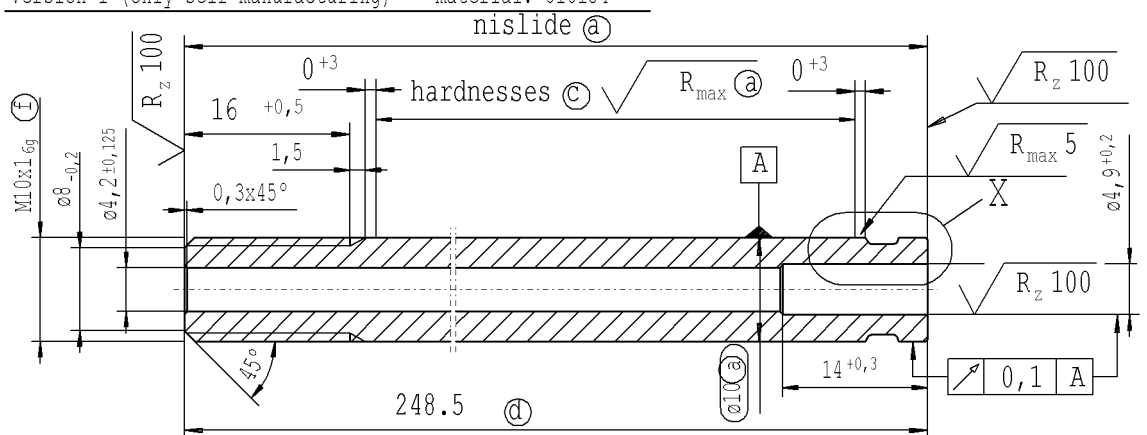
supp. No.	material no. processing and surface treatment acc. to STAB-Spec.: 10006248 Tab. IV (a) version 1	10006248 Tab. X (a) version 1	10028959 Tab. I (b) version 2	A overall length	B stud length end-fitting side
17		008887	008887	86.5	16
18		008888	008888	218.5	16
19		008889	008889	248.5	16
20		008890	008890	137.5	16
21		008891	008891	98.5	20
22		565237	565237	99.5	16
23		676853	676853	122.5	16
24		849173	849173	86.5	18
25		077444	077444	215.5	16
26		078878	078878	224.5	16
27		106602	106602	140.5	16
28		277767	277767	341.5	26
29		278723	278723	365.5	16
30		846080	846080	197.5	18
31		846797	846797	245.5	18
32		887905	887905	110.5	20

version 1 (only self-manufacturing) * material: 010154

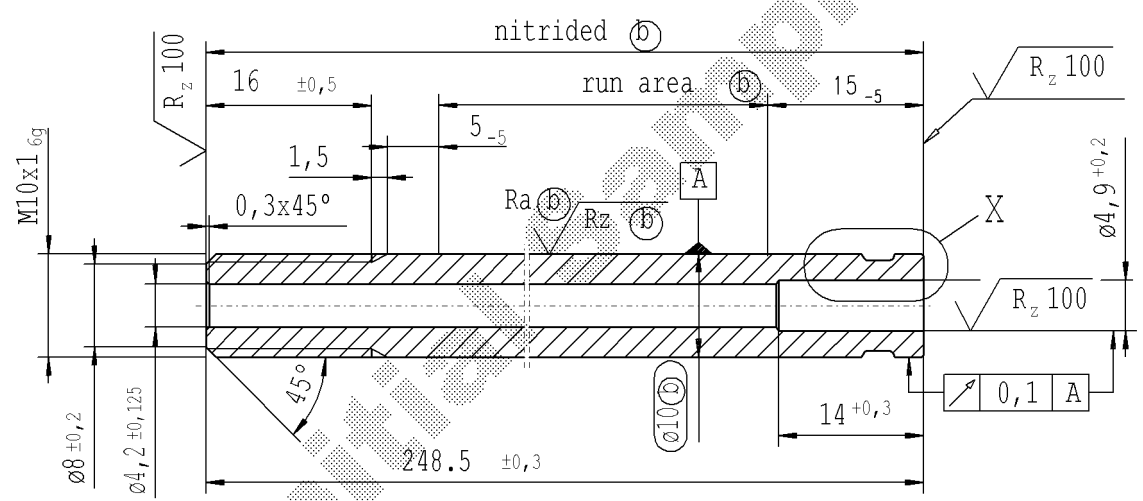


(c) before grinding: Hardness depth and hardness test acc. to STAB-Spec. 10258370

(d) tolerance +0,2 -0,1 after turning
± 0,3 after straightening
± 0,3 after nisliding

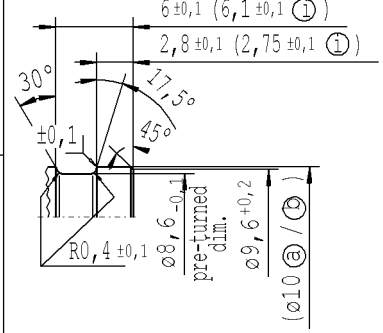
(f) threaded stud pre-turned dimension ø9,29 +0,05
thread roll tolerance 6e
thread tolerances acc.to DIN ISO 965-3

version 2 (only external production) * material: 1.1193 S45C JISG 4051



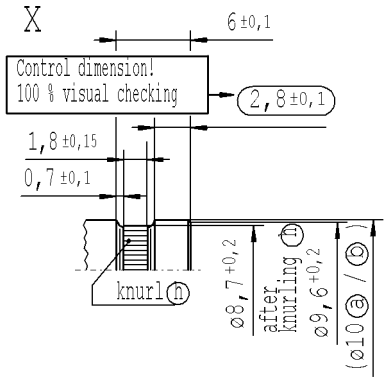
approved lengths:60-550 mm approved lengths thread:16-35 mm

X pre-worked: (only self-manufacturing)



(i) dim. before grinding at piston rod dia. 10,2 +0,1

X



(h) knurl-profile manuf. with knurl roll DIN 82 - RAA 0,5

100% cleanliness of through hole

Rz 25 (Rz 100 Rmax5 Rmax (a) Ra (b) Rz (b))

+0,2 -0,2 (±0,1)

sheet 2 of 15

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document handwritten changes not permitted		
new	thread roll tolerance 6e	(c) = acc. STAB-Spec. 10258370	new format Internal/Supplier	B ±0,5					
old	thread roll tolerance 6g	(c) = RHT 0,4 .... 0,7 mm	Supplier drawing separately	B +0,5					
Field	B8	C 7-8	-	D/4					
Date/Name	16.06.2015 Donat	15.05.2019 Donat	25.06.2021 Jablonski	24.02.2022 Hein					
Chg. No.	639400	678703	698250	707230					
Rev.	6	7	8	9					

Material: *

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Marking of special characteristics according to STAB-Spec. 10270932

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	21.01.2008	Höfer
Checked	24.02.2022	Tilea,N.

Document No.: 10152095

Material No.:

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