

The print-out is not subject to the modification service.

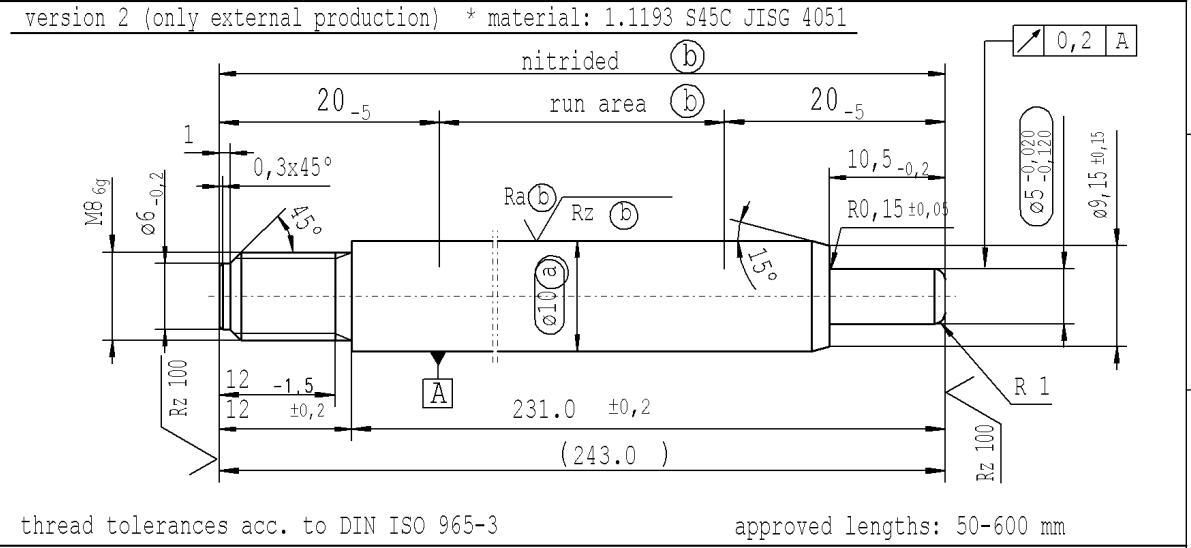
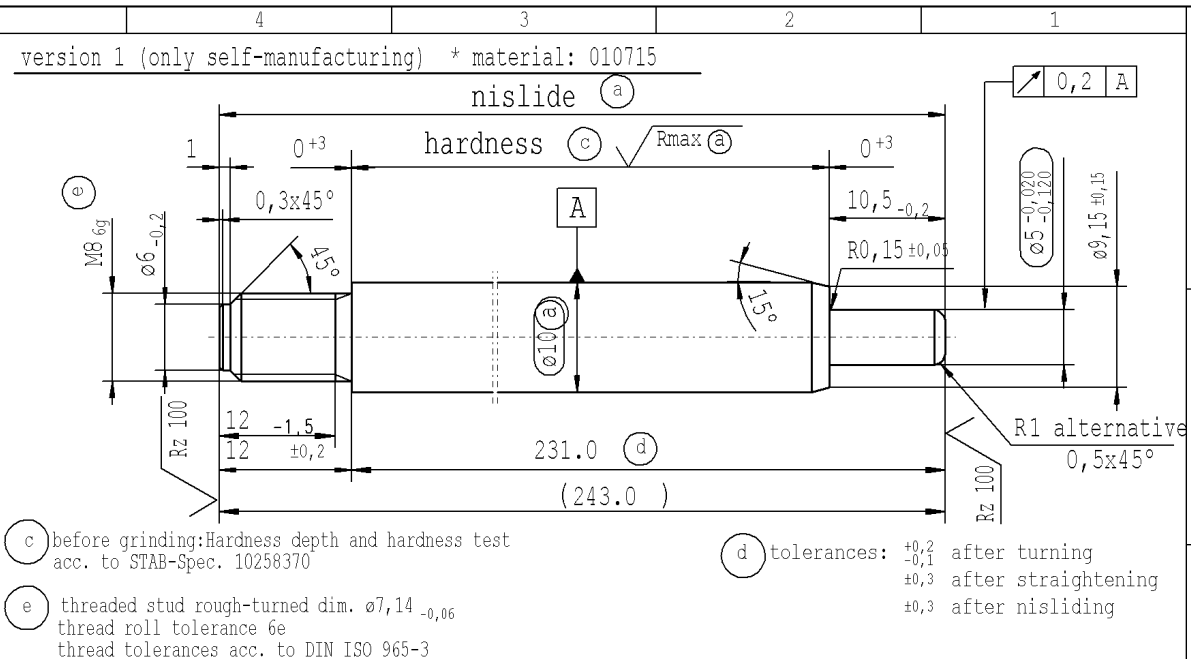
Intended for internal and supplier use

EN

Ident. Doc.:

Date: 07.02.2022 / 12:09:07 ***** Ausdruck nicht massgetreu *****

supp No.	material no.			A	B	E
	processing and surface treatment acc. to STAB-Spec.			overall length	thread length	length without end-fitting stud
	10006248 Tab. XVI optimized version 1 (a)	10006248 Tab. X version 1 (a)	10028959 Tab. I version 2 (b)			
89	314097	314097	314097	273.0	10	263.0
90	322223	322223	322223	255.0	12	243.0
91	323418	323418	323418	243.0	12	231.0
92	335846	335846	335846	396.0	12	384.0
93	597551	597551	597551	180.0	10	170.0
94	637225	637225	637225	168.0	12	156.0
95	884112	884112	884112	246.0	10	236.0
96	893911	893911	893911	240.0	12	228.0



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{R_{max}}$ (a) \sqrt{Ra} (b) \sqrt{Rz} (b)) $\pm 0,2$ $-0,2$

sheet 4 of 4

AIAG CQI-standards acc. to STAB-Spec. 10027692				Environmental protection acc. to STAB-Spec. 10005649			
DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted
new	© = acc. STAB-Spec. 10258370		new format Internal/Supplier		Tab XVI no technical change, no new first sample required		
old	© = RHT 0,4 0,7 mm		Supplier drawing separately		Tab IV		
Field	B 7-8		-		F 8		
Date/Name	15.05.2019 Donat		08.06.2020 Höfer		16.08.2021 Donat		
Chg. No.	678703		688987		699704		
Rev.	3		4		4		
Material: *				All dimensions are in mm			
Edge tolerances acc. to DIN ISO 13715				Scale: (Original DIN A3) 2:1			
Surface finish DIN EN ISO 1302				Marking of special characteristics according to STAB-Spec. 10270932			
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STABILUS				PISTON ROD			
Date				Date		Name	
28.09.2009				16.08.2021		K.Marx	
Checked				16.08.2021		Milles	
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Material No.:							