

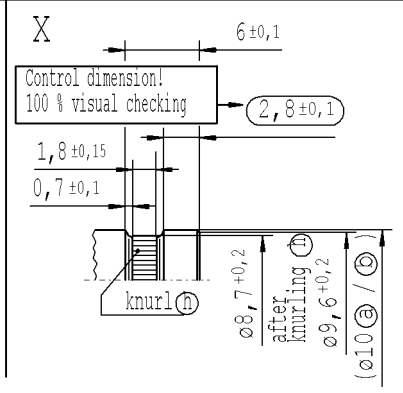
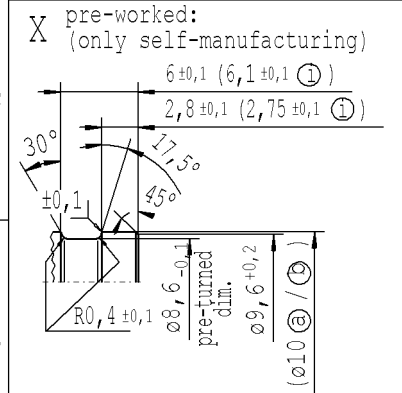
The print-out is not subject to the modification service.

Intended for internal and supplier use

Errata1.docum: 31.07.2022 - 8:48

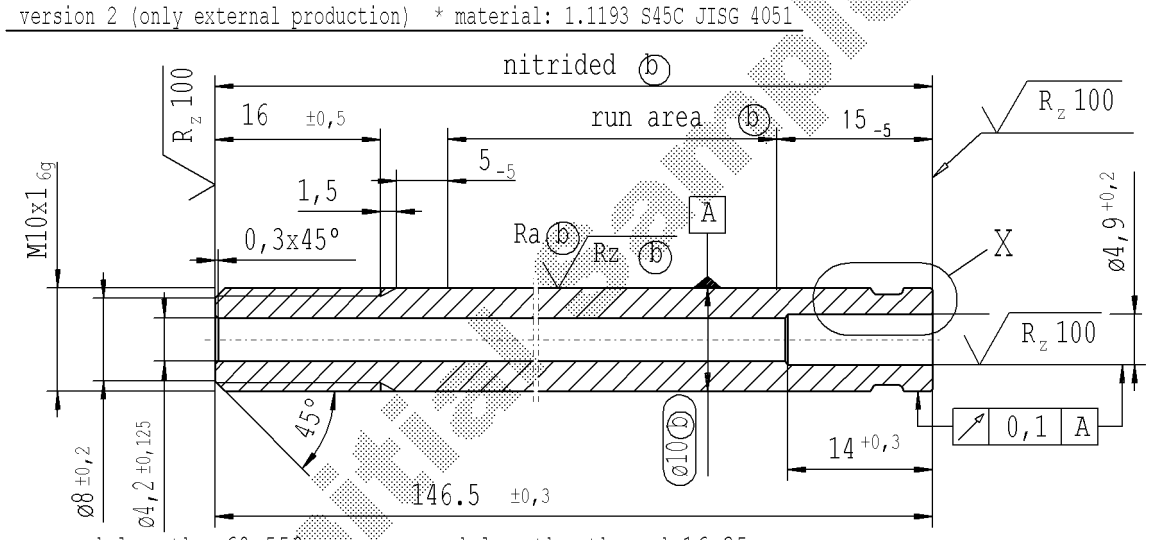
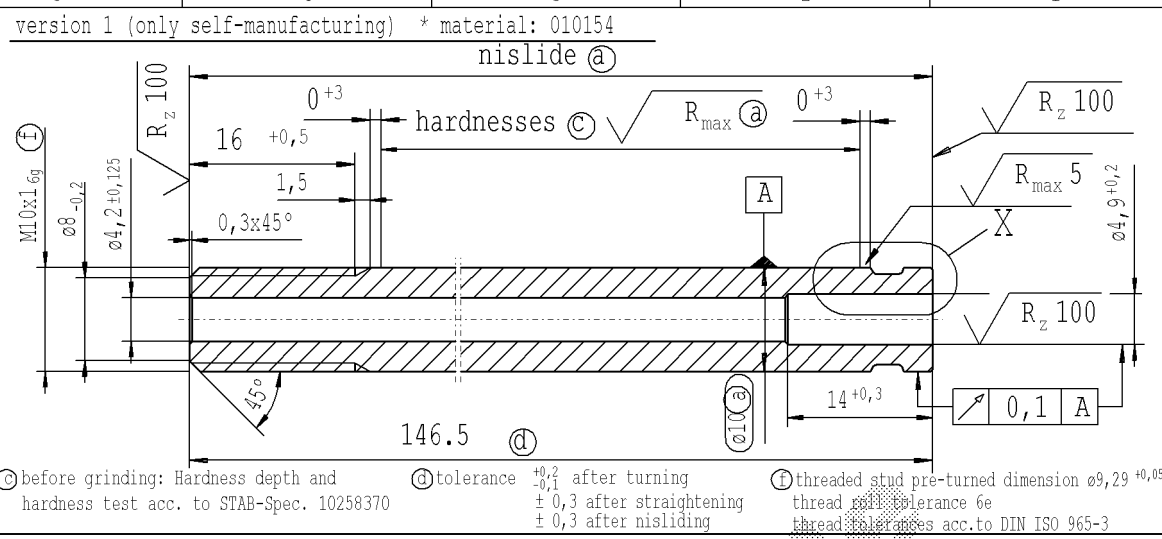
Ident. Doc.:

supp No.	material no.			A	B
	processing and surface treatment acc. to STAB-Spec.: 10006248 Tab. IV 10006248 Tab. X 10028959 Tab. I			overall length	stud length end-fitting side
	(a) version 1	(a) version 1	(b) version 2		
33	456275	456275	167.5	16	
34	508377	508377	109.0	16	
35	513157	513157	152.5	20	
36	522239	522239	101.5	16	
37	552353	552353	128.5	16	
38	667790	667790	98.5	16	
39	262448	262448	146.5	16	
40	593463	593463	95.5	16	
41	823143	823143	92.5	18	
42	920658	920658	155.5	16	
43	427364	427364	152.5	16	
44	841076	841076	341.5	16	
45	832475	832475	94.5	11	
46	044015	044015	263.5	16	
47	044732	044732	311.5	16	
48	046405	046405	182.5	16	



① dim. before grinding at piston rod dia. 10,2^{+0,1}

Ⓜ knurl-profile manuf. with knurl roll DIN 82 - RAA 0,5



approved lengths: 60-550 mm approved lengths thread: 16-35 mm

100% cleanliness of through hole

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Rmax 5}$ $\sqrt{Rmax (a)}$ $\sqrt{Ra (b)}$ $\sqrt{Rz (b)}$)

 $\begin{matrix} +0,2 & -0,2 & \pm 0,1 \\ \diagdown & \diagup & \diagdown \end{matrix}$

sheet 3
of 15

DE: X				EN: X				ES: X				IT: X				PR: X				FR: X				RO: X				Material: *				All dimensions are in mm				Marking of special characteristics according to STAB-Spec. 10270932				Date		Name	
new				thread roll tolerance 6e				ⓐ = acc. STAB-Spec. 10258370				new format Internal/Supplier				B ±0,5				Edge tolerances acc. to DIN ISO 13715				Scale: (Original DIN A3) 2:1				Dimensions without tolerances DIN ISO 2768-mK				Drawn by		21.01.2008		Höfer							
old				thread roll tolerance 6g				ⓐ = RHT 0,4 0,7 mm				Supplier drawing separately				B ±0,5				Surface finish DIN EN ISO 1302				We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Checked		24.02.2022		Tilea, N.											
Field				B8				C 7-8				-				D/4				Replaces:				Document No.:				10152095				Material No.:											
Date/Name				16.06.2015 Donat				15.05.2019 Donat				25.06.2021 Jablonski				24.02.2022 Hein				STABILUS				PISTON ROD																			
Chg. No.				639400				678703				698250				707230																											
Rev.				6				7				8				9																											