

The print-out is not subject to the modification service.

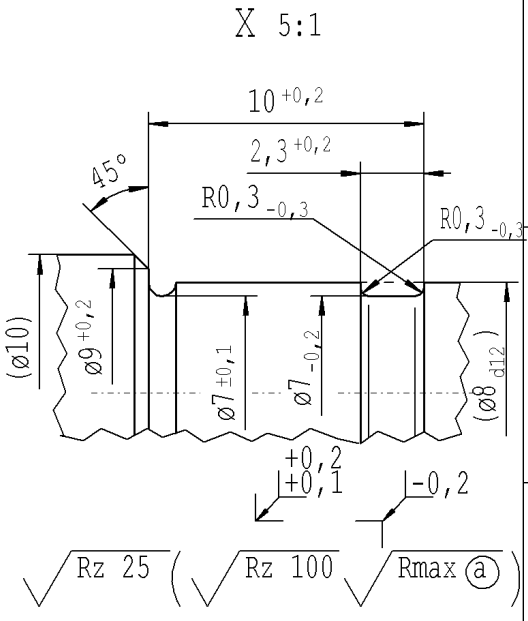
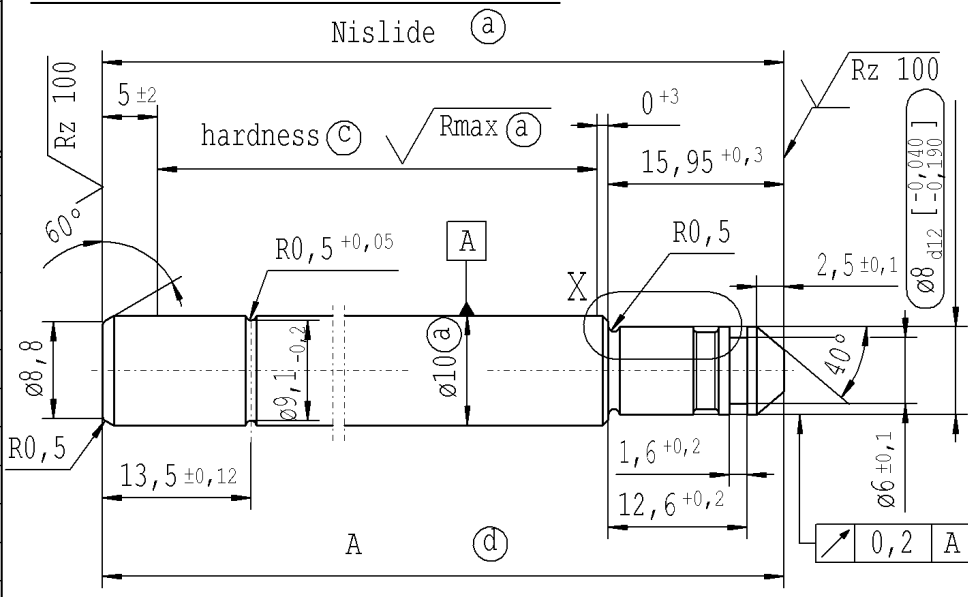
Intended for internal and external use

EN

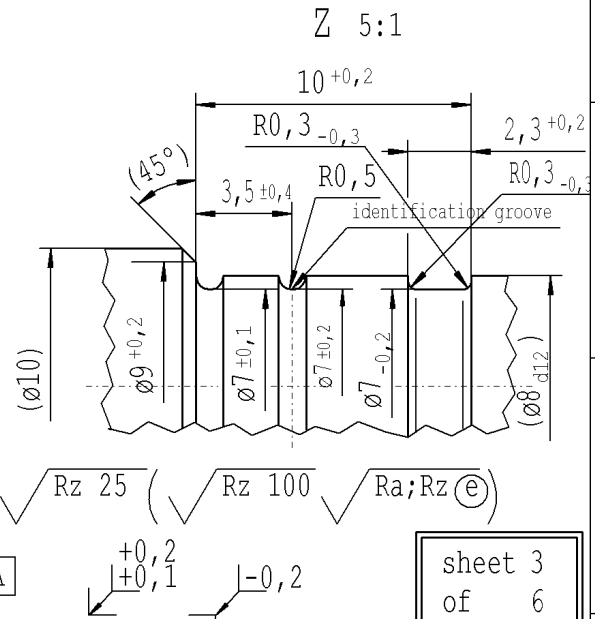
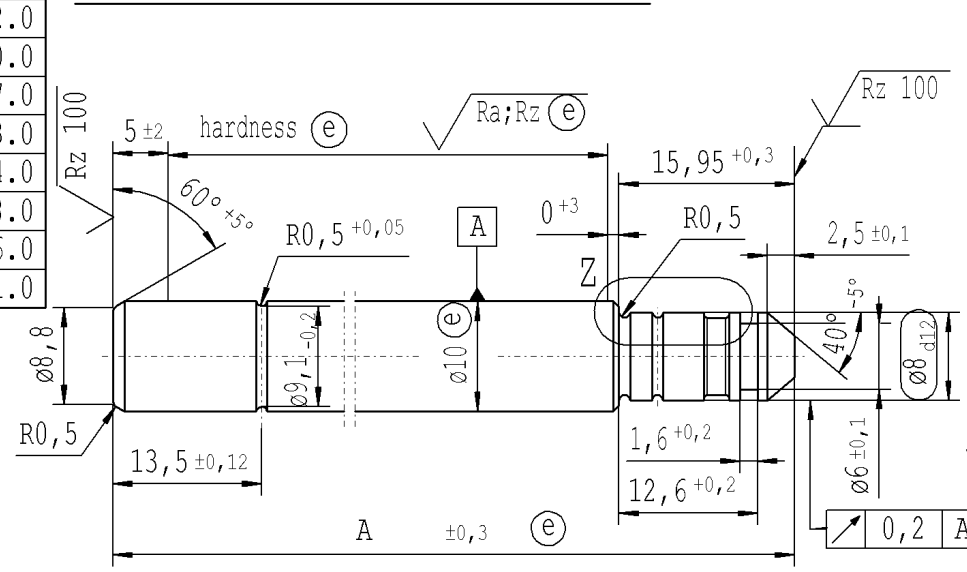
Ident. Doc.:

supp No.	material no.		A
	surface treatment processing acc. to STAB-Spec. 10006248 table V Nislite light	surface treatment processing acc. to STAB-Spec. 10028959 table II	
	Version 1	Version 2	overall length
70	002491	002491	315.0
71	002498	002498	360.0
72	002504	002504	312.0
73	002520	002520	309.0
74	002536	002536	255.0
75	002543	002543	258.0
76	002812	002812	290.0
77	002835	002835	270.0
78	006065	006065	273.0
80	006537	006537	321.0
81	007090	007090	216.0
84	007262	007262	252.0
85	007880	007880	306.0
86	007898	007898	102.0
87	008145	008145	120.0
88	012571	012571	237.0
89	015122	015122	333.0
90	027635	027635	84.0
91	026171	026171	378.0
92	033040	033040	96.0
93	699826	699826	411.0

Version 1 (only self-manufacturing)



Version 2 (only external manufacturing)



Ⓒ before grinding:
Hardness depth and hardness test acc. to STAB-Spec. 10258370

Ⓓ tolerance $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

sheet 3
of 6

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted
new	3,5±0,4	.8619TK	8652TV;8717YN;90527B;90877M;9658PX;2492UB;1511VY;7788VU	Ⓒ = acc. STAB-Spec. 10258370	new format Internal/Supplier		
old	3,5±0,2	DOK 10023735 Pos.29	mas on Dok.10023735	Ⓒ = RHT 0,4 0,7 mm	Supplier drawing separately		
Field	E2	Pos.28	Tab.Pos. 29-36	B 7-8	-		
Date/Name	25.10.06 Keß.	12.01.2007 Hß	24.4.07 Reß.	14.05.2019 Jablonski	10.02.2021 Jablonski		
Chg. No.	548667	554410	556213	678684	695144		
Rev.	4	5	6	7	8		

Material: Version 1: Mat.No. 010715 Version 2 : 1.1193	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	11.02.2005	Keßelheim
Surface finish DIN EN ISO 1302	Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Checked	10.02.2021
	STABILUS		Document No.:	10028756
			Material No.:	

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