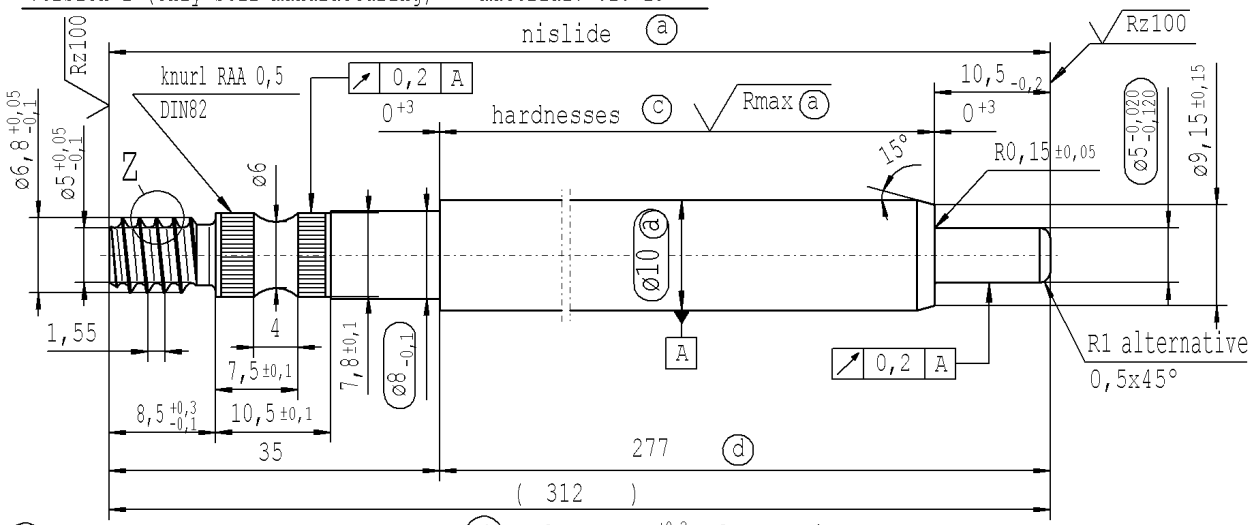
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

supp. No.	material no. processing and surface treatment acc. to STAB-Spec. 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	E length without endfitting stud
17	715140	715140	715140	200	165
18	715618	715618	715618	270	235
19	913988	913988	913988	207	172
20	939083	939083	939083	312	277
21	995965	995965	995965	273	238
22	045224	045224	045224	471	436
23	048570	048570	048570	432	397
24	068168	068168	068168	390	355
25	083703	083703	083703	315	280

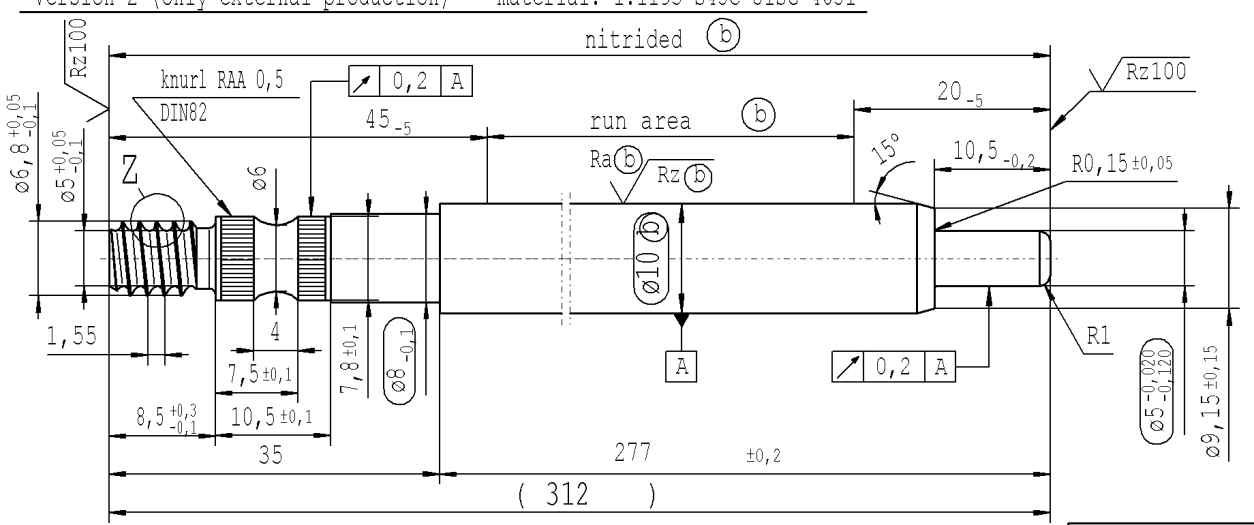
version 1 (only self-manufacturing) * material: 010715



(c) before grinding:
Hardness depth and hardness test
acc. to STAB-Spec. 10258370

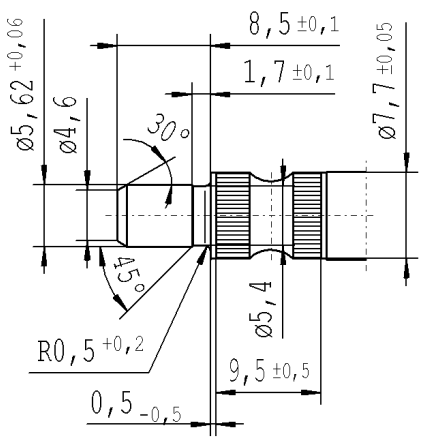
(d) tolerances: +0,2 -0,1 after turning
±0,3 after straightening
±0,3 after nisliding

version 2 (only external production) * material: 1.1193 S45C JISG 4051

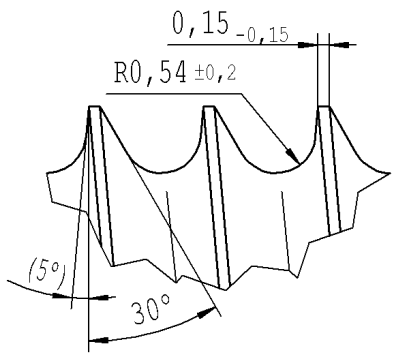


approved lengths: 50-600 mm

pre-worked: (only self-manufacturing)



X 10:1



Rz 25 (Rz 100 Rmax (a) Ra (b) Rz (b)) +0,2 -0,2

sheet 2 of 2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	10.05.2021 Hein
Chg. No.	-
Rev.	0

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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	Date	Name
Drawn by	10.05.2021	C.Hein
Checked	10.05.2021	Klinkner

Document No.: 10293644

Material No.:

PISTON ROD

Ident. Doc.:

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