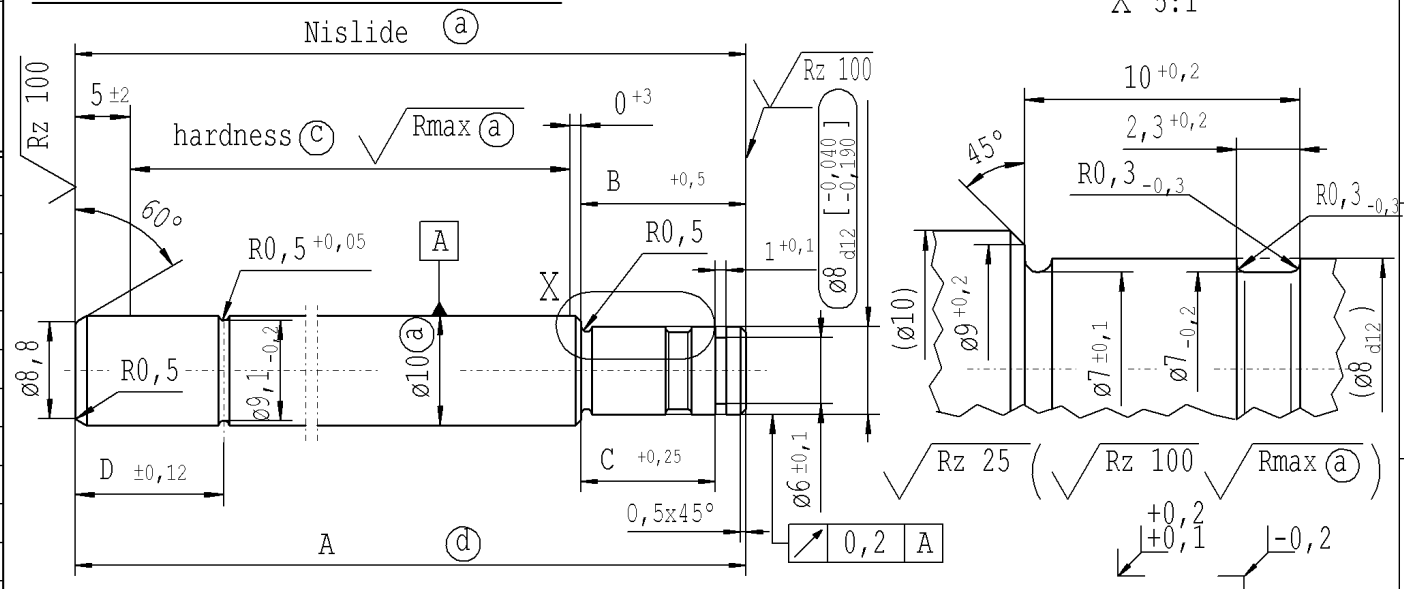


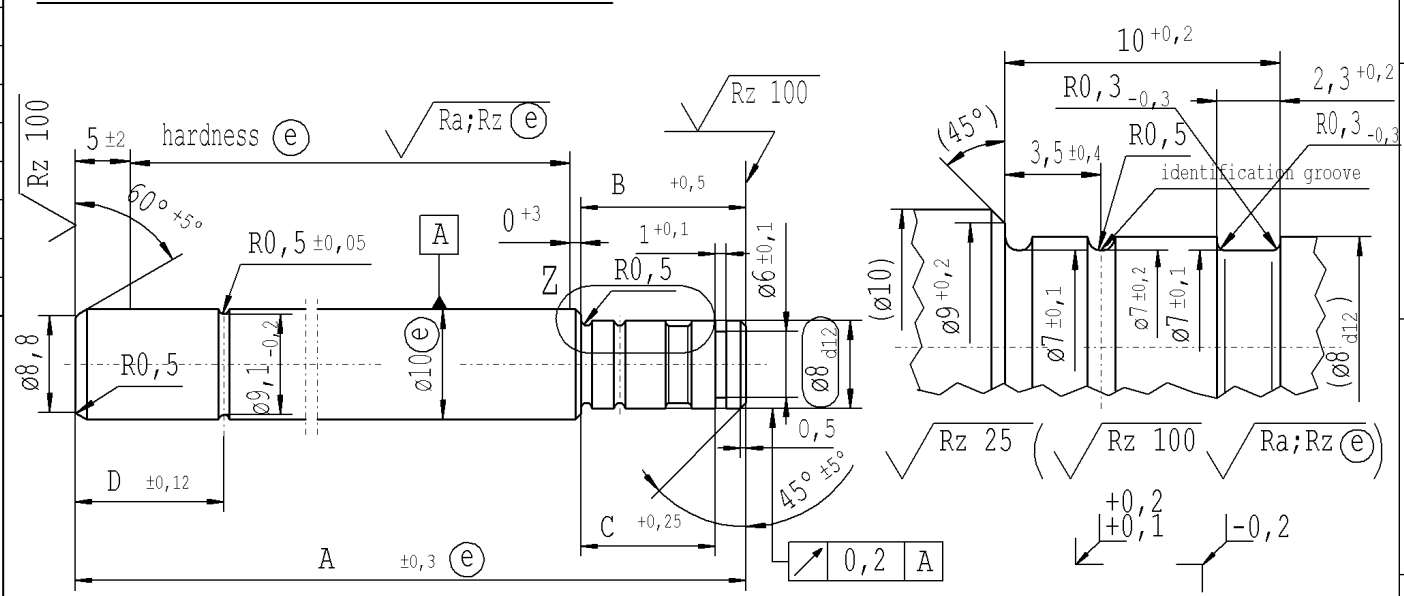
CONFIDENTIAL!  
Intended for internal use only

supp No.	material no.		A	B	C	D
	surface treatment processing acc. to STAB-Spec. 10006248 table 5 Nislide light Version 1 Ⓐ	surface treatment processing acc. to STAB-Spec. 10028959 table II Version 2 Ⓔ	overall length	stud length end fitting side	groove clearance	stud length piston side
42	6106ZE	6106ZE	189.0	15	12.2	13.5
43	9595ZL	9595ZL	333.0	15	12.2	13.5
44	9672ZE	9672ZE	153.0	15	12.2	13.5
45	000986	000986	315.0	15	12.2	13.5
47	001331	001331	153.0	15	12.2	15
48	001377	001377	195.0	15	12.2	15
50	001396	001396	129.0	15	12.2	15
53	002173	002173	147.0	15	12.2	13.5
54	003124	003124	249.0	15	12.2	13.5
55	9801ZK	9801ZK	225.0	16.5	13.5	13.5
56	4587ZU	4587ZU	195.0	15	12.2	13.5
57	000601	000601	198.0	16.5	13.5	13.5
59	001711	001711	348.0	15	12.2	13.5
60	001924	001924	240.0	15	12.2	13.5
61	005028	005028	159.0	15	12.2	13.5
62	005031	005031	198.0	15	12.2	13.5
63	005092	005092	318.0	15	12.2	13.5
64	005097	005097	201.0	15	12.2	13.5
65	005116	005116	264.0	15	12.2	13.5
66	005119	005119	357.0	15	12.2	13.5
67	005123	005123	378.0	16.5	13.5	13.5

### Version 1 (only self-manufacturing)



### Version 2 (only external manufacturing)



Ⓒ before grinding:  
Hardness depth and hardness test acc. to STAB-Spec. 10258370

Ⓓ tolerance  $\pm 0,2$  after turning  
 $\pm 0,3$  after straightening  
 $\pm 0,3$  after nisliding

sheet 2  
of 8

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO: X	CAD created document; handwritten changes not permitted		Material: Version 1: Mat.No. 010715	All dimensions are in mm	Marking of special characteristics according to STAB-Spec. 10270932	Date	Name
new	Text Ⓔ	1.1193	3,5 ±0,4	9417RH + 4855RF	revised	Ⓒ = acc. STAB-Spec. 10258370	new format Internal/Supplier	Version 2 : 1.1193	Drawn by			14.02.2005	Keßelheim
old	---	S 45 C	3,5 ±0,2	was on Doc.10004222	-	Ⓒ = RHT 0,4 ... 0,7 mm	Supplier drawing separately	Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	19.01.2021	Banciu
Field	AB 7/8	Material	E2	Table	-	B 7-8	-	Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:	10028770	
Date/Name	25.11.05 Keßelh.	25.10.06 Keß.	16.5.07 Keß.	28.03.2014 Höfer	14.05.2019 Jablonski	19.01.2021 Jablonski	-	Replaces:	Material No.:		10028770		
Chg. No.	547031	548667	556680	612070	678684	694187	-	<b>STABILUS</b>	<b>PISTON ROD</b>		Material No.:		
Rev.	3	4	5	6	7	8	-						