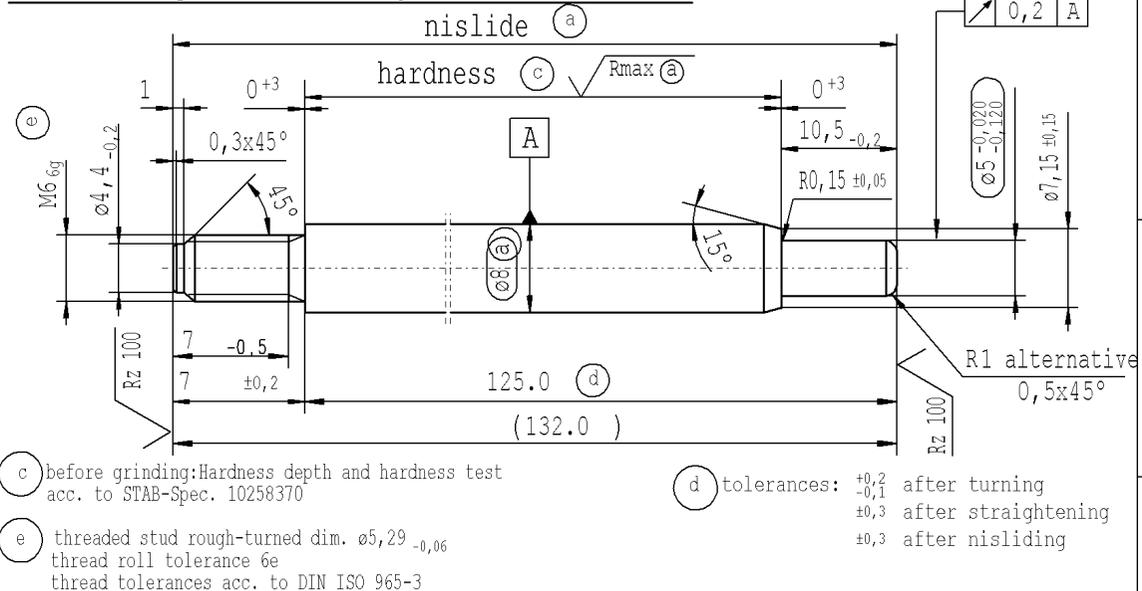
Intended for internal and supplier use

EN

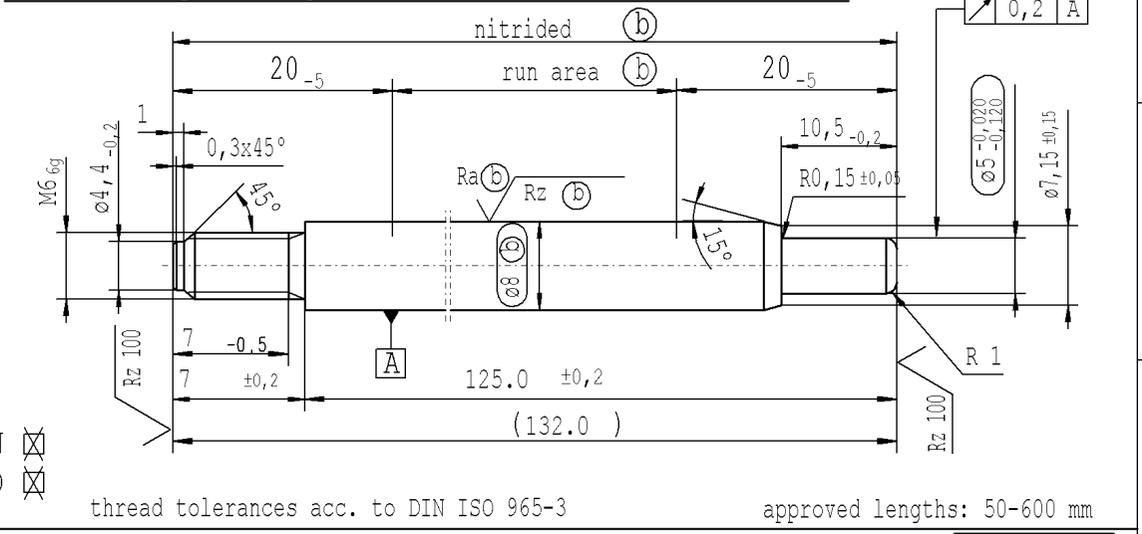
Ident. Doc.: 24/3/2022 - 14:1

supp No.	material no.			A	B	E
	10006248 Tab. XVI optimized version 1	10006248 Tab. X version 1	10028959 Tab. I version 2	overall length	thread length	length without end-fitting stud
89	482113	482113	482113	246.0	7	239.0
90	496931	496931	496931	142.0	7	135.0
91	617865	617865	617865	318.0	7	311.0
92	620733	620733	620733	192.0	7	185.0
93	639375	639375	639375	294.0	7	287.0
94	650130	650130	650130	230.0	7	223.0
95	690043	690043	690043	253.0	7	246.0
96	704144	704144	704144	348.0	7	341.0
97	973975	973975	973975	339.0	7	332.0
98	980667	980667	980667	153.0	7	146.0
99	984013	984013	984013	108.0	7	101.0
100	985686	985686	985686	264.0	7	257.0
101	998592	998592	998592	254.0	7	247.0
102	147275	147275	147275	195.0	7	188.0
103	147753	147753	147753	132.0	7	125.0
104	258889	258889	258889	155.0	7	148.0

version 1 (only self-manufacturing) * material: 010731



version 2 (only external production) * material: 1.1193 S45C JISG 4051



ZS CN
ZS RO

thread tolerances acc. to DIN ISO 965-3 approved lengths: 50-600 mm

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ \sqrt{Rmax} (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) $\downarrow +0,2$ $\downarrow -0,2$

sheet 4 of 4

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	
CAD created document handwritten changes not permitted				Material: *			
new ø8 b no technical change, no new first sample required ZS CN / ZS RO no technical change, no new first sample required				All dimensions are in mm <input type="checkbox"/> Marking of special characteristics according to STAB-Spec. 10270932			
old ø8 a -				Scale: (Original DIN A3) 2:1 Dimensions without tolerances DIN ISO 2768-mK			
Field C/3 B/5				Edge tolerances acc. to DIN ISO 13715			
Date/Name 11.11.2021 Hein 10.03.2022 Hein				Surface finish DIN EN ISO 1302			
Chg. No. 703194 707979				Replaces:			
Rev. 9 9				We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			
				STABILUS		PISTON ROD	
						Document No.: 10151863	
						Material No.:	