

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.:

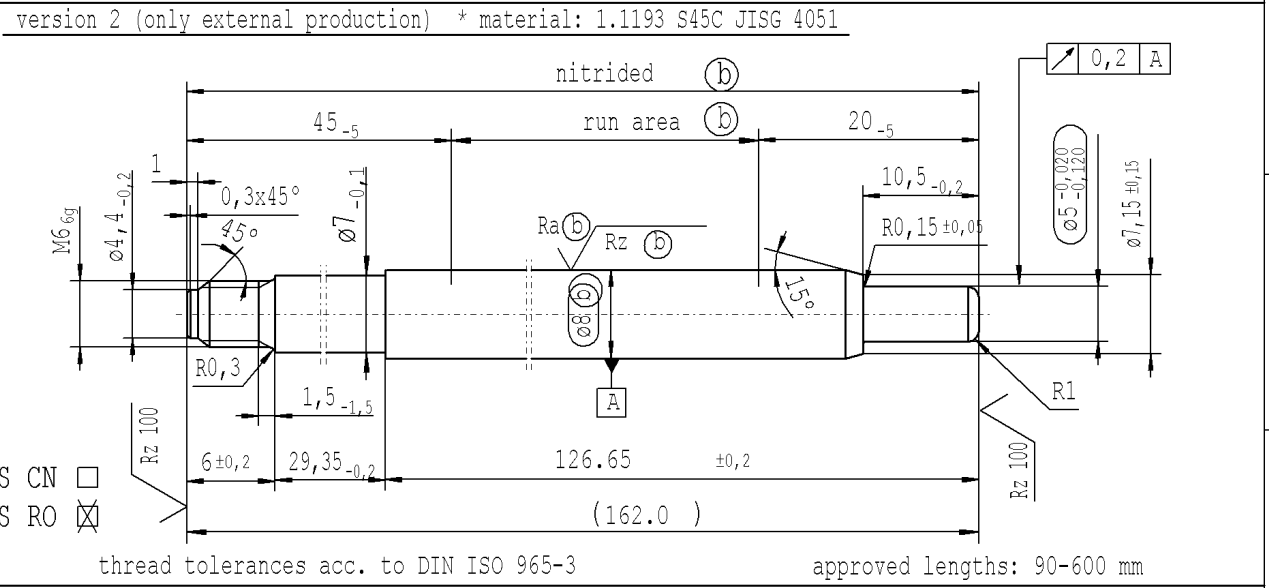
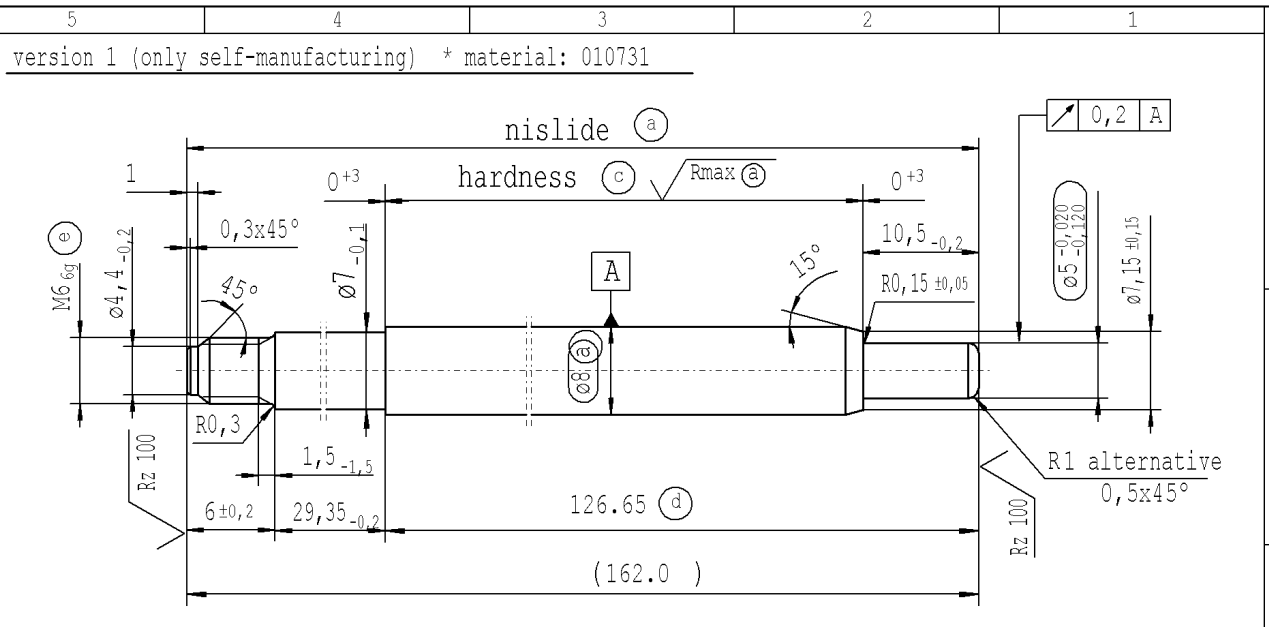
Date: 29/03/2022 - 10:33

supp No.	material no.			A overall length	E length without end-fitting stud
	(a) version 1	(a) version 1	(b) version 2		
1	195551	195551	195551	501.0	465.65
2	911597	911597	911597	426.0	390.65
3	912314	912314	912314	162.0	126.65
4	912792	912792	912792	228.0	192.65
5	914465	914465	914465	363.0	327.65
6	914943	914943	914943	577.0	541.65
7	915660	915660	915660	477.0	441.65
8	916616	916616	916616	135.0	99.65
9	917094	917094	917094	576.0	540.65
10	917572	917572	917572	201.0	165.65
11	918528	918528	918528	186.0	150.65
12	919006	919006	919006	459.0	423.65
13	919723	919723	919723	108.0	72.65
14	920201	920201	920201	226.5	191.15
15	920679	920679	920679	195.0	159.65
16	924503	924503	924503	168.0	132.65
17	924981	924981	924981	519.0	483.65
18	926415	926415	926415	219.0	183.65
19	927371	927371	927371	129.0	93.65
20	928566	928566	928566	426.5	391.15
21	929761	929761	929761	476.5	441.15
22	930239	930239	930239	528.0	492.65

(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after straightening
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after nisliding

(e) threaded stud rough-turned dim. $\phi 5,29_{-0,06}$
 thread roll tolerance 6e
 thread tolerances acc. to DIN ISO 965-3



ZS CN
 ZS RO

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ (a)}$ $Ra\ (b)$ $Rz\ (b)$) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

sheet 1
of 2

AIAG CQI-standards acc. to STAB-Spec. 10027692							Environmental protection acc. to STAB-Spec. 10005649						
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	Material: *	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name		
CAD created document handwritten changes not permitted			ZS CN / ZS RO no technical change, no new first sample required							Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Hein
new	INITIAL RELEASE		1,5-1,5					Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Checked	14.03.2022	Klinkner	
old	-		1,5		-					Surface finish	DIN EN ISO 1302	Document No.:	10293690
Field	-		C/4 E/4		B/5			Replaces:		Material No.:			
Date/Name	11.05.2021 Hein		09.11.2021 Hein		14.03.2022 Hein								
Chg. No.	-		702769		707982								
Rev.	0		1		1								
							STABILUS		PISTON ROD				